

N.C. DEPARTMENT OF HUMAN RESOURCES
DIVISION OF HEALTH SERVICES

FILE DOCKET

Circle one:
G, I, P, GW, C

both taken
to Stroh Brewery Co.
NCD 044517/26
(Gen)

DATE	ITEM
1 2-1-83	Letter to D.W. Strickland from H.W. Dett
2 2-3-83	Letter to D.W. Strickland from H.W. Dett
12 12-83	Memo to D.W. Strickland from Steve Hibbs
12-19-83	N.D.U. letter to facility
3 3-22-84	Letter to Gary Sparks from Elwyn B. Thompson
4 3-22-84	Letter to Bryson Industrial from Elwyn B. Thompson
5 3-22-84	Letter to South Carolina Chemical Services from Elwyn B. Thompson
6 3-26-84	Letter to R. Michael McClung from Elwyn B. Thompson
7 8-23-85	Uniform Hazardous Waste Manifest
8 7-29-85	Letter to William Mize from Tommy Thompson
9 8-1-85	Letter to Tommy Thompson from Bea Wilson
10 1-29-86	Notification of change in Company Name, Ownership, Facility Contact, Phone Number, & Mailing Address
11 2-14-86	Letter to Company from Emil Beckling
12 12-22-86	Letter to Jerry Rhodes from Elwyn Thompson
13 12-30-86	Letter to Elwyn Thompson from Jerry Rhodes
14 2-2-87	Letter to S. Phibbs from E. Thompson
15 1-7-87	Letter to J. Rhodes from E. Thompson / Attachment
16 12-30-86	Letter to E. Thompson from J. Rhodes

G- General, I- Inspections
P- Permits, GW- Ground Water
C- Closure

N.C. DEPARTMENT OF ENVIRONMENT, HEALTH AND NATURAL RESOURCES
DIVISION OF SOLID WASTE
HAZARDOUS WASTE SECTION

Circle one:
G I, P, GW, C, E

FILE DOCKET

DATE	ITEM
26 3-17-93	Subsequent Notifier
27 3-17-93	To: R.J. Edwards Fr: Gregory Miller Re: Notifier
28 5-4-93	Current Computer record
29 6-16-93	Letter from Joseph Carise Re: Manifest Discrepancy
30 6-30-93	To: Steven Phibbs Fr: R. Cabaker Re: Transferred ownership
31 7-2-93	To: Steven Phibbs Fr: Gregory Miller Re: Transferred ownership
32 7-1-93	Subsequent Notifier
33 7-2-93	To: R.J. Edwards Fr: Ron Riverta Re: Ownership change
34 7-13-93	Current Computer Record of the company
35 3-11-94	Manifested waste report
36 9-2-94	Hazardous waste Fees
37 9-14-94	Change in RCRA classification

State of North Carolina
Department of Environment
and Natural Resources
Division of Waste Management

James B. Hunt, Jr., Governor
Wayne McDevitt, Secretary
William L. Meyer, Director
September 17, 1997

AMERICAN NATIONAL CAN CO
8770 W BRYN MAWR
CHICAGO, IL 60631-



RE EPA ID NO.: NCD000827493

Dear Sir/Madam:

Based on information received by this office for the site identified with the EPA ID number, the state has accepted and processed the change in RCRA classification or information for the above site.

Please verify the computer generated information on the attached report and notify us of any corrections. We are advising EPA of the changes.

Enclosed you will find some information we hope will be helpful. If you have any questions or if I can be of any further assistance, please call me at (919)733-2178 ext.209.

Sincerely,

R. J. Edwards, Administrative Assistant
Division of Waste Management

cc: STEPHEN PHIBBS



PECHINEY GROUP 

BL

September 2, 1997

Jim Edwards
Hazardous Waste Section
P.O. Box 29603
Raleigh, NC 27611-9603

Dear Mr Edwards,

Attached please find the completed North Carolina Hazardous Waste Fees Form for American National Can Company, Winston-Salem, NC, facility. This facility is **EPA ID Number: NCD000827493.**

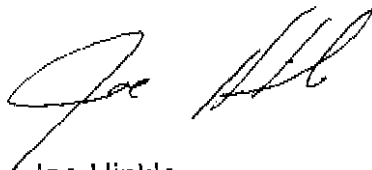
Also attached is a check for \$502.40 for the above fees.

Please change the contact used in future correspondence. Please use **Mr. Geoff Wortley** at the mailing address.

If I may answer any questions, please contact me at the Winston-Salem facility at 910/785-8523.

Sincerely,

AMERICAN NATIONAL CAN COMPANY



Joe Hinkle
Engineering Leader



UNMANIFESTED WASTE REPORT

PAGE 1 of 2

American Nat'l Can
 NCD000827493
 CERTIFIED RETURN
 RECEIPT REQUESTED

P

Steve ✓

HAZARDOUS WASTE REPORT		I. TYPE OF HAZARDOUS WASTE REPORT	
Use this form as a cover for all required reports.		PART A: GENERATOR ANNUAL REPORT	
		THIS REPORT IS FOR THE YEAR ENDING DEC 31. 19	
		PART B: FACILITY ANNUAL REPORT	
		THIS REPORT FOR YEAR ENDING DEC 31. 19	
		PART C: UNMANIFESTED WASTE REPORT	
		THIS REPORT IS FOR A WASTE RECEIVED (day, mo., & yr.) SEE ATTACHMENT - 19	
II. INSTALLATION'S EPA I.D. NUMBER			
ENCDC77840148			
III. NAME OF INSTALLATION			
SAFETY KLEEN CORP			
IV. INSTALLATION MAILING ADDRESS			
STREET OR P.O. BOX			
PO BOX 7064			
CITY OR TOWN			
HIGH POINT			
ST. ZIP CODE			
NC 27204			
V. LOCATION OF INSTALLATION			
STREET OR ROUTE NUMBER			
6182 OLD NUNDENHACK RD			
CITY OR TOWN			
ARCHDALE			
ST. ZIP CODE			
NC 27203			
VI. INSTALLATION CONTACT			
NAME (last and first)			
KEPLEY STEVE			
PHONE NO. (area code & no.)			
910-861-4149			
VII. TRANSPORTATION SERVICES USED (for Part A reports only)			
List the EPA Identification Numbers for those transporters whose services were used during the reporting year represented by this report.			
VIII. COST ESTIMATES FOR FACILITIES (for Part B reports only)			
A. COST ESTIMATE FOR FACILITY CLOSURE		B. COST ESTIMATE FOR POST CLOSURE MONITORING AND MAINTENANCE (disposal facilities only)	
G \$		S	
IX. CERTIFICATION			
I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.			
FURIA ROVER		Erika L. Jones	
A PRINT OR TYPE NAME		B SIGNATURE	
		3/11/96	
		C DATE SIGNED	

UNMANIFESTED WASTE REPORT

PAGE 2 of 2

FACILITY REPORT—PARTS B & C

FOR OFFICIAL USE ONLY (Items 1 & 2)	1. DATE RECEIVED	XVI. TYPE OF REPORT (enter an "X")	XVII. FACILITY'S EPA I.D. NO.
	2. RECEIVED BY		
		<input type="checkbox"/> PART B <input type="checkbox"/> PART C	G
XVIII. GENERATOR'S EPA I.D. NO.		XX. GENERATOR'S ADDRESS (street or P.O. box, city, state, & zip code)	
NCD00008274931		4000 Old Milwaukee Ln. Winston Salem NC 27107	
XIX. GENERATOR NAME (specify)			
American Natl Can			
XXI. WASTE IDENTIFICATION			

LINE NUMBER	A. DESCRIPTION OF WASTE	B. EPA HAZARDOUS WASTE NUMBER (see instructions)	C. HAN- DLING METHOD (enter code)	D. AMOUNT OF WASTE	E. UNIT OF MEASURE (enter code)
1	Waste Combustible Liquid, N.O.S. (Petroleum Naphtha) NA199376, III	D039D008 D018D045	501		60 G
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					

XXII. COMMENTS (enter information by line number — see instructions)

Safety Kleen (ILD984963202) was the transporter of the waste. Their Corporate address is 1000 W. Randall Rd. Elgin IL 60123-7837

Safety Kleen was not aware a manifest was not done at the time of pickup. It has begun to manifest.

ATTACHMENT

Date Shipped

3-5-96

Amount Rec'd.

60 gals



34

State of North Carolina
Department of Environment, Health, and Natural Resources

512 North Salisbury Street • Raleigh, North Carolina 27604

Division of Solid Waste Management

James B. Hunt, Jr., Governor

(919) 733-2178

Jonathan B. Howes, Secretary

July 13, 1993

AMERICAN NATIONAL CAN CO
8770 W BRYN MAWR
CHICAGO IL 60631

RE: EPA ID No.: NCD000827493

Dear Sir:

Based on information received by this office for the site identified with the above EPA ID number, the State has accepted and processed the change in RCRA classification or information for the above listed site.

Your EPA ID number is active.

Current computer record of your facility contains following information:

(X Indicates Operational Status of Your Facility)

X LARGE GENERATOR	- SMALL QNTY. GENERATOR
- TRANSPORTER	- TREATER
- STORER	- DISPOSER

Company Name:	AMERICAN NATIONAL CAN CO
Owner:	AMERICAN NATIONAL CAN CO
Owner Address:	8770 W BRYN MAWR
City, St.& ZIP:	CHICAGO IL 60631
Contact:	RIVENTA ROHINTON
Phone Number:	(312)399-3392
Location Addr.:	4000 OLD MILWAUKEE LANE
City, St.& ZIP:	WINSTON SALEM NC 27108

Please verify the above computer information. Please notify us of any corrections.

We are advising EPA of the change. Please notify us if there is any further change in your operations which would affect your status, namely Company's Name, Ownership, Address, Contact, or Telephone.

Your EPA ID number is currently active.

Sincerely,

P.O. Box 27687, Raleigh, North Carolina 27611-7687
Telephone 919-733-4984 Fax 919-733-0513
Division of Solid Waste Management

An Equal Opportunity Affirmative Action Employer

CC: STEPHEN E. PHIBBS



80% recycled/10% post-consumer paper





July 2, 1993

Mr. R. J. Edwards
North Carolina Division of Solid Waste Management
Dept. of Environment, Health and Natural Resources
P.O. Box 27687
Raleigh, NC 27611-7687

RE: Change in Ownership from
The Stroh Brewery Company to
American National Can Co. facility
400 Old Milwaukee Road
Winston-Salem, NC
EPA ID Number NCD000827493

33

Dear Mr. Edwards:

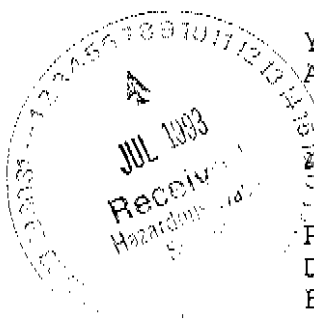
Attached please find the Notification of Regulated Waste Activity form for the above referenced facility. Effective 7/1/93 the ownership changed from The Stroh Brewery Co. to American National Can Co. The operations at the facility will remain the same and as we understand the EPA Identification Number will remain the same. Please change your files to reflect the new ownership.

If you have any questions or require additional information, please do not hesitate to contact the undersigned at (312) 399-3392.

Yours very truly,
AMERICAN NATIONAL CAN COMPANY

R. M. Rivetna

R. M. Rivetna
Director
Environmental Engineering



JP/dll/jxp481
attachments

cc: G. Miller
The Stroh Brewery Co.
Director Environmental Affairs
100 River Place
Detroit, MI 48207-4291



Please refer to the Instructions for Filing Notification before completing this form. The information requested here is required by law (Section 3010 of the Resource Conservation and Recovery Act).



Notification of Regulated Waste Activity

United States Environmental Protection Agency

Date Received
(For Official Use Only)

32

I. Installation's EPA ID Number (Mark 'X' in the appropriate box)

☐

A. First Notification

☒B. Subsequent Notification
(complete item C)

C. Installation's EPA ID Number

NC D000827493

II. Name of Installation (Include company and specific site name)

AMERICAN NATIONAL CAN CO

III. Location of Installation (Physical address not P.O. Box or Route Number)

Street

4000 OLD MILWAUKEE LANE

Street (continued)

City or Town

WINSTON-SALEM

State

ZIP Code

NC 27107-

County Code

County Name

FORSYTH

IV. Installation Mailing Address (See Instructions)

Street or P.O. Box

8770 W BRYN MAWR

City or Town

CHICAGO

State

ZIP Code

IL 60631-

V. Installation Contact (Person to be contacted regarding waste activities at site)

Name (last)

(first)

RIVETNA

ROHINTON

Job Title

Phone Number (area code and number)

DIR ENV ENGR

312-399-3392

VI. Installation Contact Address (See Instructions)

A. Contact Address
Location Mailing☐☒

B. Street or P.O. Box

City or Town

State

ZIP Code

VII. Ownership (See Instructions)

A. Name of Installation's Legal Owner

AMERICAN NATIONAL CAN CO

Street, P.O. Box, or Route Number

8770 W BRYN MAWR

City or Town

CHICAGO

State

ZIP Code

IL 60631-

Phone Number (area code and number)

B. Land Type

C. Owner Type

D. Change of Owner
Indicator(Date Changed)
Month Day Year

312-399-3392

P

P

Yes

No

X

07 01 93

ID - For Official Use Only											

VIII. Type of Regulated Waste Activity (Mark 'X' in the appropriate boxes. Refer to instructions.)

A. Hazardous Waste Activity		B. Used Oil Fuel Activities	
<input checked="" type="checkbox"/> 1. Generator (See Instructions) <input type="checkbox"/> a. Greater than 1000 kg/mo (2,200 lbs.) <input type="checkbox"/> b. 100 to 1000 kg/mo (220 - 2,200 lbs.) <input type="checkbox"/> c. Less than 100 kg/mo (220 lbs.) <input type="checkbox"/> 2. Transporter (Indicate Mode in boxes 1-5 below) <input type="checkbox"/> a. For own waste only <input type="checkbox"/> b. For commercial purposes Mode of Transportation: <input type="checkbox"/> 1. Air <input type="checkbox"/> 2. Rail <input type="checkbox"/> 3. Highway <input type="checkbox"/> 4. Water <input type="checkbox"/> 5. Other specify _____		<input type="checkbox"/> 3. Treater, Storer, Disposer (at installation) Note: A permit is required for this activity; see instructions. <input type="checkbox"/> 4. Hazardous Waste Fuel <input type="checkbox"/> a. Generator Marketing to Burner <input type="checkbox"/> b. Other Marketer <input type="checkbox"/> c. Burner - indicate device(s) Type of Combustion Device: <input type="checkbox"/> 1. Utility Boiler <input type="checkbox"/> 2. Industrial Boiler <input type="checkbox"/> 3. Industrial Furnace <input type="checkbox"/> 5. Underground Injection Control	
		<input type="checkbox"/> 1. Oil Specification Used Oil Fuel <input type="checkbox"/> a. Generator Marketing to Burner <input checked="" type="checkbox"/> b. Other Marketer <input type="checkbox"/> c. Burner - indicate device(s) Type of Combustion Device: <input type="checkbox"/> 1. Utility Boiler <input checked="" type="checkbox"/> 2. Industrial Boiler <input type="checkbox"/> 3. Industrial Furnace <input type="checkbox"/> 2. Specification Used Oil Fuel Marketer (or On-site Burner) Who First Claims the Oil Meets the Specification	

IX. Description of Regulated Wastes (Use additional sheets if necessary)

A. Characteristics of Nonlisted Hazardous Wastes. Mark 'X' in the boxes corresponding to the characteristics of nonlisted hazardous wastes your installation handles. (See 40 CFR Parts 261.20 - 261.24)

1. Ignitable (D001)	2. Corrosive (D002)	3. Reactive (D003)	4. EP Toxic (D000)	(List specific EPA hazardous waste number(s) for the EP Toxic contaminant(s))
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	D039 D045

B. Listed Hazardous Wastes. (See 40 CFR 261.31 - 33. See instructions if you need to list more than 12 waste codes.)

1 F005	2	3	4	5	6
7	8	9	10	11	12

C. Other Wastes. (State or other wastes requiring an I.D. number. See instructions.)

1	2	3	4	5	6
---	---	---	---	---	---

X. Certification

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment.

Signature



Name and Official Title (type or print)

R.M. Rivetna

Date Signed

07-01-93

XI. Comments

Note: Mail completed form to the appropriate EPA Regional or State Office. (See Section III of the booklet for addresses.)

ID For Official Use Only									

VIII. Type of Regulated Waste Activity (Mark 'X' in the appropriate boxes. Refer to instructions.)

A. Hazardous Waste Activity		B. Used Oil Fuel Activities	
<input checked="" type="checkbox"/> 1. Generator (See instructions) a. Greater than 1000 kg/mo (2200 lbs.) <input type="checkbox"/> b. 100 to 1000 kg/mo (220 - 2200 lbs.) <input type="checkbox"/> c. Less than 100 kg/mo (220 lbs.) <input type="checkbox"/> 2. Transporter (Indicate Mode in boxes 1-5 below) a. For own waste only <input type="checkbox"/> b. For commercial purposes Mode of Transportation <input type="checkbox"/> 1. Air <input type="checkbox"/> 2. Rail <input type="checkbox"/> 3. Highway <input type="checkbox"/> 4. Water <input type="checkbox"/> 5. Other specify 	<input type="checkbox"/> 3. Treater, Storer, Disposer (at installation) Note: A permit is required for this activity; see instructions. <input type="checkbox"/> 4. Hazardous Waste Fuel a. Generator Marketing to Burner <input type="checkbox"/> b. Other Marketers <input type="checkbox"/> c. Burner. Indicate device(s) Type of Combustion Device <input type="checkbox"/> 1. Utility Boiler <input type="checkbox"/> 2. Industrial Boiler <input type="checkbox"/> 3. Industrial Furnace <input type="checkbox"/> 5. Underground Injection Control	<input type="checkbox"/> 5. Oil Specification Used Oil Fuel <input type="checkbox"/> a. Generator Marketing to Burner <input checked="" type="checkbox"/> b. Other Marketers <input type="checkbox"/> c. Burner. Indicate device(s) Type of Combustion Device <input type="checkbox"/> 1. Utility Boiler <input checked="" type="checkbox"/> 2. Industrial Boiler <input type="checkbox"/> 3. Industrial Furnace <input type="checkbox"/> 2. Specification Used Oil Fuel Marketer (or On-site Burner) Who First Claims the Oil Meets the Specification	

IX. Description of Regulated Wastes (Use additional sheets if necessary.)

A. Characteristics of Nonlisted Hazardous Wastes. Mark 'X' in the boxes corresponding to the characteristics of nonlisted hazardous wastes your installation handles. (See 40 CFR Parts 261.20 - 261.24)

1. Ignitable (D001)	2. Corrosive (D002)	3. Reactive (D003)	4. EP Toxic (D000)	(List specific EPA hazardous waste number(s) to the EP Toxic contaminant(s))
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	D039 D055

B. Listed Hazardous Wastes. (See 40 CFR 261.31 - 33. See instructions if you need to list more than 12 waste codes.)


1 F005	2	3	4	5	6
7	8	9	10	11	12

C. Other Wastes. (State or other wastes requiring an I.D. number. See instructions.)

1	2	3	4	5	6
---	---	---	---	---	---

X. Certification

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment.

Signature 	Name and Official Title (type or print) R.M. Rivetna	Date Signed 07-01-93
--	---	-------------------------

XI. Comments

Note: Mail completed form to the appropriate EPA Regional or State Office. (See Section III of the booklet for addresses.)

Please refer to the Instructions for Filing Notification before completing this form. The information requested here is required by law (Section 3010 of the Resource Conservation and Recovery Act).



Notification of Regulated Waste Activity

United States Environmental Protection Agency

Date Received
(For Official Use Only)

32

I. Installation's EPA ID Number (Mark 'X' in the appropriate box)

☐

A. First Notification

☒B. Subsequent Notification
(complete item C)

C. Installation's EPA ID Number

NC D0000827493

II. Name of Installation (Include company and specific site name)

AMERICAN NATIONAL CAN CO

III. Location of Installation (Physical address not P.O. Box or Route Number)

Street

4000 OLD MILWAUKEE LANE

Street (continued)

City or Town

WINSTON-SALEM

State

ZIP Code

NC 27107-

County Code

County Name

FORSYTH

IV. Installation Mailing Address (See Instructions)

Street or P.O. Box

8770 W BRYN MAWR

City or Town

CHICAGO

State

ZIP Code

IL 60631-

V. Installation Contact (Person to be contacted regarding waste activities at site)

Name (last)

(first)

RIVETNA

ROHINTON

Job Title

Phone Number (area code and number)

DIR ENV ENGR

312-399-3392

VI. Installation Contact Address (See Instructions)

A. Contact Address
Location Mailing

B. Street or P.O. Box

☐☒

City or Town

State

ZIP Code

CHICAGO

IL 60631-

VII. Ownership (See Instructions)

A. Name of Installation's Legal Owner

AMERICAN NATIONAL CAN CO

Street, P.O. Box, or Route Number

8770 W BRYN MAWR

City or Town

CHICAGO

State

ZIP Code

IL 60631-

Phone Number (area code and number)

B. Land Type

C. Owner Type

D. Change of Owner
Indicator(Date Changed)
Month Day Year

312-399-3392

P

P

Yes

No

07 01 93



STROH

THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207-4291
(313) 446-2000

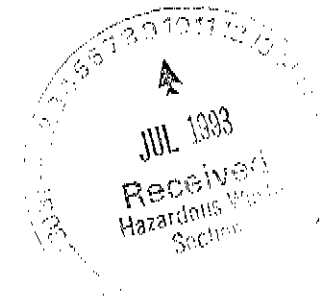
Jim Edwards

JUL 06 1993

31

July 2, 1993

Mr. Steven Phibbs
State of North Carolina
Department of Environment,
Health, & Natural Resources
8025 North Point Boulevard
Winston-Salem, NC 27106



RE: NCD000827493
4000 Old Milwaukee Lane
Winston-Salem, NC 27107

Dear Mr. Phibbs:

The Stroh Brewery Company has transferred ownership of its 2-piece aluminum can manufacturing facility to American National Can Company as of July 1, 1993. Stroh intends to keep control of original manifests for hazardous waste shipments during Stroh's ownership. Stroh also understands that manifests need to be kept at the generating facility for 5 years. For these purposes, Stroh will take possession of original manifest documents and will leave copies of these documents for the previous 5 years at the plant. If there is any need to produce original manifest documents for this facility, the documents will be available by contacting The Stroh Brewery Company, Corporate Legal Department at 100 River Place in Detroit, Michigan 48207.

Sincerely,

The Stroh Brewery Company

Gregory Miller

Gregory Miller

Director, Environmental Affairs

GM/cap

cc: Ms. Judy Peters
American National Can Company
8770 West Bryn Mawr Avenue
Chicago, IL 60631

*Copy to Keith
" to Jim Edwards*



STROH

THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207-4291
(313) 446-2000

30

June 30, 1993

Mr. Steven Phibbs
State of North Carolina
Department of Environment,
Health and Natural Resources
8025 North Point Boulevard
Winston - Salem, NC 27106



RE: NCD000827493
4000 Old Milwaukee Lane
Winston - Salem, NC 27106

Dear Mr. Phibbs:

The Stroh Brewery Company has transferred ownership of its 2-piece aluminum can manufacturing facility to American National Can Company. American National Can Company intends to operate the facility substantially in the same manner as The Stroh Brewery Company has operated in the past.

The Stroh Brewery Company and American National Can Company are hereby giving notification of the change in ownership effective July 1, 1993.

The Stroh Brewery Company
George E. Kuehn
General Counsel and Secretary
100 River Place
Detroit, MI 48207

American National Can Company
Richard A. Kabaker
Senior Assistant General Counsel
and Assistant Secretary
8770 West Bryn Mawr Avenue
Chicago, IL 60631

cc: Mr. James Edwards
State of North Carolina
Department of Environment
Health & Natural Resources
Hazardous Waste Section
P. O. Box 27687
Raleigh, NC 27611-7687

U. S. EPA Region IV
Hazardous Waste Management Div.
345 Courtland St. NE
Atlanta, GA 30365



OF BALTIMORE, INC.
1910 RUSSELL STREET
BALTIMORE, MD 21230
(410) 685-3910

G
STROHS
29 NCD000827493
✓Steve

June 16, 1993

Maryland Department of the Environment
Hazardous Waste Management Administration
2500 Broening Highway
Baltimore, MD 21224

RE: Strohs Brewery Company - Manifest Discrepancy
4000 Old Milwaukee Ln.
Winston-Salem, NC 27105
NCD000827493

Dear Sirs:

Clean Harbors of Baltimore, Inc. would like to take this opportunity to notify of you of a manifest discrepancy associated with Manifest Number MDC0402506. The estimated quantity in section 13 is 1500 gallons. The actual amount is 1269 gallons. This amounts to a greater than 10% by volume discrepancy. The generator has been notified and confirmed the actual volume.

Additionally, we would like to notify the Administration of several changes to the manifest. The Manifest Document No. in Section 1 should read 01371. Also, the Generator's Name should read Strohs Brewery Company.

If you have any questions concerning this matter, please feel free to contact me at (410) 244-8200.

Sincerely,

Joseph J. Cerise
Compliance Manager

JJC/
Enclosure

cc: North Carolina Department of the Environment
CHES





Department of the Environment - Hazardous & Solid Waste Management Administration
2500 Greening Highway Baltimore, MD 21201

Hazardous
Waste
Program

Please print or type. (Form designed for use on elite (12-pitch) typewriter.) Form Approved, OMB No. 2050-0039 Expires 9/30/92

UNIFORM HAZARDOUS
WASTE MANIFEST

1. Generator's US EPA ID NO.

N.C.D. 0000827493

Manifest
Document No.

Page 1
2. of

Information in the shaded
areas is not required by
Federal law.

02506 01

3. Generator's Name and Mailing Address

STROHS CANNERY, INC.
4000 OLD MILWAUKEE LN.
WINSTON-SALEM, N.C. 27105

4. Generator's Phone (919) 7858500

5. Transporter 1 (Company Name)

CLEAN HARBORS ENV. SERVICES, INC.

6. US EPA ID Number

M.A.D. 039322250

A. State Manifest
Document Number

MDC 0402506

B. State Generator's ID Number

C. State Transporter's ID
Vehicle Sticker Number

HW 0160

D. Transporter's Phone

6175855111

E. State Transporter's ID

HW

Vehicle Sticker Number

A

DC

F. Transporter's Phone

9. Designated Facility Name and Site Address

CLEAN HARBORS OF BALTIMORE, INC.
1910 RUSSELL ST.
BALTIMORE, MD. 21230

10. US EPA ID Number

M.D.D. 980555189

G. State Facility ID

A151

H. Facility's Phone

410-244-8200

11. US DOT Description (Including Proper Shipping Name, Hazard Class
and ID Number)

12. Containers
No. Type

13. Total Quantity

14.
Unit
W/Vol

I. Waste No.

a. WASTE COMBUSTIBLE LIQUID, NOS

COMBUSTIBLE LIQUID, NA 1995

(WATER, D-METHYL-
ETHANOLAMINE)

001 TT 001500 G

b.

c.

d.

J. Additional Description for Materials Listed Above

HAZ CODE

Physical
State

Specific Gravity

Percentage

HAZ CODE

Physical
State

Specific Gravity

Percentage

K. Handling Codes for
Waste Listed Above

a. L 1.0 10.0 % c.

b. % d.

15. Special Handling Instructions and Additional Information

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations and Maryland Statutes or Regulations.

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name

James L. Dodson

Signature

JAMES L. DODSON

Date

06/12/93

17. Transporter 1 (Acknowledgement of Receipt of Materials)

Printed/Typed Name

KEITH JOHNSTON

Signature

Keith Johnston

Date

06/12/93

18. Transporter 2 (Acknowledgement of Receipt of Materials)

Printed/Typed Name

Signature

Date

19. Discrepancy Indication Space

11a - 10% discrepancy 1269 gallons - generator contacted 6/16/93

20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.

Printed/Typed Name

KYLE MERO/1A

Signature

Kyle Mero

Date

06/16/93

EPA Form 8700-22 (10-91)
Previous editions are obsolete.

COPY 1 - FACILITY: DETACH & RETURN THIS COPY TO DISPOSAL STATE

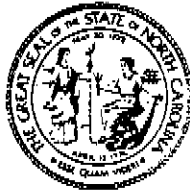
In case of an emergency or spill, immediately call the National Response Center at (800) 424-8802 and the MDE at (410) 631-3400. Nights and Holidays at (410) 974-3551

GREENING

TRAFFIC

ACCIDENT

MDC 0402506



State of North Carolina
Department of Environment, Health, and Natural Resources
512 North Salisbury Street • Raleigh, North Carolina 27604
Division of Solid Waste Management

James B. Hunt, Jr., Governor

Telephone 919-733-2178

Jonathan B. Howes, Secretary

May 4, 1993

THE STROH BREWERY COMPANY
4000 OLD MILWAUKEE LANE
WINSTON SALEM NC 27108

RE: EPA ID No.: NCD000827493

Dear Sir:

Based on information received by this office for the site identified with the above EPA ID number, the State has accepted and processed the change in RCRA classification or information for the above listed site.

Your EPA ID number is active.

Current computer record of your facility contains following information:

(X Indicates Operational Status of Your Facility)

X LARGE GENERATOR	- SMALL QNTY. GENERATOR
- TRANSPORTER	- TREATER
- STORER	- DISPOSER

Company Name:	THE STROH BREWERY COMPANY	
Owner:	THE STROH BREWERY COMPANY	
Owner Address:	100 RIVER PLACE	
City, St.& ZIP:	DETROIT	MI 48207
Contact:	HUBERT	JERRY
Phone Number:	(919)785-8501	
Location Addr.:	4000 OLD MILWAUKEE LANE	
City, St.& ZIP:	WINSTON SALEM	NC 27108

Please verify the above computer information. Please notify us of any corrections.

We are advising EPA of the change. Please notify us if there is any further change in your operations which would affect your status, namely Company's Name, Ownership, Address, Contact, or Telephone.
Your EPA ID number is currently active.

Sincerely,

R. J. Edwards, Administrative Officer
P.O. Box 27687, Raleigh, North Carolina 27611-7387 Telephone 919-733-4984, Fax # 919-733-0513
Division of Solid Waste Management

An Equal Opportunity Affirmative Action Employer

CC: STEPHEN E. PHIBBS

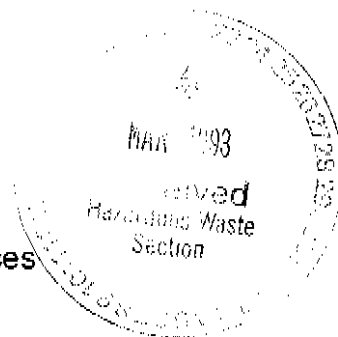


THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207-4291
(313) 446-2000

27

March 17, 1993

Mr. R. J. Edwards
North Carolina Division of Solid Waste Management
Department of Environment, Health, and Natural Resources
P. O. Box 27687
Raleigh, NC 27611-7687



RE: Notification of Regulated Waste Activity
EPA ID No. NCD000827493

Dear Mr. Edwards:

The Stroh Brewery Company is submitting a subsequent notification of regulated waste activity for its facility located at 4000 Old Milwaukee Lane in Winston-Salem.

Sincerely,
The Stroh Brewery Company

Gregory Miller
Director, Environmental Affairs

Encl

GM/kt/cap]

Please refer to the Instructions for Filing Notification before completing this form. The information requested here is required by law (Section 3010 of the Resource Conservation and Recovery Act).



Notification of Regulated Waste Activity

United States Environmental Protection Agency

Date Received
(For Official Use Only)

MAR 1993

I. Installation's EPA ID Number (Mark 'X' in the appropriate box)

☐

A. First Notification

☒B. Subsequent Notification
(complete item C)

C. Installation's EPA ID Number

N C D 0 0 0 8 2 7 4 9 3

II. Name of Installation (Include company and specific site name)

T H E S T R O H B R E W E R Y C O M P A N Y

III. Location of Installation (Physical address not P.O. Box or Route Number)

Street

4 0 0 0 O L D M I L W A U K E E L A N E

Street (continued)

City or Town

W I N S T O N - S A L E M

State

ZIP Code

N C 2 7 1 0 8 -

County Code

County Name

F O R S Y T H

IV. Installation Mailing Address (See instructions)

Street or P.O. Box

S A M E

City or Town

State

ZIP Code

V. Installation Contact (Person to be contacted regarding waste activities at site)

Name (last)

(first)

H U B E R T J E R R Y

Job Title

Phone Number (area code and number)

P L A N T M A N A G E R 9 1 9 - 7 8 5 - 8 5 0 1

VI. Installation Contact Address (See instructions)

A. Contact Address
Location Mailing

B. Street or P.O. Box

☒

City or Town

State

ZIP Code

VII. Ownership (See instructions)

A. Name of Installation's Legal Owner

T H E S T R O H B R E W E R Y C O M P A N Y

Street, P.O. Box, or Route Number

1 0 0 R I V E R P L A C E

City or Town

State

ZIP Code

D E T R O I T M I 4 8 2 0 7 -

Phone Number (area code and number)

B. Land Type

C. Owner Type

D. Change of Owner

(Date Changed)

3 1 3 - 4 4 6 - 2 0 0 0

P

P

Yes

No

X

Month

Day

Year

ID - For Official Use Only

VIII. Type of Regulated Waste Activity (Mark 'X' in the appropriate boxes. Refer to Instructions.)

A. Hazardous Waste Activity

1. Generator (See Instructions) ☒ 3. Treater, Storer, Disposer (at installation)
 a. Greater than 1000 kg/mo (2,200 lbs.) ☐ Note: A permit is required for this activity; see instructions.
 b. 100 to 1000 kg/mo (220 - 2,200 lbs.) ☐ 4. Hazardous Waste Fuel
 c. Less than 100 kg/mo (220 lbs.) ☐ a. Generator Marketing to Burner
 2. Transporter (Indicate Mode in boxes 1-5 Below) ☐ b. Other Marketers
 a. For own waste only ☐ c. Burner - indicate device(s)
 b. For commercial purposes ☐ Type of Combustion Device
 Mode of Transportation ☐ 1. Utility Boiler
☐ 1. Air ☐ 2. Industrial Boiler
☐ 2. Rail ☐ 3. Industrial Furnace
☐ 3. Highway ☐ 5. Underground Injection Control
☐ 4. Water
☐ 5. Other - specify

B. Used Oil/Fuel Activities

1. Off-Specification Used Oil/Fuel ☐
 a. Generator Marketing to Burner ☐
 b. Other Marketer ☐
 c. Burner - indicate device(s)
 Type of Combustion Device ☐
☐ 1. Utility Boiler
☐ 2. Industrial Boiler
☐ 3. Industrial Furnace
 2. Specification Used Oil/Fuel Marketer (or On-site Burner) Who First Claims the Oil Meets the Specification ☐

IX. Description of Regulated Wastes (Use additional sheets if necessary)

A. Characteristics of Nonlisted Hazardous Wastes. Mark 'X' in the boxes corresponding to the characteristics of nonlisted hazardous wastes your installation handles. (See 40 CFR Parts 261.20 - 261.24)

1. Ignitable (D001) ☒ 2. Corrosive (D002) ☐ 3. Reactive (D003) ☐ 4. EP Toxic (D000) ☐
 (List specific EPA hazardous waste number(s) for the EP Toxic contaminant(s))
 D 0 3 5 D 0 3 9

B. Listed Hazardous Wastes. (See 40 CFR 261.31 - 33. See instructions if you need to list more than 12 waste codes.)

1 F 0 0 5	2	3	4	5	6
7	8	9	10	11	12

C. Other Wastes. (State or other wastes requiring an I.D. number. See instructions.)

1	2	3	4	5	6

X. Certification

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment.

Signature

Gregory Miller

Name and Official Title (type or print)

GREGORY MILLER
DIRECTOR, ENVIRONMENTAL AFFAIRS

Date Signed

3-17-93

XI. Comments

Note: Mail completed form to the appropriate EPA Regional or State Office. (See Section III of the booklet for addresses.)

ORIGINAL

1990 HAZARDOUS WASTE ANNUAL REPORT
(Generators & On-Site TSD Facilities)

RECEIVED
FEB 11 1991

25

HAZARDOUS WASTE SECTION

I. FACILITY INFORMATION

Facility Name: STROH CONTAINER COMPANY Facility EPA ID Number: NCD000827493

Location of Facility: 4000 Old Milwaukee Lane
Winston-Salem Forsyth (Street or Route Number) North Carolina 27107
(City or Town) (County) (State) (Zip Code)

Facility Contact: J. F. Hubert, Plant Manager (919) 785-8501
(Name) (Area Code) (Phone Number)

List EPA ID Number of each Transporter used during 1990: ILD051060408, IND058484114,
NCD991277732

II. QUANTITY VERIFICATION

The weights reported for each waste stream were determined from:

☒ Actual weight
☐ Gallons times the weight of water (8.34 lbs per gallon)
☒ Gallons times the density of the waste
☐ Other, specify _____

Estimated percentage of error in method used to determine weight: 5 %

Waste identification was determined from:

☐ Knowledge of product/raw materials
☒ Sampling results
☐ Other, specify _____

III. CERTIFICATION

I certify a program is in place to reduce the volume and toxicity of hazardous waste generated to the degree to be economically practicable, and the proposed method of treatment, storage or disposal is that practicable method currently available which minimized the present and future threat to human health and the environment.

-AND-

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Darrell L. Richardson
(Signature)

Darrell L. Richardson
(Print of Type Name)

2/8/91
(Date Signed)

NORTH CAROLINA DEPARTMENT OF ENVIRONMENT, HEALTH AND NATURAL RESOURCES
DIVISION OF SOLID WASTE MANAGEMENT

1990 HAZARDOUS WASTE ANNUAL REPORT
(Generators & On-Site TSD Facilities)

Facility EPA ID Number: NCD000827493

Waste Identification					On-Site Waste Management		Off-Site Waste Management			Waste Minimization	
Line No.	Waste No.	Waste Form Code	Waste Source Code	Quantity Generated On-Site (lbs)	On-Site Handling Code	Quantity Stored** Treated/Recovered or Disposed On-Site (lbs)	Off-Site Handling Code	Quantity Shipped Off-Site (lbs)	Receiving Facility EPA ID Number	Production Index	Activity Code
1	F005	B203	A19	54,919	S01	7,810	R02	47,109	NCD121700777	NA	W13
2	F005	B209	A08	43,240	S01	3,740	T05	39,500	NCD121700777	NA	W13
3	D001	B211	A05	5,258	S02	-----	R01	5,258	NCD077840148	NA	W71
4	D001	B403	A56	500	S01	-----	T05	500	NCD121700777	NA	W89
5	D001	B409	A56	9,744	S02	-----	T05	9,744	NCD121700777	NA	W89
6											
7											
8											
9											
10											

For additional waste streams complete the "Continuation Sheet"

** As of December 31, 1990

NOTE: Read Instructions before completing form

PAGE 2 OF 2



STROH

THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207-4291
(313) 446-2000

February 8, 1991

N.C. HAZARDOUS WASTE SECTION
Department of Environment, Health & Natural Resources
P O Box 27687
Raleigh, NC 27611-7687

SUBJECT: 1990 Hazardous Waste Annual Report (ID# NCD000827493)

Dear Sir:

Enclosed is the 1990 Hazardous Waste Annual Report for Stroh Container Company located in Winston-Salem, NC (EPA ID# NCD000827493).

Sincerely,

Darrell L. Richardson
Manager, Environmental Control
& Applied Technology

DLR/sm

enclosure(s)

REVISED

1990 HAZARDOUS WASTE ANNUAL REPORT
(Generators & On-Site TSD Facilities)

RECEIVED
FEB 22 1991
HAZARDOUS WASTE SECTION

I. FACILITY INFORMATION

FILE COPY

REVISED

Facility Name: STROH CONTAINER COMPANY Facility EPA ID Number: NCD000827493

Location of Facility: 4000 Old Milwaukee Lane
Winston-Salem Forsyth North Carolina 27107
(City or Town) (County) (State) (Zip Code)

Facility Contact: J. F. Hubert, Plant Manager (919) 785-8501
(Name) (Area Code) (Phone Number)

List EPA ID Number of each Transporter used during 1990: ILD051060408, IND058484114,
NCD991277732

II. QUANTITY VERIFICATION

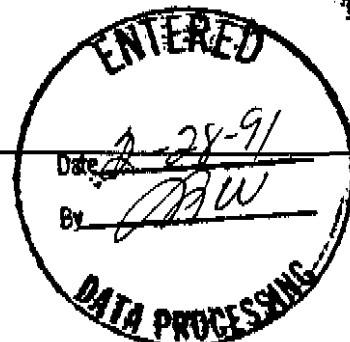
The weights reported for each waste stream were determined from:

- ☒ Actual weight
☐ Gallons times the weight of water (8.34 lbs per gallon)
☒ Gallons times the density of the waste
☐ Other, specify _____

Estimated percentage of error in method used to determine weight: 5 %

Waste identification was determined from:

- ☐ Knowledge of product/raw materials
☒ Sampling results
☐ Other, specify _____



III. CERTIFICATION

I certify a program is in place to reduce the volume and toxicity of hazardous waste generated to the degree to be economically practicable, and the proposed method of treatment, storage or disposal is that practicable method currently available which minimized the present and future threat to human health and the environment.

-AND-

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Darrell L. Richardson
(Signature)

Darrell L. Richardson
(Print of Type Name)

2/19/91
(Date Signed)

REVISED

REVISÉD

REVISÉ

E
2/25/91

Facility EPA ID Number: NCD000827493

ENTERED
Date 2-28-91
By JAW
DATA PROCESSING

REVISÉD

VERIFIED

PAGE 2 OF 2

State Of North Carolina

DEPARTMENT OF ENVIRONMENT, HEALTH, AND NATURAL RESOURCES
DIVISION OF SOLID WASTE MANAGEMENT
P.O. BOX 27687 RALEIGH, NC 27611-7687

G
24

January 23, 1991

Stroh Container Company
4000 Old Milwaukee Lane
Winston Salem NC 27107

RE: EPA ID No.: NCD000827493

Dear Sir:

Based on information supplied by you for the site identified with the above EPA ID number, the state has accepted and processed the change in RCRA listing or information that you requested.

Your EPA ID number is active.

Current computer record of your facility contains following information:

(X INDICATES OPERATIONAL STATUS OF YOUR FACILITY.)

X LARGE GENERATOR	- SMALL QNTY. GENERATOR
- TRANSPORTER	- TREATER
- STORER	- DISPOSER

COMPANY NAME	Stroh Container Company
OWNERSHIP	Stroh Brewery Company
CONTACT	Hinkle, Joe
PHONE NUMBER	(919)785-8500
LOCATION ADDRESS	4000 Old Milwaukee Lane
CITY, STATE & ZIP	Winston Salem NC 27107

Please verify the above computer information. Please notify us of any corrections.

We are advising EPA of the change. Please notify us if there is any further change in your operations which would affect your status. Your EPA ID number is currently active.

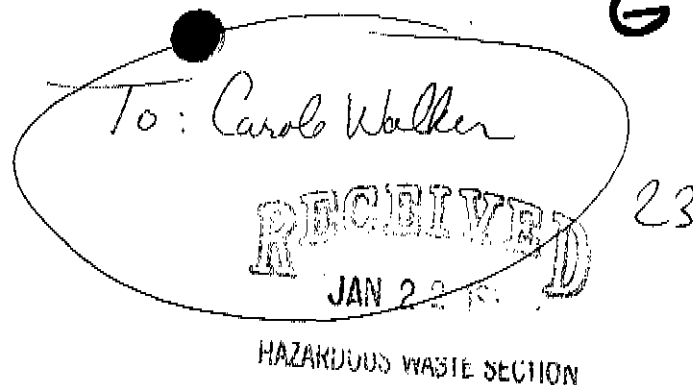
Sincerely,

R.J. Edwards, Administrative Officer
Hazardous Waste Section

CC: STEPHEN E. PHIBBS
EPA Region IV
Forsyth County Health Department

DM
1-11-91

N.C. Department of Human Resources
Division of Health Services
Solid and Hazardous Waste Management Branch

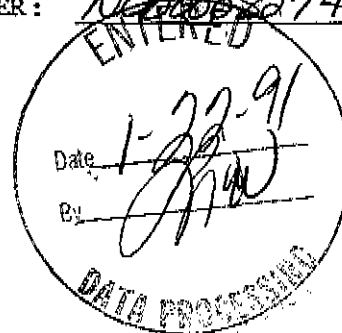


NOTIFICATION FOR CHANGE IN COMPANY NAME, OWNERSHIP, FACILITY CONTACT, PHONE NUMBER, OR MAILING ADDRESS

DATE: 1/10/91

EPA ID NUMBER: NC0000827493

Mr. Jim Edwards
Solid and Hazardous Waste Management Branch
Division of Health Services
Post Office Box 2091
Raleigh, NC 27602-2091



Dear Mr. Edwards:

Our company requests the following change under RCRA:

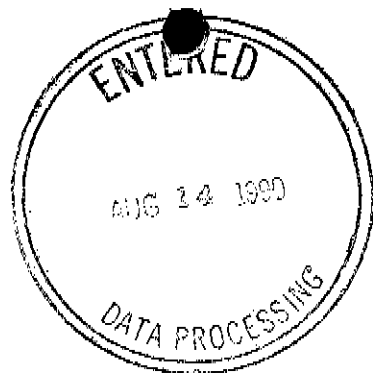
EXISTING	CHANGE TO
COMPANY NAME <u>Stroh Container Company</u>	<u>Stroh Container Company</u>
OWNERSHIP _____	_____
FACILITY CONTACT _____	_____
FACILITY PHONE NUMBER _____	_____
FACILITY MAILING ADDRESS <u>Box 12489</u> <u>Winston-Salem, N.C.</u>	<u>4000 Old Milwaukee Lane</u> <u>Winston-Salem, N.C. 27107</u>
_____	_____
_____	_____

I certify that this information is accurate and correct to the best of my knowledge. I am authorized to make this request on behalf of my company at the location given.

Signature _____

Company Title _____

Steve Phibbs



N.C. Department of Human Resources
Division of Health Services
Solid and Hazardous Waste Management Branch

NOTIFICATION FOR CHANGE IN COMPANY NAME, OWNERSHIP, FACILITY CONTACT, PHONE NUMBER, OR MAILING ADDRESS

DATE: 8-1-90 { BECAME EFFECTIVE 7-20-90

EPA ID NUMBER: NC0000827493

Return to:
Mr. Jim Edwards
Solid and Hazardous Waste Management Branch
Division of Health Services
Post Office Box 2091
Raleigh, NC 27602-2091

APPROVED
BY: [Signature]
DATE: 8-1-90

Dear Mr. Edwards:

Our company requests the following change under RCRA:

EXISTING	CHANGE TO
COMPANY NAME <u>STACH CONTAINER</u>	_____
OWNERSHIP _____	_____
FACILITY CONTACT <u>Tommy Thompson</u>	<u>Joe Hinkle</u>
FACILITY PHONE NUMBER _____	_____
FACILITY MAILING ADDRESS _____	_____
_____	_____
_____	_____
_____	_____

I certify that this information is accurate and correct to the best of my knowledge. I am authorized to make this request on behalf of my company at the location given.

Signature Joe C. Hinkle, Jr.
Company Title Chemical Project Engineer

RECEIVED
AUG 13 1990
HAZARDOUS WASTE SECTION

(21) ✓

1989 HAZARDOUS WASTE ANNUAL REPORT
(Generators & On-Site TSD Facilities)

I. FACILITY INFORMATION:

Facility Name: STROH CONTAINER COMPANY Facility SIC Code: 3411
Facility EPA ID Number: NCD000827493

Location of Facility: 4000 Old Milwaukee Lane
(Street or Route Number)

<u>Winston-Salem</u>	<u>Forsyth</u>	<u>North Carolina</u>	<u>27107</u>
(City or Town)	(County)	(State)	(Zip Code)

Facility Contact: J. F. Hubert, Plant Manager 919 785-8501
(Name) (Area Code) (Phone Number)

List EPA ID Number for each Transporter used during reporting year: IND058484114, ILDO51060408

II. QUANTITY VERIFICATION:

The weights reported for each waste stream were determined from:

- ☐ (a) actual weight
☐ (b) gallons times the weight of water (8.34 pounds per gallon)
☒ (c) gallons times the weight of the material per gallon
☐ (d) other, specify _____

Estimated percentage of error in method used to determine weight: 10 %

Waste identification was determined from:


- ☐ (a) Knowledge of product/raw materials
☒ (b) Sampling results
☐ (c) Other, specify _____

III. CERTIFICATION:

I certify a program is in place to reduce the volume and toxicity of hazardous waste generated to the degree to be economically practicable, and the proposed method of treatment, storage or disposal is that practicable method currently available which minimized the present and future threat to human health and the environment.

-AND-

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.


(Signature)

Darrell L. Richardson
(Print or Type Name)

2/28/90
(Date Signed)

RECEIVED
FEB 28 1990

NORTH CAROLINA DEPARTMENT OF ENVIRONMENT, HEALTH AND NATURAL RESOURCES
DIVISION OF SOLID WASTE MANAGEMENT

1989 HAZARDOUS WASTE ANNUAL REPORT
(Generators & On-Site TSD Facilities)

HAZARDOUS WASTE SECTION

Facility EPA ID Number: NCD 000827493

Waste Identification					On-Site Waste Management		Off-Site Waste Management			Waste Minimization	
EPA Waste No.	Waste Form Code	Waste Source Code	Quantity Generated On-Site (LBS)		On-Site Handling Code	Quantity Stored** Treated/Recovered or Disposed On-Site (LBS)	Off-Site Handling Code	Quantity Shipped Off-Site (LBS)	Receiving Facility EPA ID Number	Production Index	Activity Code
1	F005	B203	A19	46,613	S01	7,810	R01	38,803	NCD121700777	NA	W19
2	F005	B209	A08	86,020	S01	10,285	R01	75,735	NCD121700777	NA	W19
3	D001	B211	A05	11,765	S02	----	S01	11,765	NCD077840148	NA	W71
4											
5											
6											
7											
8											
9											
10											

For additional waste streams complete the "Continuation Sheet"

COMMENTS:

** As of December 31, 1989

Items 1 & 2, W-19 Changed cleaning and operating practices which resulted in reduced amounts of cleaning solvents used; thus reducing quantity of hazardous wastes generated.

NOTE: Read Instructions before completing form

Item 3, W-71 Maintained minimization procedures established during previous years.



STROH

THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207-4291
(313) 446-2000

February 28, 1990

N.C. Hazardous Waste Section
Dept. of Environment, Health & Natural Resources
P O Box 27687
Raleigh, NC 27611

SUBJECT: NCD000827493 - Generator Report

Dear Sir:

Enclosed are a 1989 Hazard Waste Generator Report and Waste Minimization Report (filed with U.S. EPA Region IV) for Stroh Container Company located in Winston-Salem, N.C. (EPA ID# NCD000827493).

Sincerely,

Darrell L. Richardson
Manager Environmental Control &
Applied Technology

DLR/sm

enclosure(s)

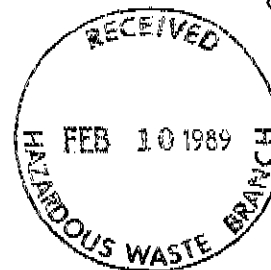
AIRBORNE TO:

401 Oberlin Road
Raleigh, NC 27605

Attn: Carol Walker

N. C. DEPARTMENT OF HUMAN RESOURCES
DIVISION OF HEALTH SERVICES

N. C. 1988 HAZARDOUS WASTE GENERATOR ONLY ANNUAL (PART A) REPORT *



Four Digit Standard Industrial Classification (SIC) No. For Operations In Your Company That Generated The

Waste 314111

I. Installation EPA ID Number: N C D 0 0 0 8 2 7 4 9 3

II. Name of Installation: Stroh Container Company

III. Location of Installation: 4000 Old Milwaukee Lane

(Street or Route Number)

Winston-Salem

Forsyth

North Carolina

27107

(City or Town)

(County)

(State)

(Zip Code)

IV. Installation Contact: J. F. Hubert, Plant Manager

(Name)

(919)

785-8501

(Area Code)

(Phone Number)

V. Waste Identification:

1	A. EPA Waste No.	B. Description of Waste/ Chemical Name		C. Quantity Generated (LBS)	D. Handling Method/Quantity/Location Waste Shipped to			E. In Storage December 31, 1988	
			1. Re- medial Action Waste		1. Handling Method Code	2. Quantity Shipped to TSD or Recovery Facility (LBS)	3. TSD Facility EPA ID No./ Recovery Facility Name	1. Stor- age Method Code	2. Quantity (LBS)
2	F002	Waste Compound		2,440	T03	2,440	LAD010395127	S01	0
3		Cleaning Liquid							
4	F005	Waste Compound		56,977	R01	17,395	GAD045821170	S01	3,905
5		Cleaning Liquid			R01	14,200	SCD036275626	S01	
6		(Solvents NOS)			S02 T05	21,477	IND093219012	S01	
7	F005	Waste Compound		120,615	S02 T05	106,425	IND093219012	S01	14,190
8		Cleaning Liquid							
9		(Coating Waste)							
10	D001	Waste Naphtha		10,345	S01	10,345	NCD077840148	S01	0
11		Solvent Solution							
12									

if more space is needed check _____ and complete attachment 1

VI. List EPA ID Numbers for each Transporter used during reporting year: GAD045821170,
IND058484114, NCD077840148, ILD051060408, SCD036275626,
MND022969426

VII. CERTIFICATION: I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Darrell L. Richardson
(Signature)

STROH CONTAINER COMPANY

Darrell L. Richardson

(Print or Type Name)

Mgr., Environmental Control
& Applied Technology

2-7-89

(Date Signed)

*Read instructions before completing form

DHS 3036 (Revised 1-89) Do. No. 0351A
Hazardous Waste Branch



THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207-4291
(313) 446-2000

February 7, 1989



Hazardous Waste Management Branch
North Carolina Department of
Human Resources
P.O. Box 2091
Raleigh, NC 27602


Gentlemen:

RE: NCD000827493 - Generator Report

Enclosed is a 1988 Hazardous Waste Generator Report
and statement of waste minimization for Stroh Container
Company in Winston-Salem.

Sincerely,

STROH CONTAINER COMPANY


Darrell L. Richardson
Mgr., Environmental Control
& Applied Technology

DLR/lkc

Enclosure

NORTH CAROLINA
HAZARDOUS WASTE BRANCH
1988 WASTE MINIMIZATION REPORT



Facility Name: STROH CONTAINER COMPANY

EPA ID Number: NCD000827493

REASON FOR COMPLETING THIS FORM: Generators shipping hazardous waste off site are required to certify on item 16 of the Uniform Hazardous Waste Manifest that they have a program in place to reduce, to the degree determined to be economically practicable, the volume and toxicity of hazardous waste generated. A similar certification must be made by generators who have obtained a RCRA treatment, storage, or disposal permit. Consistent with these requirements all generators must report, on a yearly basis, efforts undertaken to implement waste minimization programs. A response is required by law.

INSTRUCTIONS: Accurate information is very important. Please read the detailed INSTRUCTIONS SHEET before completing this form.

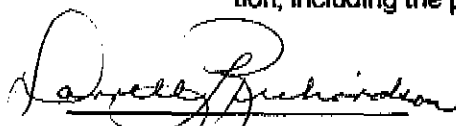
	WASTE NO.	PROD. RATIO	CURRENT WASTE MIN. EFFORTS	FACTORS PREVENTING WASTE MIN. EFFORTS	ADDITIONAL COMMENTS
1	F002	0.99	0	7	One Time Waste
2	F005	0.99	4, 5	3, 4	
3	D001	0.99	4, 5	3, 4	
4					
5					
6					
7					

(If More Space Is Needed, Complete the Continuation Sheet)

Have you received technical assistance from any of the following groups?

Governor's Waste Management Board _____
 NC Technical Assistance/Support Unit (TASU) _____
 NC Pollution Prevention Pays Program _____
 Southeast Waste Exchange _____
 Other (Please Specify) _____

CERTIFICATION: I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

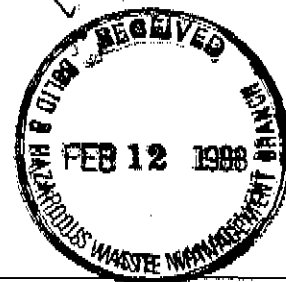

(Signature)

STROH CONTAINER COMPANY
Darrell L. Richardson
 (Print or Type Name)

2-7-89
 (Date Signed)

N. C. DEPARTMENT OF HUMAN RESOURCES
DIVISION OF HEALTH SERVICES

N. C. 1987 HAZARDOUS WASTE GENERATOR ONLY ANNUAL (PART A) REPORT *



Four Digit Standard Industrial Classification (SIC) No. For Operations In Your Company That Generated The

Waste 314111

I. Installation EPA ID Number: N C D 0 0 0 8 2 7 4 9 3

II. Name of Installation: Stroh Container Company

III. Location of Installation: 4000 Old Milwaukee Lane

(Street or Route Number)

Winston-Salem

Forsyth

North Carolina

27107

(City or Town)

(County)

(State)

(Zip Code)

IV. Installation Contact: J. F. Hubert, Plant Manager

(919)

785-8501

(Name)

(Area Code)

(Phone Number)

V. Waste Identification:

A. EPA Waste No.	B. Description of Waste/ Chemical Name		C. Quantity Generated (LBS)	D. Handling Method/Quantity/Location Waste Shipped to			E. In Storage December 31, 1987	
				1. Handling Method Code	2. Quantity Shipped to TSD or Recovery Facility (LBS)	3. TSD Facility EPA ID No./ Recovery Facility Name	1. Storage Method Code	2. Quantity (LBS)
1	F005	Waste Compound,	59,301	R01	52,211	GAD04582117	S01	7,090
2		Cleaning Liquid						
3	F005	Waste Compound,	193,232	T03	189,452	IND093219012	S01	3,780
4		Cleaning Liquid						
5	D001	Waste Naptha,	8,475	R01	8,475	NCD077840148	S01	0
6		Solvent, Solution						
7								
8		Waste PCB	1,695	T03	1,695	ARD069748192	0	0
9								
10		Waste PCB	90,800	T03	90,800	MOD980973556	0	0
11								
12								

If more space is needed check _____ and complete attachment 1

VI. List EPA ID Numbers for each Transporter used during reporting year: GAD045821170,

IND058484114, NCD077840148, MND981776255

VII. CERTIFICATION: I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Darrell L. Richardson
(Signature)

Stroh Container Company

Darrell L. Richardson

(Print or Type Name)

2/9/88
(Date Signed)

*Read instructions before completing form

Mgr., Environmental Control
& Applied Technology

DHS 3036 (Revised 1-88) Do. No. 0351A
Hazardous Waste Management Branch



STROH

THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207
(313) 446-2000

February 9, 1988



Hazardous Waste Management Branch
North Carolina Department of
Human Resources
P.O. Box 2091
Raleigh, NC 27602

Gentlemen:

RE: NCD 000827493 - Generator Report

Enclosed is a 1987 Hazardous Waste Generator Report
for Stroh Container Company in Winston-Salem.

Sincerely,

STROH CONTAINER COMPANY

Darrell L. Richardson
Darrell L. Richardson
Mgr., Environmental Control
& Applied Technology

DLR/lkc

Enclosure



THE STROH BREWERY COMPANY
100 RIVER PLACE
DETROIT, MICHIGAN 48207-4291
(313) 446-2000

Long *H.* *File* *General*
17

September 11, 1987

Mr. Steve Phibbs
North Carolina Department
of Human Resources
310 East Third Street
Winston-Salem, NC 27101



RE: Pretreatment Sludge Disposal

Dear Mr. Phibbs:

Stroh Container Company, located at 4000 Old Milwaukee Lane in Winston-Salem, is required to operate a wastewater pretreatment system to comply with effluent guidelines established by EPA and enforced by the State of North Carolina. A complete description of the pretreatment system is on file with the City of Winston-Salem Archie Elledge Waste Treatment Plant.

A pretreatment sludge is generated as a solid waste by-product. Stroh Container Company has classified the pretreatment sludge as non-hazardous based on knowledge of the process generating the waste, review of hazardous waste regulations, and laboratory analysis of the waste material for hazardous characteristics.

A chemical conversion coating process is not used by Stroh Container Company as part of its aluminum can manufacturing. The pretreatment sludge is not listed as a hazardous waste from any non-specific source (40 CFR 261.31) and is not listed as a hazardous waste from any specific source (40 CFR 261.32). Analytical results for a representative sludge sample demonstrate that the waste pretreatment sludge does not meet any general hazardous waste characteristic, i.e., ignitability, corrosivity, reactivity, or extraction procedure toxicity. Laboratory results are attached for reference (sample ID 17705).

Should you have further questions regarding our pretreatment sludge management, please contact Mr. Darrell Richardson at (313) 446-2594.

Sincerely,
Stroh Container Company

Andrew Gnyp

Andrew Gnyp
Director of Engineering

AG/cm
Encl.



RESEARCH & ANALYTICAL LABORATORIES, INC.

Analytical/Process Consultations

Rev. 05/87, #138

20 March 1987

The Stroh Brewing Company
Container Division
4000 Old Milwaukee Lane
Winston-Salem, North Carolina 27107

Attention: Mr. Tommy Thompson

Re: RCRA Analyses of Sludge Sample

<u>Parameter</u>	<u>EP Toxicity Number</u>	<u>Results</u>	<u>Units</u>
Arsenic	D-004	0.021	mg/l
Barium	D-005	0.45	mg/l
Cadmium	D-006	0.008	mg/l
Chromium	D-007	0.014	mg/l
Lead	D-008	<0.10	mg/l
Mercury	D-009	<0.0002	mg/l
Selenium	D-010	<0.003	mg/l
Silver	D-011	<0.014	mg/l
Ignitability	D-001	>140	°F
Corrosivity	D-002	pH = 7.2	
Reactivity	D-003		
Sulfide		<1.0	mg/kg
Cyanide		<0.050	mg/kg

Sample Number: 17705

Analyst(s) Cobb/Springs/Webster



RESEARCH & Analytical LABORATORIES, INC.

P.O. Box 473 106 Short Street
Kernersville, North Carolina 27284
Telephone 919/996-2841

N.C. 0271, #338

The Stroh Brewing Company
Container Division
4000 Old Milwaukee Lane
Winston-Salem, NC 27107
Attn: Mr. Tommy Thompson
JOB NUMBER 00378

DATE SAMPLE COLLECTED 3/6/87
DATE SAMPLE RECEIVED 3/6/87
DATE SAMPLE ANALYZED 3/7-19/87
DATE OF REPORT 3/20/87
ANALYSES PERFORMED BY Cobb/Webster

PARAMETER	STORET NUMBER	UNITS	LAB SAMPLE NUMBER			
			17705/6			
Aluminum	01105	mg/kg	37,000			
Chromium, Hex	01032	mg/100g	<2.0			
Chromium, Tot.	01034	mg/kg	16			
Total Residue	00500	%	25			
Manganese	01055	mg/kg	180			
Copper	01042	mg/kg	8.3			
Zinc	01092	mg/kg	54			
Fluoride	00951	mg/kg	380			
Oil & Grease	00556	%	8.0			
	NOTE:	Total analyses reported on wet weight basis				
CLIENT'S SAMPLE NUMBER	N/A	N/A	Sludge Sample			



ANALYTICAL REPORT OF DATA
SUBMITTED TO:

Mr. Sid Champion
Research and Analytical Labs
P.O. Box 473
106 Short Street
Kernersville, NC 27284

CHRONICLE

ITEM NO.	SAMPLE IDENTIFIER	COMPUCHEM® NUMBER	DATE SAMPLE RECEIVED	DATE VOLATILE FRACTION ANALYZED
1.	RAL#17705/06	122252	03/07/87	03/11/87 03/13/87*

*See Quality Assurance Notice #1

METHOD REFERENCE

CompuChem® employs the Modified Environmental Monitoring and Support Laboratory-Cincinnati (EMSL-CI) Procedure to be Used for Low Levels of Volatiles in Soils and Sediments. This procedure is a modification of the USEPA Method 624, Volume 49 of the October 26, 1984 Federal Register.

Method Summary

A 5 gram sample is weighed and transferred with 10 mls of water to a specially designed impinger. The impinger is then heated to 55°C and this temperature is maintained while purging for 12 minutes. "After purging is completed, the sorbent column is heated and backflushed with the inert gas to desorb the purgables onto a gas chromatographic column ... which are then detected with a mass spectrometer."

The referenced methods are no longer appropriate for several of the original priority pollutant compounds. This is due to either the deletion from the toxic pollutant list (40 CFR Part 401) by EPA or the determination by EPA that the referenced methods may not be optimized for certain compounds (EPA-600/482-057) originally incorporated by the methods.

Those compounds which have actually been deleted are listed below with the Federal Register deletion reference.

<u>Compound Name</u>	<u>GC/MS Fraction</u>	<u>Federal Register</u>	<u>Date</u>
Dichlorodifluoromethane	Volatile	46FR2264	1/8/81
Trichlorofluoromethane	Volatile	46FR2264	1/8/81
Bis(Chloromethyl)Ether	Volatile	46FR10723	2/4/81

COMPOUND LIST

- VOLATILE ORGANICS

SAMPLE IDENTIFIER: RAL#17705/06
 COMPUCHEM® SAMPLE NUMBER: 122252

	CONCENTRATION (UG/KG)	DETECTION LIMIT (UG/KG)
1V. CHLOROMETHANE	BDL	10
2V. BROMOMETHANE	BDL	10
3V. VINYL CHLORIDE	BDL	10
4V. CHLOROETHANE	BDL	10
5V. METHYLENE CHLORIDE	120 B*	10
6V. ACROLEIN	BDL	100
7V. ACRYLONITRILE	BDL	100
8V. 1,1-DICHLOROETHYLENE	BDL	10
9V. 1,1-DICHLOROETHANE	BDL	10
10V. TRANS-1,2-DICHLOROETHYLENE	BDL	10
11V. CHLOROFORM	13	10
12V. 1,2-DICHLOROETHANE	BDL	10
13V. 1,1,1-TRICHLOROETHANE	BDL	10
14V. CARBON TETRACHLORIDE	BDL	10
15V. BROMODICHLOROMETHANE	BDL	10
16V. 1,2-DICHLOROPROPANE	BDL	10
17V. TRANS-1,3-DICHLOROPROPENE	BDL	10
18V. TRICHLOROETHYLENE	BDL	10
19V. DIBROMOCHLOROMETHANE	BDL	10
20V. 1,1,2-TRICHLOROETHANE	BDL	10
21V. BENZENE	BDL	10
22V. CIS-1,3-DICHLOROPROPENE	BDL	10
23V. 2-CHLOROETHYL VINYL ETHER	BDL	10
24V. BROMOFORM	BDL	10
25V. TETRACHLOROETHYLENE	BDL	10
26V. 1,1,2,2-TETRACHLOROETHANE	BDL	10
27V. TOLUENE	50	10
28V. CHLOROBENZENE	BDL	10
29V. ETHYLBENZENE	BDL	10

Surrogate Recoveries - Introduced at the instrument, volatile surrogate standards are deuterated and/or select compounds that analytically mimic the response of certain analytes. Known concentrations of these surrogates are added to the sample and a percent recovery is calculated. This recovery acts as a barometer of method efficiency for the individual sample.

	% Recovery	Control Range%
D ₄ -1,2-Dichloroethane	106	(50-160)
4-Bromofluorobenzene	85	(50-160)
D ₈ -Toluene	110	(50-160)

BDL= BELOW DETECTION LIMIT

*See Quality Assurance Notice #2

QUALITY CONTROL SUMMARY

SAMPLE IDENTIFIER: RAL#17705/06
COMPUCEM® SAMPLE NUMBER: 122252

VOLATILE

	<u>NUMBER</u>	<u>ACCEPTANCE CRITERIA</u>
Blank	122569	**
Blank Spike	121662	OK
Sample Spike	121661	††
BFB*	BF870313A19	OK
Shift Standard	VT870313A19	OK

*The tuning calibration compound, Bromofluorobenzene, is used for the volatile instruments.

**See Quality Assurance Notice #2

††See Quality Assurance Notice #3.

QUALITY ASSURANCE NTOICE #1

CC#122252

This sample was prepared and analyzed twice as a Low Level Solid. In both analyses, the third internal standard failed recovery criteria. Since the other samples in the associated tunes had acceptable recoveries, we have concluded that this is a sample matrix effect. The concentrations of the compounds which reference the third internal standard have been recalculated using the second internal standard. The second analysis is being reported with reference to this qualifier.

Sarah A. Hubbard
Senior Volatile Data Specialist

QUALITY ASSURANCE NOTICE #2

Sample # 122252

Blank I.D.: 122569

Following the conventions established by the EPA for qualifying common laboratory artifacts in samples analyzed under the Contract Laboratory Program (CLP) Caucus Organics Protocols, we have reported the following compound with the "B" footnote.

<u>common laboratory artifact</u>	<u>blank concentration</u>	<u>units</u>
Methylene Chloride	<u>25</u>	<u>ug/kg</u>

The "B" indicates that this analyte was also detected in the associated Method Blank (and/or Instrument Blank). This footnote is only used for the common laboratory solvent, methylene chloride.

When both an Instrument Blank and a Method Blank are prepared, the "B" footnote is applied to associated sample data if a common artifact is detected in either blank. Compositing Blanks are prepared with samples that require compositing of all as-received sample containers. Since the entire sample is consumed in the process, reparation and reanalysis of a composited sample is not possible. Therefore, exceptions are made to allowable levels of blank contamination in such instances.

The EPA-CLP protocols permit up to 25 ug/l of methylene chloride in volatile blanks. Our policy is much more stringent for non-CLP requirements. The maximum allowable level for methylene chloride in Instrument Blanks is 5 ug/l (2 ug/l for blanks associated with Lower Detection Limit samples) unless successive blanks indicate a consistent background level of methylene chloride. The concentration of methylene chloride in solid Method Blanks may not exceed 25 ug/kg. Exceptions to this policy are made only when sample Holding Times are in jeopardy of being exceeded.

Data Interpretation: General EPA Guidelines

In evaluating data usability, the EPA uses certain general guidelines for assessing the presence of common laboratory artifacts in samples. If the concentration of an artifact in a sample is greater than ten times that in the blank, the blank contribution is considered negligible. If blank and sample concentrations are comparable (sample level not greater than twice the blank level), the presence of that compound in the sample is considered suspect.

Robert J. Whitehead
Sr. Quality Assurance Specialist

QUALITY ASSURANCE NOTICE #3
Matrix Spike#121661 Original#121660
Blank Spike#121662 Fraction: Volatile

All spike/surrogate recoveries were not within acceptance criteria for the quality control matrix spike associated with this sample. To comply with the Oct. 26, 1984 revision of the Federal Register 600-series methodologies, a blank spike was analyzed with this batch of samples, and all spike and surrogate recovery criteria were met. In addition, surrogate recoveries in the original sample (used to prepare the matrix spike) were comparable to those in the matrix spike.

We have attributed the unacceptable recoveries to the matrix of the original sample, since recoveries in the blank and blank spike prepared in this batch were acceptable. We are reporting these associated sample data with reference to this notice.

data reviewer SAH

date 03/06/87

COMPUCHEM
LABORATORIES

ANALYTICAL REPORT OF DATA
SUBMITTED TO:

Mr. Sid Champion
Research and Analytical Labs
P.O. Box 473
106 Short Street
Kernersville, NC 27284

CHRONICLE

ITEM NO.	SAMPLE IDENTIFIER	COMPUCHEM® NUMBER	DATE SAMPLE RECEIVED	DATE SAMPLE EXTRACTED	DATE ACID FRACTION ANALYZED	DATE BASE/NEUTRAL FRACTION ANALYZED
1.	RAL#17705/06	122253	03/07/87	03/10/87	03/12/87	03/17/87

METHOD REFERENCE

For the initial sample preparation, CompuChem employs a modification of the current EPA Contract Laboratory Program (CLP) procedure for the Determination of Low Levels of Semivolatile Organics in Soil and Sediments. Further sample preparation, specifically the extract partitioning technique, is taken from the second edition of "The Test Methods For Evaluating Solid Waste", SW-846. Analysis for the acid and base/neutral priority pollutants is performed in accordance with USEPA Method 625 Volume 49, October 26, 1984.

Method Summary

A nominal amount of sample, approximately 30 grams, is mixed with (anhydrous) sodium sulfate and serially extracted with a 50/50 mixture of methylene chloride and acetone using sonication. The solvent extract is then concentrated and partitioned into separate base/neutral and acid extracts. The base/neutral extract is generated by washing the solvent extract with a basic (pH greater than 11) water wash which removes the acid constituents from the organic extract. The organic extract, now containing only base/neutral compounds, is then dried and concentrated. The pH of the aqueous basic wash is adjusted to less than 2 and serially extracted with methylene chloride. The methylene chloride containing the acid compounds is dried and concentrated.

Qualitative identification is performed using the retention time and the relative abundance of three characteristic ions. Quantitative analysis is performed using either external or internal standard techniques.

COMPOUND LIST -- ACID EXTRACTABLES

SAMPLE IDENTIFIER: RAL#17705/06
 COMPUCEM® SAMPLE NUMBER: 122253

	CONCENTRATION (UG/KG)	DETECTION LIMIT (UG/KG)
1A. PHENOL	BDL	330
2A. 2-CHLOROPHENOL	BDL	330
3A. 2-NITROPHENOL	BDL	330
4A. 2,4-DIMETHYLPHENOL	BDL	330
5A. 2,4-DICHLOROPHENOL	BDL	330
6A. P-CHLORO-M-CRESOL	BDL	330
7A. 2,4,6-TRICHLOROPHENOL	BDL	330
8A. 2,4-DINITROPHENOL	BDL	1600
9A. 4-NITROPHENOL	BDL	1600
10A. 4,6-DINITRO-O-CRESOL	BDL	1600
11A. PENTACHLOROPHENOL	BDL	1600

Surrogate Recoveries - Introduced at the beginning of the extraction, surrogate standards are deuterated and/or select compounds that analytically mimic the response of certain analytes. Known concentrations of these surrogates are added to the sample and a percent recovery is calculated. This recovery acts as a barometer of extraction efficiency and analytical response for the individual sample.

	<u>%Recovery</u>	<u>Control Range%</u>
2-Fluorophenol	<u>67</u>	<u>(20-140)</u>
D ₅ -Phenol	<u>68</u>	<u>(20-140)</u>
2,4,6-Tribromophenol	<u>37</u>	<u>(10-140)</u>

BDL=BELOW DETECTION LIMIT

COMPOUND LIST

-- BASE-NEUTRAL EXTRACTABLES

SAMPLE IDENTIFIER: RAL#17705/06
COMPUCHEM® SAMPLE NUMBER: 122253

	CONCENTRATION (UG/KG)	DETECTION† LIMIT (UG/KG)
1B. N-NITROSODIMETHYLAMINE	BDL	1300
2B. BIS (2-CHLOROETHYL) ETHER	BDL	1300
3B. 1,3-DICHLOROBENZENE	BDL	1300
4B. 1,4-DICHLOROBENZENE	BDL	1300
5B. 1,2-DICHLOROBENZENE	BDL	1300
6B. BIS (2-CHLOROISOPROPYL) ETHER	BDL	1300
7B. N-NITROSODI-N-PROPYLAMINE	BDL	1300
8B. HEXACHLOROETHANE	BDL	1300
9B. NITROBENZENE	BDL	1300
10B. ISOPHORONE	BDL	1300
11B. BIS(2-CHLOROETHOXY) METHANE	BDL	1300
12B. 1,2,4-TRICHLOROBENZENE	BDL	1300
13B. NAPHTHALENE	BDL	1300
14B. HEXACHLOROBUTADIENE	BDL	1300
15B. HEXACHLOROCYCLOPENTADIENE	BDL	1300
16B. 2-CHLORONAPHTHALENE	BDL	1300
17B. DIMETHYLPHTHALATE	BDL	1300
18B. ACENAPHTHYLENE	BDL	1300
19B. 2,6-DINITROTOLUENE	BDL	1300
20B. ACENAPHTHENE	BDL	1300
21B. 2,4-DINITROTOLUENE	BDL	1300
22B. DIETHYLPHTHALATE	BDL	1300
23B. 4-CHLOROPHENYL PHENYL ETHER	BDL	1300
24B. FLUORENE	BDL	1300
25B. DIPHENYLAMINE (N-NITROSO)	BDL	1300
26B. 1,2-DIPHENYLHYDRAZINE (AZOBENZENE)	BDL	1300
27B. 4-BROMOPHENYL PHENYL ETHER	BDL	1300
28B. HEXACHLOROBENZENE	BDL	1300

(Continued)

BDL=BELOW DETECTION LIMIT

†Sample extract could not be concentrated to the required volume, thus higher than normal detection limits.

COMPOUND LIST -- BASE-NEUTRAL EXTRACTABLES

(Page Two)

SAMPLE IDENTIFIER: RAL#17705/06
 COMPUCHEM® SAMPLE NUMBER: 122253

	CONCENTRATION (UG/KG)	DETECTION† LIMIT (UG/KG)
298. PHENANTHRENE	BDL	1300
308. ANTHRACENE	BDL	1300
318. DI-N-BUTYLPHTHALATE	BDL	1300
328. FLUORANTHENE	BDL	1300
338. PYRENE	BDL	1300
348. BENZIDINE	BDL	6600
358. BUTYLBENZYLPHTHALATE	BDL	1300
368. 3,3'-DICHLOROBENZIDINE	BDL	2700
378. BENZO(A)ANTHRACENE	BDL	1300
388. BIS(2-ETHYLHEXYL)PHTHALATE	10000	1300
398. CHRYSENE	BDL	1300
408. DI-N-OCTYLPHTHALATE	BDL	1300
418. BENZO(B)FLUORANTHENE	BDL	1300
428. BENZO(K)FLUORANTHENE	BDL	1300
438. BENZO(A)PYRENE	BDL	1300
448. INDENO(1,2,3-C,D)PYRENE	BDL	1300
458. DIBENZO(A,H)ANTHRACENE	BDL	1300
468. BENZO(G,H,I)PERYLENE	BDL	1300

Surrogates Recoveries - Introduced at the beginning of the extraction, surrogate standards are deuterated and/or select compounds that analytically mimic the response of certain analytes. Known concentrations of these surrogates are added to the sample and a percent recovery is calculated. This recovery acts as a barometer of extraction efficiency and analytical response for the individual sample.

	%Recovery	Control Range%
D5-Nitrobenzene	102	(20-140)
2-Fluorobiphenyl	110	(20-140)
D14-Terphenyl	138	(20-150)
D10-Pyrene*	182	*

BDL=BELOW DETECTION LIMIT

*Advisory Surrogate; therefore no control range.

†Sample extract could not be concentrated to the required volume, thus higher than normal detection limits.

QUALITY CONTROL SUMMARY

SAMPLE IDENTIFIER: RAL#17705/06
COMPUCHEM® SAMPLE NUMBER: 122253

ACID

	<u>NUMBER</u>	<u>ACCEPTANCE CRITERIA</u>
Blank	122328	OK
Sample Spike	118069	OK
DFTPP*	DF870312A20	OK
Shift Standard	AU870312A20	OK

BASE/NEUTRAL

Blank	122328	OK
Sample Spike	118069	OK
DFTPP*	DG870317C21	OK
Shift Standard	BK870317A21	OK

*The tuning calibration compound, Decafluorotriphenylphosphine, is used for the acid and base/neutral instruments.



North Carolina Department of Human Resources
Division of Health Services
P.O. Box 2091 • Raleigh, North Carolina 27602-2091

James G. Martin, Governor
Phillip J. Kirk, Jr., Secretary

December 30, 1986

Ronald H. Levine, M.D., M.P.H.
State Health Director

File G
No manifest in file
3/3/87 *1/8/87*
Cancel NOV 11
per final letter
his file
3/10/87

Mr. Elwyn B. Thompson, Jr.
Chemical Project Engineer
Stroh Container Company
400 Old Milwaukee Lane
Winston-Salem, North Carolina 27107

RE: Extension of Accumulation Time

Dear Mr. Thompson:

On December 22, 1986 this Agency received your request for an extension of the 90 day limit for storage of hazardous waste by a generator without a permit. This request is for NCD000827493.

In order to allow sufficient time for ILWD of Indiana to schedule transportation and disposal of 80 drums of waste cleaning liquid, a 30-day extension is hereby granted from December 18, 1986 until January 18, 1987.

This is the maximum time allowed under 40 CFR 262.34(b) as adopted in 10 NCAC 10F .0030.

By January 28, 1987 you shall notify this office of the shipment of this waste by sending us a copy of the manifest signed by yourself and the transporter.

Sincerely,

Jerry Rhodes, Assistant Branch Head
Solid & Hazardous Waste Management Branch
Environmental Health Section

CC: Steve Phibbs

16



STROH

THE STROH CONTAINER COMPANY
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NC 27107
(919) 784-6100



January 7, 1987

North Carolina Department of Human Resources
Division of Health Services
P. O. Box 2091
Raleigh, NC 27602-2091

Attn: Mr. Jerry Rhodes

Dear Mr. Rhodes:

Attached please find Manifest #01122 for the transportation and disposal of 76 drums of Waste Compound, Cleaning, Liquid shipped on January 6, 1987.

If you have any questions concerning this shipment, please contact me at (919) 785-8525.

Sincerely,

THE STROH CONTAINER COMPANY

Elwyn B. Thompson, Jr.

Elwyn B. Thompson, Jr.
Chemical Project Engineer

EBT:sw

Attachment

GENERATOR DETACH AND RETAIN THIS COPY

Departure

This is to certify the acceptance of this waste for treatment/disposal.

Signature

Print Name

Date

DO NOT WRITE IN THIS SPACE

S/O 33-40742
P/O 53542C33

Please print or type. (Form designed for use on elite (12-pitch) typewriter)

Form Approved OMB No. 2000 0404 Expires 7 31 86

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No.		Manifest Document No.		2. Page 1 of		Information in the shaded areas is not required by Federal law	
		N C D 0 0 0 8 2 7 4 9 3		0 1 1 2 2					
3. Generator's Name Stroh Container Company 4000 Old Milwaukee Lane Winston-Salem, NC 27107 (919) 785-8500		6. US EPA ID Number I N D 0 5 8 4 8 4 1 1 4		A. State Manifest Document Number IN 032981		B. State Generator's ID NCD000827493			
5. Transporter 1 Company Name Indiana Liquid Transport		8. US EPA ID Number I N D 0 9 3 2 1 9 0 1 2		C. State Transporter's ID (317) 271-9406		D. State Transporter's ID (317) 271-9406			
7. Transporter 2 Company Name		10. US EPA ID Number		F. Transporter's Phone		G. State Facility's ID			
9. Designated Facility Name and Site Address ILND, Inc. 7901 West Morris Street Indianapolis, IND 46231						H. Facility's Phone (317) 243-0811			
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)		12. Containers		13. Total Quantity		14. Unit Wt/Vol		1. Waste No.	
a. Waste Compound, Cleaning, Liquid, Flammable NA 1993		No. Type 0 7 6 drms		0 4 1 8 0		GL		D001	
b.									
c.									
d.									
J. Additional Descriptions for Materials Listed Above		K. Handling Codes for Wastes Listed Above							
15. Special Handling Instructions and Additional Information									
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations. Unless I am a small quantity generator who has been exempted by statute or regulation from the duty to make a waste minimization certification under Section 3002(b) of RCRA, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment.									
Printed/Typed Name Elwyn B. Thompson, Jr.		Signature <i>Elwyn B. Thompson, Jr.</i>				Month Day Year 0 1 0 6 8 7			
17. Transporter 1 Acknowledgement of Receipt of Materials		Signature <i>Roger Mitchell</i>				Date 0 1 0 6 8 7			
Printed/Typed Name Roger Mitchell									
18. Transporter 2 Acknowledgement of Receipt of Materials		Signature				Date			
Printed/Typed Name									
19. Discrepancy Indication Space									
20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted item 19.									
Printed/Typed Name		Signature				Month Day Year			

IN 032981



HERITAGE ENVIRONMENTAL SERVICE, INC.

7901 West Morris Street
Indianapolis, Indiana 46231
317/243-0811

79686

No. _____

Date 01/06 AT 10:38

Billing Information

Customer STROM CONTAINER-0877

Tractor No. _____ W.S. No. 68030877

4000 OLD MILWAUKEE LANE

Trailer No. _____ P.O. No. 58342033

WINSTON-SALEM

NC 27107

Ind. Permit No. _____ Rel. No. _____

S/O 33-40742
P/O 53542033
01122

MATERIAL	
FREIGHT	
OTHER	
OTHER	

_____ Lbs/Gals

_____ Gross Gals.

_____ %BSW

_____ Net Wgt.

_____ Net Gals

Transportation Manifest

QUANTITY	HM	DESCRIPTION (Insert Proper Shipping Name)	PLACARD CLASSIFICATION
		WASTE FLAMMABLE LIQUID N.O. E.	Flammable <input type="checkbox"/>
		FLAMMABLE LIQUID NA1993	Corrosive Materials <input type="checkbox"/>
			Poison <input type="checkbox"/>
			Irritating Materials <input type="checkbox"/>
		WST COMPOUND CLEANING LIQ	<input type="checkbox"/>

SPECIAL CHARGES

INITIAL
APPROVAL

25 Hose: _____ Sections _____
30 Customer Waiting: 270 Minutes _____
HES Waiting: _____ Minutes _____
24 Vacuum Time: _____ Minutes _____
Drums Pumped: _____ Minutes _____
Extra Vehicle: YES _____ NO _____
Extra Labor: _____ Hours _____
Other (Specify) _____

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Environmental Manifest

GENERATOR EPA IDENTIFICATION NO. _____
COMPANY NAME STROM CONTAINER-0877
ADDRESS 4000 OLD MILWAUKEE LANE
CITY WINSTON SALEM STATE NC ZIP 27107 PHONE _____

Loading Time

Arrival _____

Departure _____

This is to certify that the named materials are properly classified, described, packed and labeled, and are in proper condition for transportation with proper placards according to the applicable regulations of the Department of Transportation and the Environmental Protection Agency.

Signature _____ Print Name Elwyn B. Thompson, Jr.

TRANSPORTER EPA IDENTIFICATION NO. IND058484114

COMPANY INDIANA LIQUID TRANSPORT

ADDRESS 7901 W. MORRIS ST

CITY INDIANAPOLIS STATE IN ZIP 46251 PHONE 317/241-9406

Travel Time

Departure _____

Arrival _____

This is to Certify acceptance of this waste for transportation. Carrier certifies that the cargo tank supplied for this shipment is a proper container for the transportation of this commodity.

Signature _____ Print Name _____ Date 1/6/06

TREATMENT/DISPOSAL FACILITY EPA IDENTIFICATION NO. IND093219012

COMPANY HERITAGE ENVIRONMENTAL SERVICE

ADDRESS 7901 W. MORRIS ST

CITY INDIANAPOLIS STATE IN ZIP 46251 PHONE 243-0811

Unloading Time

Arrival _____

Departure _____

This is to certify the acceptance of this waste for treatment/disposal.

Signature _____ Print Name _____ Date _____



STROH

STROH CONTAINER COMPANY
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NORTH CAROLINA 27107

83-1744 6/85

Shipping Order

Ship From:



Ship To:



Shippers

No 33 40742

Date Prepared

12/16/86

IMPORTANT! Check box:

- ☐ Sale of Material (To Be Billed) ☐ Inter-Company Transfer ☒ Specify: (Equip., Pkg. Mat., Fin. Gds., Etc.)
- ☐ Repair ☒ Other: (Explain) **Disposal of waste solvent**
- ☐ Return For Credit (Vendor To Issue Credit)

Billing Dept. Use Only

Reference Number

A/R No.

Date Memo Prep

Ship To: (Consignee and Destination)

ILWD
7901 West Morris Street
Indianapolis, Indiana

Att'n: Zip Code: 46266

Sold To:

Att'n: Zip Code:

Via ☒ Truck ☐ Rail ☐ Air ☐ UPS Route (Carrier) **ILWD Truck** Applies To P.O. No. **53542C33** Sale Terms Date Payt. Rec'd.

☐ Collect ☒ Prepaid Initials & Nos. For Car/Truck/Piggyback Special Instructions

MEA No. Freight Account No.

Quantity	Part No. and Description (Describe Item To Identify What Is Being Shipped And Proper Freight Classification)	Weight	Unit Price	Amount	Freight Rate	Amount
80 drums	Waste Overcoat and Internal Coating for disposal					
Manifest #01122						

Total No. Of Pcs. Shipped By: (Signature) *[Signature]* Totals

☐ Crated ☐ Loose ☐ Boxed ☐ On Skt. Driver/Agent (Signature) *[Signature]* Requested by *[Signature]* Credit Approval *[Signature]* Purchasing Approval *[Signature]* Authorized Approval *[Signature]*

Date Required At *[Signature]* Date Shipped **01/06/87** Account No. MEA No. P.O. No. Misc. ② Amount ③

- ① For Packaging Material, Indicate The PLIS Transfer Code, TC71, In The Misc. Col. Of The Accounting Block.
- ② Insert Title For Any Additional Information Required, e.g., PLIS Transfer Code.
- ③ Indicate A "Credit Amount" With Brackets <>



STROH

THE STROH CONTAINER COMPANY
4000 (211) MILWAUKEE LANE
WINSTON SALEM, NC 27107
(719) 784-6100

6
NCD000827493

February 2, 1987

14

Mr. Steve Phibbs
N. C. Department of Human Resources
310 East Third Street
Winston-Salem, NC 27101

Dear Steve:

Due to the fact that Stroh Container Company, Winston-Salem, is a Union plant, modifying job descriptions to include hazardous waste functions must be discussed with the Union.

In May, 1987, the current three-year Contract expires. This matter will be a topic at the upcoming negotiations.

Sincerely,

THE STROH CONTAINER COMPANY

Elwyn B. Thompson, Jr.

Elwyn B. Thompson, Jr.
Chemical Project Engineer

EBT:sw

cc J. Hubert
W. Mitchell
J. Hodges
G. Miller



North Carolina Department of Human Resources
Division of Health Services
P.O. Box 2091 • Raleigh, North Carolina 27602-2091

James G. Martin, Governor
Phillip J. Kirk, Jr., Secretary

December 30, 1986

Ronald H. Levine, M.D., M.P.H.
State Health Director

Mr. Elwyn B. Thompson, Jr.
Chemical Project Engineer
Stroh Container Company
400 Old Milwaukee Lane
Winston-Salem, North Carolina 27107

13

RE: Extension of Accumulation Time

Dear Mr. Thompson:

On December 22, 1986 this Agency received your request for an extension of the 90 day limit for storage of hazardous waste by a generator without a permit. This request is for NCD000827493.

In order to allow sufficient time for ILWD of Indiana to schedule transportation and disposal of 80 drums of waste cleaning liquid, a 30-day extension is hereby granted from December 18, 1986 until January 18, 1987.

This is the maximum time allowed under 40 CFR 262.34(b) as adopted in 10 NCAC 10F .0030.

By January 28, 1987 you shall notify this office of the shipment of this waste by sending us a copy of the manifest signed by yourself and the transporter.

Sincerely,

A handwritten signature in cursive script, appearing to read "Jerry Rhodes".

Jerry Rhodes, Assistant Branch Head
Solid & Hazardous Waste Management Branch
Environmental Health Section

CC: Steve Phibbs



STROH CONTAINER COMPANY
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NC. 27107
(919) 784-6100

NC D000 827493



December 18, 1986

Mr. Jerry Rhodes
Division of Health Services
Solid & Hazardous Waste Management Branch
P. O. Box 2091
Raleigh, NC 27602

12

Dear Mr. Rhodes:

On September 29, 1986, a purchase order was released from the Stroh Container Company to ILWD of Indiana for the transportation and disposal of 80 drums of waste compound, cleaning, liquid on December 17, 1986. ILWD had a scheduling mix up and never scheduled the truck. The earliest they can now handle the waste is after the first of the year. Their timetable is still better than any of our alternatives.

Our ninety day period expires Thursday, December 18, 1986. Consequently, I am requesting a 30-day extension for removal and disposal of these materials.

Respectfully,

THE STROH CONTAINER COMPANY

Elwyn B. Thompson, Jr.

Elwyn B. Thompson, Jr.
Chemical Project Engineer

EBT:sw



Ronald H. Levine, M.D., M.P.H.
STATE HEALTH DIRECTOR

DIVISION OF HEALTH SERVICES
P.O. Box 2091
Raleigh, N.C. 27602-2091

17

Date February 14, 1986
EPA ID Number NCD000827493
Company Name Stroh Container Company

Dear Sir:

We have processed and accept at the state level your request for RCRA change identified below:

EXISTING	CHANGE TO
Company Name <u>Stroh Container Company</u>	<u>Same</u>
Ownership _____	_____
Facility Contact _____	_____
Facility Phone Number <u>784-6100</u>	<u>785-8500</u>
Facility Mailing Address _____	_____
_____ ZIP _____	_____ ZIP _____

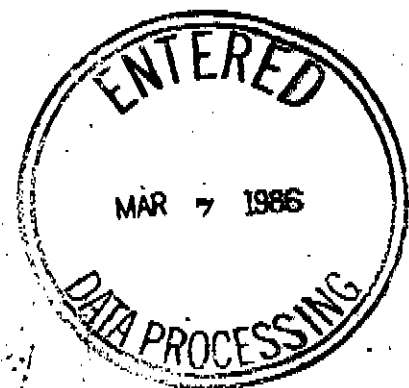
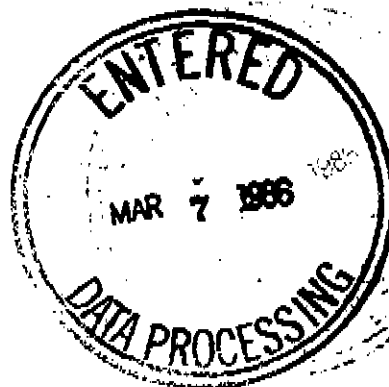
Cordially yours,

Emil Breckling

Emil Breckling
Environmental Planner

EB/as

cc: Doug McCurry
EPA Region IV





N.C. Department of Human Resources
Division of Health Services
Solid and Hazardous Waste Management Branch

10

NOTIFICATION FOR CHANGE IN COMPANY NAME, OWNERSHIP, FACILITY CONTACT, PHONE NUMBER, OR MAILING ADDRESS

DATE: 1/21/86

EPA ID NUMBER: NCD000827493

Mr. Emil Breckling
Solid and Hazardous Waste Management Branch
Division of Health Services
Post Office Box 2091
Raleigh, NC 27602-2091

Dear Mr. Breckling:

Our company requests the following change under RCRA:

EXISTING	CHANGE TO
COMPANY NAME <u>Stroh Containers Company</u>	<u>Same</u>
OWNERSHIP _____	_____
FACILITY CONTACT _____	_____
FACILITY PHONE NUMBER <u>784-6100</u>	<u>785-8500</u>
FACILITY MAILING ADDRESS _____	_____
_____	_____
_____	_____
_____	_____

I certify that this information is accurate and correct to the best of my knowledge. I am authorized to make this request on behalf of my company at the location given.

Signature Steve Hibbs

Company Title _____



North Carolina Department of Human Resources
Division of Health Services
P.O. Box 2091 • Raleigh, North Carolina 27602-2091

James G. Martin, Governor
Phillip J. Kirk, Jr., Secretary

Ronald H. Levine, M.D., M.P.H.
State Health Director

August 1, 1985

Mr. Tommy Thompson
The Stroh Container Company
4000 Old Milwaukee Lane
Winston-Salem, NC 27107

RE: Extension of Accumulation Time

Dear Mr. Thompson:

On July 29, 1985 this Agency received your request for an extension of the 90 day limit for storage of hazardous waste by a generator without a permit. The reason for this request is that Caldwell Systems has a backlog and cannot accept your waste at this time.

In order to allow sufficient time for the above to be corrected, an extension is hereby granted for your combustible waste until August 20, 1985 as allowed under 40 CFR 262.34(b) as adopted in 10 NCAC 10F .0030.

Please notify this office of the shipment of this waste by sending us a copy of the manifest signed by yourself and the transporter.

Sincerely,

A handwritten signature in cursive script that reads "Bea Wilson".

Bea Wilson, Environmental Chemist
Solid & Hazardous Waste Management Branch
Environmental Health Section

BW:lp

cc: Mr. Steve Phibbs



STROH

THE STROH CONTAINER COMPANY
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NC 27107
(919) 784-6100

*B. Wilson Please call and get a
definite date of removal.
extension; will be for that
date - I do not want to
Automatically extend these*



8

July 26, 1985

Mr. William Myer
Division of Health Services
P. O. Box 2091
Raleigh, NC 27602-2091

*Caldwell will
pick up waste
on Aug. 20.*

Reed

Mr. Myer:

Due to a backup of business at Caldwell Systems,
we are currently unable to transport our waste
combustible liquids in time for our 90-day limit-
ations. Consequently, I am requesting a 30-day
extension time for disposal of these wastes.

Sincerely,

Tommy Thompson

Tommy Thompson
Chemical Project Engineer

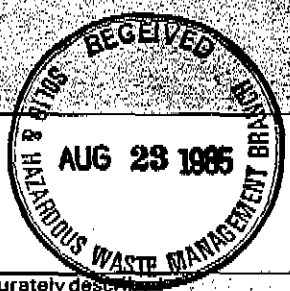
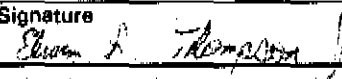

EPA #NCD000827493

TT:sw

REPORT ANY UNRECOVERED DISCHARGE EQUAL TO OR IN EXCESS OF EACH HAZARDOUS WASTE ASSIGNED "RQ" VALUE TO NATIONAL RESPONSE CENTER 800-424-8802	REPORTABLE QUANTITY VALUE 1 = 5000 LBS. 4 = 10 LBS. 2 = 1000 LBS. 5 = 1 LB. 3 = 100 LBS.		CHEM TRE = 800-424-9300 EPA HOTLI. = 800-424-9346 CDC POISON CENTER = 404-635-5313 DOT = 202-426-1830	PLACARDS PROVIDED

Please print or type. (Form designed for use on elite (12-pitch) typewriter.)

Form Approved. OMB No. 2000-0404. Expires 7-31-86

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No. NCD000827493		Manifest Document No. 00973		2. Page 1 of 1		Information in the shaded areas is not required by Federal law.	
3. Generator's Name and Mailing Address Stroh Container Company 4000 Old Milwaukee Lane Winston-Salem, NC 27107						A. State Manifest Document Number 00973			
4. Generator's Phone 704-6100						B. State Generator's ID NCD000827493			
5. Transporter 1 Company Name Caldwell Industrial Services						C. State Transporter's ID NCD880799142			
6. US EPA ID Number NCD980799142						D. Transporter's Phone (704) 396-2304			
7. Transporter 2 Company Name						E. State Transporter's ID			
8. US EPA ID Number						F. Transporter's Phone			
9. Designated Facility Name and Site Address Caldwell Systems Mount Herman Road Lenior, NC 28645						G. State Facility's ID NCD086871282			
10. US EPA ID Number NCD086871282						H. Facility's Phone			
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)						12. Containers No.	13. Total Quantity	14. Unit Wt/Vol	15. Waste No.
a. Waste combustible Liquid, N.O.S.- Combustible Liquid, (NA 1993)						35	drms	4675	GL
b.									
c.									
d.									
J. Additional Descriptions for Materials Listed Above						K. Handling Codes for Wastes Listed Above			
15. Special Handling Instructions and Additional Information In Case of emergency use D.O.T. Guide #26 Work Order #00777 HAZARDOUS WASTE MANAGEMENT LEAD 1200									
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations.									
Printed/Typed Name Elwyn R. Thompson, Jr.						Signature 		Date Month Day Year 8 21 85	
17. Transporter 1 Acknowledgement of Receipt of Materials						Printed/Typed Name WED JONES RIGGS		Signature 	
18. Transporter 2 Acknowledgement or Receipt of Materials						Printed/Typed Name		Signature	
19. Discrepancy Indication Space						Date Month Day Year			
20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.						Printed/Typed Name		Signature	
Date Month Day Year									



STROH

Full Name of Shipper

STROH CONTAINER COMPANY

4886 Old Milwaukee Lane

Winston-Salem, North Carolina 27107

33-1744 6-88

Shipping Order

Ship From:



Ship To:



Shippers

No 33 2914

Date Prepared

8/21/85**IMPORTANT! Check box:**☐ Sale of Material
(To Be Billed)☐ Inter-Company Transfer ^① Specify: (Equip., Pkg. Mat., Fin. Gds., Etc.)☐ Repair☒ Other: **Hazardous Waste Transportation and Disposal**
(Explain)☐ Return For Credit
(Vendor To Issue Credit)

Billing Dept. Use Only

Reference Number

A/R No. Date Memo Pre

Ship To: (Consignee and Destination)

Caldwell Systems**Mt. Hermon Road****Lenior, NC**

Att'n:

Zip Code: **28643**

Sold To:

Att'n:

Zip Code:

Via

☒ Truck☐ Rail☐ Air☐ UPS

Route (Carrier)

Vendor Truck

Applies To P.O. No.

44444C33

Sale Terms

Date Payt. Rec

☐ Collect☒ Prepaid

Initials & Nos. For Car/Truck/Piggyback

Special Instructions

MEA No.

Freight Account No.

Quantity

Part No. and Description

(Describe Item To Identify What Is Being Shipped And Proper Freight Classification)

Weight

Unit Price

Amount

Freight Rate

Amount

85**Waste combustible Liquid****\$60.00****\$4950.00****MANIFEST # 00973**

Total No. Of Pcs.

85

Shipped By (Signature)

Totals

\$4950.00☐ Crated ☐ Loose
☐ Boxed ☐ On Skid

Date Required At Dest.

08/21/85

Requester (Signature)

T. Thompson

Credit Approval

Purchasing Approval

L. Gullickson

Authorized Approval

Account No.

MEA No.

P.O. No.

Misc. ^②Amount ^③

- ① For Packaging Material, Indicate The PLIS Transfer Code, TC71, In The Misc. Col. Of The Accounting Block.
- ② Insert Title For Any Additional Information Required, e.g., PLIS Transfer Code.
- ③ Indicate A "Credit Amount" With Brackets < >



JOS. SCHLITZ BREWING CO.

MILWAUKEE, WISCONSIN 53201

March 22, 1984



CONTAINER DIVISION - WINSTON-SALEM
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NC 27107
TELEPHONE: 919-784-6100

6

Mr. R. Michael McClung
Triangle Resource Industries
P.O. Box 210
Watlinton Road
Reidsville, NC 27320

RE: Hazardous Waste Manifest 69002 (Yours)
Manifest 00813 (Ours)

Date: 3-2-84

Hazardous Waste Manifest 00808 (Yours)
Manifest 00808 (Ours)

Date: 2-28-84

Hazardous Waste Manifest 00807 (Yours)
Manifest 00807 (Ours)

Date: 2-28-84

Dear Mr. McClung:

Please correct your records of the above listed manifest numbers to reflect a change in the Generator I.D. No. Our number was inadvertently listed as NCD000847493 instead of the correct number NCD000827493.

Sincerely,

Elwyn B. Thompson, Jr.
Elwyn B. Thompson, Jr.
Chemical Project Engineer

:pcf

Copy to: Mr. T. Knight
Stroh Corp.

☒ Mr. J. Rhodes
Division of Health Services
Raleigh, NC



JOS. SCHLITZ BREWING CO.

MILWAUKEE, WISCONSIN 53201

March 22, 1984

CONTAINER DIVISION - WINSTON-SALEM
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NC 27107
TELEPHONE: 919-784-6100

South Carolina SCA Chemical Services
Route 1, Box 255
Pinewood, SC

5

RE: Manifest #69002 (Yours)
Manifest #00813 (Ours)
Date: 3-2-84

Manifest #69001 (Yours)
Manifest #00810 (Ours)
Date: 2-29-84

Manifest #69000 (Yours)
Manifest #00809 (Ours)
Date: 2-29-84

Dear Sir:

Please correct your records of the above listed manifest numbers to reflect a change in the Generator I.D. No. Our number was inadvertently listed as NCD000847493 on the manifests instead of NCD000827493 which is our correct I.D. number.

Sincerely,

Elwyn B. Thompson
Elwyn B. Thompson
Chemical Project Engineer

:pcf

Copy to: Mr. T. Knight
Stroh Corp.

~~Mr. Rhodes~~
Division of Health Services
Raleigh, NC



JOS. SCHLITZ BREWING CO.

MILWAUKEE, WISCONSIN 53201

March 22, 1984

CONTAINER DIVISION - WINSTON-SALEM
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NC 27107
TELEPHONE: 919-784-6100

Bryson Industrial Services
411 Burton Road
Lexington, SC

RE: Manifest #69001 (Yours)
Manifest #00810 (Ours)
Date: 2-29-84

Manifest #69000 (Yours)
Manifest #00809 (Ours)
Date: 2-29-84

Dear Sir:

Please correct your records of the above listed manifest numbers to reflect a change in the Generator I.D. number. Our number was inadvertently listed as NCD000847493 on the manifest instead of NCD000827493 which is our correct I.D. number

Sincerely,

Elwyn B. Thompson, Jr.
Elwyn B. Thompson, Jr.
Chemical Project Engineer

:pcf

Copy to: T. Knight
Stroh Corp.

~~J. Rhodes~~
Division of Health Services
Raleigh, NC



JOS. SCHLITZ BREWING CO.

MILWAUKEE WISCONSIN 53201

March 22, 1984

CONTAINER DIVISION - WINSTON-SALEM
4000 OLD MILWAUKEE LANE
WINSTON-SALEM, NC 27107
TELEPHONE: 919-784-6100

3

Mr. Gary Sparks
Caldwell Industrial Services
P.O.Box 881
Lenoir, NC 28645

RE: Manifest #00808 (Yours)
Manifest #00808 (Ours)
Date: 2-25-84

Manifest #00807 (Yours)
Manifest #00807 (Ours)
Date: 2-29-84

Dear Mr. Sparks:

Please correct your records to the above listed manifest numbers to reflect a change in the Generator I.D. number. Our number was inadvertently listed as NCD000847493 on the manifests instead of NCD000827493 which is our correct I.D. number.

Sincerely,

Elwyn B. Thompson, Jr.
Elwyn B. Thompson, Jr.
Chemical Project Engineer

:pcf

Copy to: T. Knight
Stroh Corporate

~~██████████~~

Division of Health Services
Raleigh, NC