

April 25, 2013

Mr. John Murray, P.E.
Regional Engineer
NCDENR - Division of Waste Management
1646 Mail Service Center
Raleigh, NC 27699-1646

**RE: Davidson County MSW Landfill (Permit No. 2906-MSWLF-2008)
Phase 2 - Area 2 Permit to Construct Application
Response to Review Comments**

Dear Mr. Murray:

On behalf of Davidson County, Smith Gardner, Inc. (S+G) would like to respond to the comments in your letter dated and received by S+G via email on April 8, 2013 (see **attached**). Your comments are repeated below in *italics* followed by our response in **bold**.

- 1. Please send one full size copy and one half size copy of the Facility and Engineering plans to me.*

The requested permit drawings as revised based on the responses herein will be forwarded to you under separate cover.

- 2. Provide the timing and flows required for the additional leachate tanks mentioned in Section 4.3.3, Storage Tank.*

As noted in Section 4.3.3 of the Facility and Engineering Plan, the existing leachate storage tank (Tank A) has a capacity of approximately 340,000 gallons. Based on the design of Area 2 and the anticipated design of subcells in the future Area 3, additional storage capacity should not be required until the development of Area 4 at the earliest. This is based on the following assumed conditions (conditions and flows are based on the leachate generation calculations provided in Appendix A of the Facility and Engineering Plan):

- Areas 1 and 2 (26.6 Acres) under Interim Conditions (Flow = 500 gallons/acre/day);**
- Portion of Area 3 (11.6 acres) under Active Conditions (Flow = 1,200 gallons/acre/day);**
- Portion of Area 3 (3.0 acres) under Open Conditions (i.e. newly opened cell) (Flow = 76,000 gallons/acre/day).**

The total flow from the above areas under this storm surge condition would be approximately 255,000 gallons - slightly greater than the 246,000 gallon scenario considered for the design of Area 2. A storm surge of 255,000 gallons still

allows approximately 85,000 gallons of storage before the County would need to be actively removing leachate from the tank.

Based on discussions with the County, and considering the 246,000 gallon storm surge considered for Area 2, we would like to modify the last paragraph of Section 4.6 of the Facility and Engineering Plan and the second paragraph of Section 3.3.1.3 of the Operations Manual as follows:

“Under normal conditions, the County will remove (via pump and haul) leachate from the Phase 2 primary storage tank (Tank A) at a rate to maintain the following volumes:

- 200,000 gallons (approximate 20 foot depth in tank), or less, of leachate in the tank (normal circumstances).
- 100,000 gallons (approximate 10 foot depth in one tank), or less, of leachate in the tank (when initial lift of waste is being placed).

These volumes will allow ample remaining volume in the tank to handle the anticipated surge event caused by a design storm (in particular during placement of the initial lift of waste) and minimizes the potential for ponding within the landfill. Additional draw-down of the tank to a minimum volume of approximately 10,000 gallons (approximate 1 foot depth in tank) will be performed in advance of predicted heavy rainfall (tropical storm, hurricane, etc.).”

Please find attached the revised Facility and Engineering Plan and the Operations Manual.

3. *Provide the document confirming the Service Area for the Landfill, Section 2.2.4. “Davidson County (MSW) Landfill”, approved May 11, 2004.*

Please find attached a copy of the resolution from the May 11, 2004 Board of Commissioner’s meeting.

4. *When and how is the culvert (C-H) and inlet to be removed from the berm (Detail 6/EC2).*

The proposed temporary culvert (C-H), which is designed to remove stormwater from the area to the northeast of Area 2 - Cell 1, will be removed at the time of construction of Area 2 - Cell 2. This culvert will be abandoned by completely removing the culvert and suitably repairing the drop inlet (DI-35).

5. *The following statement or one that conveys the same needs to be on each plan sheet (pages 18 & 19) that has leachate recirculation details. "Davidson County will not proceed with implementation or construction of a leachate recirculation system over an alternative liner until North Carolina adopts this (RD&D) program." This statement needs to also be placed in the Operations Manual Appendix C: Leachate Recirculation Plan 1.0 OVERVIEW section. Future review and approval of a recirculation plan for Phase 2 may be subject to a Solid Waste Permitting fee.*

Statements noting the prohibition of leachate recirculation over an alternative liner system have been added to the drawings (sent under separate cover) and Section 1.0 of Appendix C of the Operations Manual.

6. *Operations Plan – In the "Overview" there is a list of the facility components. Not all the components are listed. Please review and add where necessary....(suggested list provided)....*

The listing of landfill units and other solid waste management activities at the site was intended to be general in nature (i.e. some of the noted components in your comment are part of a larger activity). However, the list provided in Section 1.1 of the Operations Manual has been revised and expanded as follows:

- Lined Subtitle D MSW Landfill Units (Phase 1 (Closed); Phase 2 (Active));
- C&D Landfill (including mobile home deconstruction area);
- LFG Extraction/Electric Generation Facility (Davidson Gas Producers);
- Convenience Center;
 - Small MSW Loads
 - Recyclables
 - Used Motor Oil and Filters
 - Automotive and Rechargeable Batteries
 - Consumer Electronics
 - White Goods Collection and Processing
 - Used Tires
- Recycling Center (Material Recovery Facility (MRF));
- Household Hazardous Waste (HHW) Collection Facility; and
- Swap Shop.

Please find attached a copy of the revised Operations Manual.

7. *In Section 2.5.4.2 you discuss sewage sludge disposal. Was there a plan previously approved and if so, please reference it.*

The information on sewage sludge disposal is the same or similar to that in previously approved versions of the facility Operations Manual.

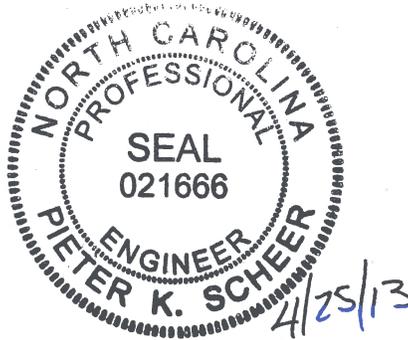
Mr. John Murray, P.E.
April 25, 2013
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Please contact me at your earliest convenience if you should have any questions or comments on this submittal.

Sincerely,
SMITH GARDNER, INC.



Pieter K. Scheer, P.E.
Vice President, Senior Engineer
pieter@smithgardnerinc.com



Attachments: DWM Comment Letter (April 8, 2013)
Revised Facility and Engineering Plan (w/o Appendix)
Revised Operations Manual
May 2004 Resolution

cc: Charlie Brushwood, Davidson County
Rex Buck, Davidson County
Hugh Jernigan, NC DWM



North Carolina Department of Environment and Natural Resources
Division of Waste Management

Pat McCrory
Governor

Dexter R. Matthews
Director

John E. Skvarla, III
Secretary

April 8, 2013

Charles Brushwood
Davidson County Integrated Solid Waste
220 Landfill Road
Lexington, NC 27292

Re: Permit to Construct Application Review
Davidson County MSW Landfill - Phase 2, Area 2
Davidson County, Permit No. 2906-MSWLF-2008
Doc. ID No. 18785

Dear Mr. Brushwood:

The Solid Waste Section (SWS) of the Division of Waste Management (Section) has reviewed your application for the Davidson County MSW Landfill - Phase 2, Area 2, through April 5, 2013.

Permit to Construct Application Review, Davidson County MSW Landfill - Phase 2, Area 2. Prepared by: Smith Gardner, Inc., Raleigh, NC. June 21, 2012. DIN 16964, 18743

Responses are needed for the following questions or comments.

1. Please send one full size copy and one half size copy of the Facility and Engineering plans to me.
2. Provide the timing and flows required for the additional leachate tanks mentioned in Section 4.3.3. Storage Tanks.
3. Provide the document confirming the Service area for the Landfill, Section 2.2.4. "Davidson County Board of Commissioners (2004), "Resolution to Approve Phase 2 of the Davidson County (MSW) Landfill", approved May 11, 2004
4. When and how is the culvert (C-H) and inlet to be removed from the berm (Detail 6/EC2).
5. The following statement or one that conveys the same needs to be on each plan sheet (pages 18 & 19) that has leachate recirculation details. "Davidson County will not

proceed with implementation or construction of a leachate recirculation system over an alternative liner until North Carolina adopts this (RD&D) program. This statement needs to be also placed in the Operations Manual Appendix C: Leachate Recirculation Plan 1.0 OVERVIEW section. Future review and approval of a recirculation plan for Phase 2 may be subject to a Solid Waste Permitting fee.

6. Operation Plan- In the "Overview" there is a list of the facility components. Not all the components are listed. Please review and add where necessary:
 - A. MSW Landfills (Phase 1, closed)
 - B. MSW Landfills (Phase 2, active)
 - C. Gas extraction/electric generation facility on the closed Phase 1 MSW landfill
 - D. Construction and Demolition Landfill
 - E. Household Hazardous Waste Collection Facility
 - F. Tire Collection Site
 - G. White Goods Collection and Processing Facility
 - H. Metals collection site
 - I. Electronics collection operation
 - J. Material Recovery Facility for processing collected recyclables
 - K. Waste drop-off convenience area for cars and small trucks
 - L. Swap shop area
 - M. Styrofoam recycling operation,
 - N. Mattress and upholstered furniture recycling operation,
 - O. Household textiles recycling operation
 - P. Drop-off convenience area for selected recyclables

7. In Section 2.5.4.2 you discuss sewage sludge disposal. Was there a plan previously approved and if so, please reference it.

If you have any questions regarding the matters described above, please contact Hugh Jernigan, your Senior Environmental Officer or myself at (704) 235-2163 or by email john.murray@ncdenr.gov.

Sincerely,



John Murray, P.E., Regional Engineer
Solid Waste Section

cc: Pieter K. Scheer, P.E., Smith Gardner & Associates
Hugh Jernigan, SWS
Ed Mussler, P.E., SWS

Facility and Engineering Plan

Davidson County MSW Landfill - Phase 2 - Area 2 Davidson County, North Carolina

Prepared for:

**Davidson County Integrated Solid Waste Management Department
Thomasville, North Carolina**

May 2012

Revised: April 2013

NC LIC. NO. C-0828 (ENGINEERING)

SMITH+GARDNER

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**DAVIDSON COUNTY
DAVIDSON COUNTY MSW LANDFILL - PHASE 2 - AREA 2**

FACILITY AND ENGINEERING PLAN

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SECTION 1.0 INTRODUCTION

1.1 OVERVIEW

The Davidson County Landfill facility is located near Lexington, North Carolina and operates under NC Solid Waste Permit 29-06. The landfill facility includes an active 14.7 acre Subtitle D municipal solid waste (MSW) landfill (Phase 2 - Area 1) and an active construction and demolition debris (C&D) landfill. The facility includes scales and scale house facilities (2), administrative offices, a maintenance building, a white goods, scrap metal, and tire handling area, a citizen's convenience center, a household hazardous waste (HHW) collection facility, and a recycling building. The facility also has three closed MSW landfill units (Phase 1 (lined) and Holly Grove Landfill - Areas 1 and 2 (unlined)) which are maintained by the County.

Based on current projections, Phase 2 - Area 1 is expected to remain in operation until mid to late 2013. Once Area 1 has reached capacity, the County will need to expand laterally into the Area 2 landfill unit. The purpose of this Facility and Engineering Plan is to present the updated plans for the development of Phase 2 and to specifically discuss the detailed design of Phase 2 - Area 2. It is the intent of Davidson County to proceed with the construction of Area 2 in early 2013.

Note that Area 2 may be constructed in two cells (Cells 1 and 2) of approximately equal lined area. If the County decides to do this, the required details for incremental construction are included in this application.

A letter of Site Suitability was issued on March 23, 2012 pertaining to remaining portions of Phase 2 (24.3 Acres) which have been added to the previously approved area. The landfill units in these portions of the site are denoted as Area 3 and Area 8 in this updated plan.

This section gives a brief overview of this report and a description of the site. Section 2 gives a description of the development of the Davidson County MSW Landfill including the currently proposed Phase 2 - Area 2 unit. Sections 3 through 5 of this report focus on the design of the liner system, the leachate management system, and the final cover system of the Phase 2 - Area 2 disposal unit, respectively.

1.2 SITE DESCRIPTION

The Phase 2 site is located in the northern portion of the facility which is separated from the southern portion by the North Carolina Railroad (NCR) right of way. Phase 2 is bounded to the north by Old U.S. Highway 29, to the east by adjacent properties, to the south by the NCR right of way, and to the west by Rich Fork Creek. There are wetland areas to the north and west along Rich Fork Creek and to the south of the proposed Phase 2 footprint adjacent to the railroad right of way. The topographic relief of the site is approximately 100 feet, ranging from elevation 640 feet to elevation 740 feet. Existing conditions are shown on **Drawing S1** of the Permit to Construct Drawings (**Attachment H** to the Permit to Construct Application). Access to Phase 2 is from Old U.S. Highway 29.

The proposed Phase 2 -Area 2 Subtitle D landfill unit will occupy approximately 11.9 acres (lined) immediately to the east of the existing Area 1 unit. At the projected gate rates described in **Section 2.0** (Facility Report), Phase 2 - Area 2 has been designed for approximately 5 years of disposal volume. Additionally, Phase 2 has been designed to meet current DWM setback and horizontal buffer requirements: 300 feet from property lines, 500 feet from residences or active water wells.

SECTION 2.0 FACILITY REPORT

2.1 OVERVIEW

This section presents an updated plan for the development of the Phase 2 MSW landfill unit of Davidson County's Landfill facility. This report has been prepared in accordance with the requirements of Rule .1619 of the North Carolina Solid Waste Management Regulations. Note that a separate Facility and Engineering Plan for the site's C&D landfill unit is contained in the approved permit application for Phases 3 and 4 of the C&D landfill¹.

2.2 FACILITY SERVICES AND WASTE STREAM

2.2.1 Facility Services

Currently, the following activities or services are provided at the Davidson County Landfill facility:

- Scales and scale house facilities
- Administrative offices and maintenance building
- Subtitle D MSW landfill
- C&D landfill
- White goods, scrap metal, and tire handling area
- Convenience center
- Household hazardous waste (HHW) collection facility
- Recycling building.

2.2.2 Types of Waste

The Davidson County Landfill facility accepts municipal solid waste (MSW) originating from residential, commercial, and industrial sources, construction and demolition debris (C&D) waste, and other wastes (i.e. white goods and tires). These wastes are segregated and directed to on-site facilities for disposal or processing/handling as described below.

2.2.3 Disposal Rates and Estimated Variances

Based on the 2010-2011 Solid Waste Management Annual Report information provided by the County, the landfill accepted 112,821 tons of MSW from 7/1/10 to 6/30/11 (average 9,402 tons per month or 376 tons per day based on 300 operating days per year). This tonnage has been typical for the facility in recent years. As documented during the

¹ Richardson Smith Gardner & Associates, Inc. (2011), Permit Amendment Application, Davidson County C&D Landfill, Phases 3 & 4, as revised through June 2011 (approved by NCDWM - July 2011).

local government approval process², the County has set a maximum disposal rate of 150,000 tons per year for the landfill (average of 12,500 tons/month or 500 tons/day based on 300 operating days per year). Note that monthly variances based on County records indicate that the maximum anticipated monthly variance is about plus or minus 20 percent from average. For purposes of facility life expectancy calculations, a disposal rate of 115,000 tons is assumed.

2.2.4 Service Area

The landfill facility currently serves Davidson County. Per the local government approval process², the landfill may also serve adjacent Counties (Guilford, Forsyth, Davie, Rowan, Stanly, Montgomery, and Randolph) at the discretion of the Board of Commissioners.

2.2.5 Procedures for Waste Segregation

Wastes are segregated at each scale house. Operators at each scale house are trained to classify and segregate the waste stream. MSW and C&D wastes will be directed to the active MSW or C&D landfill unit. Tires, white goods, and scrap metal will be directed to the appropriate processing/handling area where they will be temporarily stockpiled for collection by recycling contractors. Small loads and recyclables and household hazardous waste will be directed toward the citizen's convenience center or the HHW collection facility.

Employees at the landfill are trained in the safety procedures for the handling and detection of illegal waste. The screening of unacceptable waste will be done through the random checking of incoming loads by a County employee at each scale house and at each tipping area. When unacceptable waste is detected at the scale house, the load will be rejected and not permitted into the facility. If hazardous waste is found at the tipping area, identification of the truck or persons will be made (if possible) and documented, then the hazardous waste will be identified and placed in a hazardous waste container and taken to a designated hazardous waste staging area for proper disposal. If this occurs, the event will be reported to the appropriate authorities.

Refer also to the facility Operations Manual (**Attachment D**) for more information.

2.2.6 Equipment Requirements

The County will maintain on-site equipment required to perform the necessary landfill activities. Periodic maintenance of all landfilling equipment, and minor and major repair work will be performed at designated maintenance zones.

² Davidson County Board of Commissioners (2004), "Resolution to Approve Phase 2 of the Davidson County (MSW) Landfill", approved May 11, 2004.

2.3 LANDFILL CAPACITY

2.3.1 Total Operating Capacity and Life Expectancy

Drawing S2 (Site Development Plan - Base Grades) and **Drawing S3** (Site Development Plan - Final Cover Grades) (**Attachment H**), show conceptual subgrade and final cover grades for the development of Phase 2. The final cover side slopes will be at a 4H to 1V slope, then transition at flatter slopes (5 to 8%) to the peak elevations.

The estimated gross and net operating capacities, life expectancies, and areas of existing and planned MSW landfill units are shown in **Table 2.1**. Note that the approximate total capacities and waste footprint areas for closed MSW landfill units are also shown in **Table 2.1**. The net capacity for waste and corresponding life expectancy of each landfill unit accounts for daily and intermediate cover and/or final cover. As noted in **Section 2.2.3**, life expectancies were calculated based on a disposal rate of 115,000 tons per year.

2.3.2 In-Place Ratio of Waste to Soil and Compaction Factor

The capacities obtained above were based on a 10 percent periodic cover ratio and a compaction factor of 1,400 pounds per cubic yard (pcy). The assumed periodic cover ratio is indicative of the County's current practices of using a tarp as an alternative to placing 6 inches of daily cover soil. The assumed compaction factor of 1,400 pcy is based on a recent analysis of waste density in Phase 2 and is typical for the use of large compactors for compaction of the waste. Based on historic data from the Phase 1 MSW landfill unit, waste density values are anticipated to increase with waste thickness.

Note that changes in landfill operations (i.e. changes in the use of alternative daily cover and/or compaction equipment/methods) may affect the values assumed above and, thus, alter the life of the various landfill units.

2.4 AVAILABLE SOIL RESOURCES AND REQUIRED SOIL QUANTITIES

2.4.1 Earthwork Quantities

The soils required to construct and operate the existing and planned MSW landfill units will be removed from on-site borrow sources. The soils removed during excavation of landfill units may be used for structural fill, soil liner, periodic cover, final cover, and general fill. These excavation (cut) and structural fill (fill) volumes are shown in **Table 2.2**.

2.4.2 Soil Liner

The soil required for the soil liner will be on-site soils (An adequate supply of 1×10^{-5} cm/sec or less soil is anticipated within the Phase 2 footprint). The in-place volume required for each landfill unit is shown in **Table 2.3**.

2.4.3 Leachate Collection System (LCS) and Protective Cover

Overlying the liner system is the leachate collection system and protective cover. This layer is 24 inches thick on both the landfill base and side slopes. The required in-place volume of protective cover for each landfill unit is shown in **Table 2.4**. A portion of this volume will consist of aggregate, which will come from off-site sources.

2.4.4 Daily and Intermediate Cover

Assuming the previously mentioned periodic cover ratios, the required in-place volume for use as daily and intermediate cover during operations of each landfill unit is shown in **Table 2.5**.

2.4.5 Vegetative Soil Layer

On the basis of the 2 foot thick vegetative soil layer required for the landfill final cover, the in-place volume required for all of Phase 2 (Areas 1-8) is 283,301 CY

2.4.6 Soil Summary

The above on-site and off-site soil quantities are summarized in **Table 2.6**. Note that, based on the proposed base grades, long-term there is a soil surplus of on-site soil. However, due to compaction factors, waste, other potential uses, etc., this surplus should be minor.

2.5 FACILITY DESIGN CRITERIA

Existing and proposed MSW landfill units were/will be constructed in accordance with Section .1624 of the North Carolina Administrative Code, Title 15A, Chapter 13, Subchapter 13B including the following requirements.

2.5.1 Horizontal Separation Requirements

The horizontal separation requirement between the disposal boundary (edge of waste) and the property lines is a minimum of 300 feet; the minimum buffer between private residences and wells and the disposal boundary is 500 feet; and the minimum buffer between any surface water (stream, river, creek) and the disposal boundary is 50 feet. The proposed design satisfies all buffer requirements.

2.5.2 Vertical Separation Requirements

The post-settlement bottom elevation of the liner system will meet the minimum requirement of four feet above the seasonal high groundwater table and bedrock.

2.6 CONTAINMENT AND ENVIRONMENTAL CONTROL SYSTEMS

The following systems and elements are the basic containment and environmental controls for the Phase 2 - Area 2 MSW landfill unit. Technical specifications and construction quality assurance requirements can be found in **Attachments B and C**, respectively. Also refer to the Permit to Construct Drawings (**Attachment H**) for details.

2.6.1 Landfill Subgrade and Perimeter Berms

The landfill subgrade elevations are designed for minimum post-settlement slopes of 2 percent (NCAC .1624(b)(7)). The subgrade elevations will be achieved by excavation or placement of compacted structural fill (embankment). During excavation, a determination of unsuitable soils (i.e. soils which are too soft, wet, or organic) will be made. Where unsuitable soils are found, the soils will be undercut and backfilled with structural fill.

In addition to providing the liner foundation in fill areas, structural fill will be used for berm and roadway construction. Structural fill will consist of on-site soils removed during excavation of the landfill units or imported borrow soils, except that no CH, OL, or OH soils will be allowed.

2.6.2 Liner and Leachate Collection Systems

The lined area for Phase 2 is approximately 88 acres and is shown on **Drawing S1** (Site Development Plan – Base Grades). The liner will consist of either a standard composite liner system or an alternative liner system as allowed under North Carolina regulations. The components of the liner and leachate collection systems will consist of the following components (top-down):

Standard Liner System:

- a leachate collection system (LCS) consisting of:

Base and Side Slopes:

- ▶ a 24-inch thick layer of leachate collection media (No. 78 stone);
- ▶ a series of perforated collection pipes placed within coarse aggregate columns; and
- ▶ a Type GT-C geotextile.

Alternatively, on the landfill base, the upper 12-inches of collection media may be replaced by a Type GT-S geotextile and a 12-inch thick layer of protective cover soil. On the landfill side slopes, all LCS components listed above may be replaced by a drainage geocomposite and a 24-inch thick layer of protective cover soil.

- a 60-mil thick HDPE geomembrane liner; and

- a 24-inch thick soil liner with a permeability of no more than 1×10^{-7} cm/sec (“compacted clay liner”).

OR

Alternative Liner System:

- a LCS (components as listed above for the standard liner system);
- a 60-mil HDPE geomembrane liner;
- a geosynthetic clay liner (GCL); and
- an 18-inch thick soil liner with a permeability of no more than 1×10^{-5} cm/sec (“compacted soil liner”).

The detailed discussion of the design of the liner and leachate collection systems can be found in **Section 3.0** (Liner System Design) and **Section 4.0** (Leachate Management System Design), respectively.

Note that, for the purposes of this report and the calculations of volumes, the above listed alternative liner has been assumed. It is possible that a different alternative liner system will be proposed at a future date for future areas.

2.6.3 Stormwater/Leachate Separation System

In order to increase facility operating efficiency by reducing the leachate treatment quantities, stormwater/leachate separation is planned for each landfill unit. Leachate is considered to be any precipitation or fluid that comes in direct contact with the waste. This liquid will be collected by the LCS and pumped to the leachate storage tanks. Precipitation that falls in areas where it does not contact waste, such as within inactive areas, does not have to be treated as leachate. This fraction of the precipitation is treated as stormwater - that is, treated for removal of sediment only.

For landfill units that have waste placed in them, precipitation infiltrates or runs-off into the LCS. For areas that have no waste, run-off is captured in one or more low points where a pump conducts the water to a perimeter drainage structure. This run-off does not contact waste or leachate. At their discretion, the County may also employ the use of geosynthetic rain cover (GRC) to further segregate leachate and stormwater. The GRC, if used, is removed and discarded as each portion of an area is placed into active operation. For additional discussion of the leachate-stormwater separation system, see the Operations Manual (**Attachment D**).

2.6.4 Final Cover System

The final cover system for Phase 2 will consist of the following components (top-down):

- a 24-inch thick vegetative soil layer (including 6 inches of topsoil);
- a drainage geocomposite (with drainage breaks);
- a 30-mil textured LLDPE geomembrane; and
- a 12-inch thick intermediate cover layer.

Note that this system differs from the regulatory minimum final cover (RMC) (see **Section 2.9.2**). A detailed discussion of the design of the final cover system can be found in **Section 5.0** (Final Cover System Design).

Drawing FC1 (Areas 1 & 2 – Final Cover Grading and Drainage Plan) (**Attachment H**) shows the layout of a partial closure (5.3 acres) of Areas 1 and 2. Note that the County may elect to develop more final slopes prior to performing any closure activities.

2.6.5 Erosion and Sedimentation Control

Erosion and sedimentation control devices/measures will be designed and maintained to manage the run-off generated by the 25-year 24-hour storm event and conform to the requirements of the North Carolina Sedimentation Pollution Control Law (15A, NCAC, 4).

A detailed discussion of site erosion and sedimentation control can be found in the Erosion and Sedimentation Control Plan (**Attachment F**).

2.6.6 Landfill Gas Control

The landfill gas (LFG) control system for Phase 2 will consist of collection wells placed within the waste to capture the gas and either passively vent or flare the gas via utility flares or, as required, actively collect and flare the gas via header piping and a blower/flare system. The collection wells should be placed before any geosynthetics are placed. The selected system will be designed to limit the gas pressures on the final cover geosynthetics. Also refer to the facility Operations Manual (**Attachment D**) for a discussion of LFG monitoring and record keeping requirements.

Davidson Gas Producers is currently under contract with the County to own and operate a LFG to energy (electrical generation) project at the site. As part of this project, active LFG collection from the closed Phase 1 (lined) and Holly Grove (unlined) landfill units is being conducted and the gas is utilized by a reciprocating engine generator set (genset). When the genset is not in operation, the gas is flared. Davidson Gas Producers intends to construct a pipeline to Phase 2 in the near future to begin active collection from Phase 2.

Note that the volume of waste projected in the Phase 2 - Area 2 unit will cause the total volume of MSW waste at the facility to exceed the 2.75 million ton threshold of the EPA's New Source Performance Standards (NSPS) and will, therefore, bring this facility under these guidelines (Note that the design capacity of existing units plus Phase 2 - Area 1 is approximately 2.6 M tons). Depending on the quantity of landfill gas emissions, a Title V air quality permit application may be required. The final LFG control system

design will be prepared either voluntarily or in accordance with the requirements of the Title V permit, should one be required.

2.6.7 Access and Roadways

The Phase 2 MSWLF unit is accessed from Old U.S. Highway 29. A scale and a scale house are located near this entrance. **Drawing S2** (Site Development Plan - Base Grades) shows this infrastructure.

All-weather access to active areas as well as areas under intermediate cover will be provided. Access ramps into the landfill units will be provided where necessary.

2.7 SLOPE STABILITY, SETTLEMENT, AND BEARING CAPACITY

An evaluation of the slope stability of the overall waste mass and perimeter berms, the LCS/protective cover veneer, and the final cover veneer, as well as evaluations of foundation settlement and bearing capacity are addressed in **Attachment G**. These analyses indicate that the proposed Phase 2 - Area 2 landfill configuration will satisfy applicable regulatory criteria.

2.8 LEACHATE MANAGEMENT

The general leachate management system includes the collection, storage, treatment (if required), and disposal of the leachate generated. The collection and transmission of leachate to the on-site storage tank is as described in **Section 4.0** (Leachate Management System Design). From the storage tank, the leachate is pumped into tanker trucks and hauled on a regular basis to a local wastewater treatment plant (WWTP) for disposal. Pretreatment, if required, will be employed on-site to meet the standards for disposal into the WWTP. Alternatively, the County may install a force main if deemed feasible.

A detailed discussion of the leachate management system, including anticipated leachate volumes, can be found in **Section 4.0** (Leachate Management System Design).

2.9 SPECIAL ENGINEERING FEATURES

Special engineering features proposed for Phase 2 include an alternative liner system and an alternative final cover system.

2.9.1 Alternative Liner System

An alternative liner system as described in **Section 2.6.2** is proposed for use in Phase 2 due to the lack of 1×10^{-7} cm/sec soil on-site.

2.9.2 Alternative Final Cover System

An alternative final cover system as described in **Section 2.6.4** is proposed to eliminate the soil barrier component. A demonstration of the infiltration through the proposed

alternative final cover system versus the infiltration through the regulatory minimum cover is presented in **Section 5.3.1**.

**TABLE 2.1
TOTAL OPERATING CAPACITY AND LIFE EXPECTANCY
MSW LANDFILL UNITS**

Landfill Unit	Area (Acres)	Gross Capacity (CY)	Net (Waste) Capacity (CY/Tons)	Life Expectancy (Years)
Unlined Landfill Units				
Holly Grove LF Areas I & II	32.1	1,497,972	1,115,517 CY 669,310 Tons	Closed
Total (Unlined):	32.1	1,497,972	1,115,517 CY 669,310 Tons	Closed
Lined (Subtitle D) Landfill Units				
Phase 1 (Areas 1-3)	31.9	2,291,403	2,062,263 CY 1,415,217 Tons	Closed
Phase 2 - Area 1	14.7	866,081	778,542 CY 522,687 Tons	1.7 ²
Phase 2 - Area 2 (See Note 3)	11.9	897,827	808,045 CY 565,631 Tons	4.9
Phase 2 - Area 3	14.6	1,226,455	1,103,809 CY 772,666 Tons	6.7
Phase 2 - Area 4	10.9	905,038	814,535 CY 570,174 Tons	5.0
Phase 2 - Area 5	7.0	1,374,502	1,237,052 CY 865,936 Tons	7.5
Phase 2 - Area 6	9.1	564,683	508,215 CY 355,751 Tons	3.1
Phase 2 - Area 7	13.3	1,106,473	995,826 CY 697,078 Tons	6.1
Phase 2 - Area 8	6.3	1,284,861	901,404 CY 630,983 Tons	5.5
Total (Lined):	119.7	10,517,323	9,209,691 CY 6,396,123 Tons	40.5

Notes:

1. The gross capacity figures shown for Phase 2 – Areas 1 through 7 are from top of protective cover to top of intermediate cover. For other landfill units the gross capacity figures are from top of subgrade (unlined units) or top of protective cover (lined units) to top of final cover. Also note that the gross

- capacity figure for Phase 2 – Area 8 includes the vegetative soil layer volume for all of Phase 2.
2. Life expectancy for the active Area 1 unit shown above is from 2/20/12.
 3. The capacity and life expectancy of Area 2 - Cells 1 and 2 are as follows:

	Area 2 - Cell 1	Area 2 - Cell 2
Area (Acres)	5.9	5.9
Gross Capacity (CY)	330,895	566,932
Net Capacity (CY/Tons)	297,806/208,464	510,239/357,167
Life Expectancy (Years)	1.8	3.1

**TABLE 2.2
GENERAL EARTHWORK QUANTITIES**

Landfill Unit	Cut (CY)	Fill (CY)
Phase 2 - Area 2	192,632	7,287
Phase 2 - Area 3	290,466	3,516
Phase 2 - Area 4	191,807	14,972
Phase 2 - Area 5	128,955	1,120
Phase 2 - Area 6	254,083	32,093
Phase 2 - Area 7	209,324	44,697
Phase 2 – Area 8	149,126	18,675

**TABLE 2.3
SOIL LINER QUANTITIES**

Landfill Unit	Required Volume (CY)
Phase 2 - Area 2	28,798
Phase 2 - Area 3	35,332
Phase 2 - Area 4	26,378
Phase 2 - Area 5	16,940
Phase 2 - Area 6	22,022
Phase 2 - Area 7	32,186
Phase 2 - Area 8	15,246

Notes:

1. The quantity shown above is for a thickness of 18 inches.

**TABLE 2.4
LEACHATE COLLECTION SYSTEM/PROTECTIVE COVER QUANTITIES**

Landfill Unit	Required Volume (CY)
Phase 2 - Area 2	38,397
Phase 2 - Area 3	47,109
Phase 2 - Area 4	35,171
Phase 2 - Area 5	22,587
Phase 2 - Area 6	29,363
Phase 2 - Area 7	42,915
Phase 2 - Area 8	20,328

Notes:

1. The quantity shown above is for a thickness of 24 inches.

**TABLE 2.5
DAILY AND INTERMEDIATE COVER QUANTITIES**

Landfill Unit	Required Volume (CY)
Phase 2 - Area 1	30,818 ¹
Phase 2 - Area 2	89,783
Phase 2 - Area 3	122,645
Phase 2 - Area 4	90,504
Phase 2 - Area 5	137,450
Phase 2 - Area 6	56,468
Phase 2 - Area 7	110,647
Phase 2 - Area 8	100,156

Notes:

1. Volume shown above for Phase 1 is from 2/20/12.

**TABLE 2.6
SOIL SUMMARY**

Material	Quantity (CY)
On-Site ¹ :	
Excavation	1,416,373
Structural Fill	(122,360)
Soil Liner	(176,902)
Daily/Intermediate Cover	(738,471)
Vegetative Soil Layer	(283,301)
On-Site Total ² :	95,339
Off-Site:	
LCS/Protective Cover (See Table 2.4 - Note 3)	(235,869)

Notes:

1. On-site material refers to materials available and used within the MSW footprint (and related development areas) only.
2. Soil surplus shown will likely be less due to compaction factors, waste, other possible uses, etc.
3. A portion of the LCS/Protective Cover may be on-site soil depending on the selected options.

SECTION 3.0 LINER SYSTEM DESIGN

3.1 OVERVIEW

This section addresses the design of the Phase 2 - Area 2 liner system. Technical specifications and construction quality assurance requirements for liner system components can be found in **Attachments B and C**, respectively. Also refer to the Permit to Construct Drawings (**Attachment H**) for liner system details.

3.2 LINER SYSTEM COMPONENTS

As described in **Section 2.6.2**, the liner will consist of either a standard composite liner system or an alternative liner system as allowed under North Carolina regulations. The components of the liner system will consist of the following components (top-down):

Standard Liner System:

- a leachate collection system (LCS) (see **Section 2.6.2**);
- a 60-mil thick HDPE geomembrane liner; and
- a 24-inch thick soil liner with a hydraulic conductivity of no more than 1×10^{-7} cm/sec (“compacted clay liner”).

OR

Alternative Liner System:

- a LCS (see **Section 2.6.2**);
- a 60-mil HDPE geomembrane liner;
- a geosynthetic clay liner (GCL); and
- an 18-inch thick soil liner with a hydraulic conductivity of no more than 1×10^{-5} cm/sec (“compacted soil liner”).

The liner system will be placed on structurally sound, compacted, or adequately prepared native soil subgrades at a maximum slope of 3H:1V.

3.2.1 Geomembrane

The geomembrane component of the liner system will function as the primary barrier layer. The geomembrane will be a textured 60-mil thick High Density Polyethylene (HDPE) synthetic liner. The geomembrane will be installed by a qualified contractor.

3.2.2 Geosynthetic Clay Liner (GCL)

The GCL will function as a secondary barrier layer in the alternative liner system. The

selected material for the GCL will consist of a layer of sodium bentonite bonded between two geotextiles. The selected GCL will provide a maximum hydraulic conductivity of 5×10^{-9} cm/sec when hydrated and will be reinforced to prevent potential shearing in the bentonite layer. A GCL also offers the addition of self healing capabilities, there is no required seaming (other than overlapping), and the bentonite has a high cation exchange rate.

3.2.3 Soil Liner

The soil liner will function as a secondary barrier layer. The soil liner will consist of compacted on-site or imported borrow soils. The soil liner will be compacted in 6 inch lifts to achieve the required hydraulic conductivity and strength requirements.

3.3 LINER SYSTEM DESIGN

3.3.1 Slope Stability

An evaluation of the slope stability of the landfill is provided in **Attachment G**. Although the project site lies outside a seismic impact zone, both static and seismic slope stability analyses were performed. The evaluation indicates that the liner system will be able to satisfy design criteria ($FS_{\text{static}} = 1.5$; $FS_{\text{seismic}} = 1.0$) under both short-term (protective cover veneer stability) and long-term (waste mass) conditions if the minimum peak interface shear strength for the weakest interface is defined by the following values:

Normal Loads \leq 1,000 psf (Based on Veneer Stability)*:

Cohesion = 0 psf
Phi = 26.6 degrees

* Also applies to internal shear strength of the leachate collection media and protective cover. Note that the analysis was performed assuming no seepage force (i.e., no flowing water) in the leachate collection media and protective cover. Because of the use of a granular or geosynthetic drainage media the material strength is expected to be greater than required and the chance of seepage induced instability is minimal.

Normal Loads $>$ 1,000 psf (Based on Global Stability):

Cohesion = 0 psf
Phi = 20 degrees

Based on the slope stability analyses performed, a textured geomembrane and reinforced GCL (if used) are required on both the base and side slopes of the landfill. Interface shear strength testing of the materials representative of those to be used in construction should be conducted prior to installation to verify that the above minimum criteria is met.

3.3.2 Settlement

An evaluation of the settlement of the landfill foundation is provided in **Attachment G**. Based on a worst case cross section, the evaluation indicates that the maximum total foundation settlement will be less than 6-inches under maximum loads. Strains resulting from differential settlements are expected to be negligible meaning that no adverse impacts on the function of the liner or leachate collection systems are anticipated.

3.2.3 Bearing Capacity

An evaluation of the bearing capacity of the landfill is provided in **Attachment G**. Both the bearing capacity of the landfill subgrade and the bearing capacity of the leachate collection system under anticipated construction and operations equipment loads were evaluated. Based on the anticipated conditions, the landfill subgrade and the leachate collection system have adequate bearing capacity. The evaluation of the equipment loads also determined the required vertical separation between equipment and the underlying geomembrane (see **Sections 3.4.1 and 3.4.2**).

3.3.4 Anchor Trench Design

An anchor trench size of 1.5 feet wide by 1.5 feet deep with a 3 foot setback from the crest of the slope was evaluated to allow pullout of the geomembrane before the yield stress in the geomembrane is achieved (see **Appendix A**). In this configuration, the anchor trench provides sufficient resistance to prevent pullout during anticipated loading conditions. Large scale yielding or tearing of the geomembrane is, however, prevented under extreme loading conditions since the geomembrane is designed to pull out of the anchor trench rather than yield. It should be noted that the anchor trench calculations are very conservative, since the use of geosynthetics with the above listed minimum interface shear strength values (see **Section 3.3.1**) provide for an inherently stable system (see also **Section 3.4.1**).

3.3.5 Protection of Geomembrane

Appendix A contains a cushion geotextile analysis which shows the minimum weight of nonwoven geotextile required to perform adequately as a cushion under long-term loads. Based on the analysis, the Type GT-C (cushion) geotextile should be a minimum 10.5 oz./SY nonwoven geotextile in order to protect the geomembrane from the gravel columns surrounding the leachate pipes. Conservatively, a 12 oz./SY nonwoven geotextile is specified to satisfy this requirement.

3.4 ANTICIPATED STRESSES

3.4.1 Installation Stresses

The most critical time for potential damage to the liner system occurs following installation of the geomembrane liner when the overlying components are placed. Installation stresses imposed on the geomembrane due to deployment are negligible under normal procedures. Due to the selection of textured HDPE geomembrane on facility side slopes, interface friction angles for geosynthetics are expected to be greater than the maximum 3H:1V side slope angle (see **Section 3.3.1**). Thus, negligible stresses will be placed on geosynthetics and the system will be inherently stable.

Installation of the drainage geocomposite, Type GT-C geotextile, and/or aggregate/protective cover over the geomembrane (and other geosynthetics) will need to be performed with extreme care so as to minimize the potential for damage to these geosynthetics. The aggregate/protective cover will be placed on landfill side slopes by pushing from the bottom up using low ground pressure (LGP) (≤ 6 psi) dozers. This operation will be carefully observed such that the development of wrinkles and tension in the underlying geosynthetics is minimized. With the exception of properly operated ATVs used in deployment of the geosynthetics, no construction equipment should be allowed to drive down the landfill side slopes. Based on the bearing capacity analysis, it is recommended that non-LGP dozers (up to 12 psi contact stress), if used on the landfill base slopes, operate on at least 1 foot of aggregate/protective cover; also, it is recommended that trucks used to haul material into the landfill have at least 3 feet of separation between the truck tires and the geomembrane.

3.4.2 Operational Stresses

Operational stresses are greatest during placement of the initial lift of waste. The facility Operations Manual (**Attachment D**) discusses the placement of an initial 4 to 5 foot (min.) lift of select waste (free of larger items) to minimize the potential for damage to the liner system. Based on the bearing capacity analysis, it is recommended that waste compactors have at least 3 feet of vertical separation to the liner system (when compacting the initial lift).

3.4.3 Long-Term Stresses

Settlement analyses included in **Attachment G** demonstrate that the anticipated tensile stresses in the liner system due to settlement of underlying subgrade will be negligible.

SECTION 4.0 LEACHATE MANAGEMENT SYSTEM DESIGN

4.1 OVERVIEW

This section addresses the design of the Phase 2 - Area 2 leachate management system. The leachate management system for the proposed landfill consists of the leachate collection system (LCS) and the leachate transmission and storage system. The LCS will consist of natural and/or geosynthetic drainage media on the base and side slopes of the landfill as well as a collection pipe network and sumps. The leachate transmission and storage system consists of pumps, piping, valves, and leachate storage tanks. Technical specifications and construction quality assurance requirements for leachate management system components can be found in **Attachments B and C**, respectively. Also refer to the Permit to Construct Drawings (**Attachment H**) for leachate management system details.

4.2 LEACHATE COLLECTION SYSTEM (LCS) COMPONENTS

The LCS will be constructed directly above the geomembrane on both the base and side slopes of the landfill. The LCS functions to collect leachate as quickly as is practical and to conduct the fluid out of the landfill via the sumps. The LCS also provides protection of the liner system. The goal of the LCS is to minimize the hydraulic head acting on the liner, thereby reducing the leak potential. As described in **Section 2.6.2**, the components of the leachate collection system (LCS) will consist of the following components (top-down):

Base and Side Slopes:

- a 24-inch thick layer of leachate collection media (No. 78 stone);
- a series of perforated collection pipes placed within coarse aggregate columns; and
- a Type GT-C geotextile.

Alternatively, on the landfill base and/or side slopes, the upper 12-inches of collection media may be replaced by a Type GT-S geotextile and an overlying 12-inch thick layer of protective cover soil. On the landfill side slopes, all LCS components listed above may be replaced by a drainage geocomposite and an overlying 24-inch thick layer of protective cover soil.

Additionally, as noted in **Section 2.6.3**, the County may elect to install geosynthetic rain cover over the LCS to aid stormwater/leachate separation.

4.2.1 Drainage Aggregate

Drainage aggregate used in the LCS will consist of coarse aggregate and/or leachate collection media. Coarse aggregate (No. 57 or similar aggregate meeting required permeability and angularity criteria) will provide primary leachate removal capacity and will be placed around collection piping and within sumps. Leachate collection media (No. 78 or similar aggregate meeting required permeability angularity criteria) also will provide significant leachate removal capacity and will be placed as a blanket drain. The

minimum required permeability of the leachate collection media was determined in the LCS drainage layer analysis (see **Section 4.4.1** and **Appendix A**).

4.2.2 Drainage Geocomposite

The drainage geocomposite will function as a blanket drain to conduct leachate to collection piping and the sump(s). The drainage geocomposite will consist of a polyethylene drainage net (geonet) bonded on both sides with a nonwoven, needle-punched geotextile. The minimum required transmissivity of the drainage geocomposite was determined in the leachate collection drainage layer analysis (see **Section 4.4.1** and **Appendix A**). The minimum required properties of the drainage geocomposite to perform as a cushion were determined in the cushion geotextile analysis (see **Section 3.3.5** and **Appendix A**).

4.2.3 Separator (Type GT-S) Geotextile

A nonwoven separator (Type GT-S) geotextile will be used as a component of the drainage geocomposite and as a filter/separator between leachate collection media and soil protective cover (where used). The Type GT-S geotextile will also be installed over gravel columns to keep the aggregate from fouling prior to waste placement. Due to long-term bio-clogging concerns, the geotextile should be cut and laid back or removed from gravel columns just ahead of waste placement so that the waste can be placed in direct contact with the aggregate. The minimum required properties of the Type GT-S geotextile to perform as a filter were determined in the filter geotextile analysis (see **Section 4.4.4** and **Appendix A**).

4.2.4 Cushion (Type GT-C) Geotextile

A nonwoven cushion (Type GT-C) geotextile will be used as a cushion between drainage aggregate and the geomembrane to minimize the risk of damage to the geomembrane. The minimum required properties of the Type GT-C geotextile to perform as a cushion were determined in the cushion geotextile analysis (see **Section 3.3.5** and **Appendix A**).

4.2.5 Collection Piping

The leachate collection piping will be high density polyethylene (HDPE) (DR 17) pipe. The required pipe dimension ratio (DR) (ratio of outside pipe diameter to wall thickness) was selected based upon the maximum static and dynamic loading conditions to be placed on the pipe (see **Section 4.4.3** and **Appendix A**).

Collection pipes have coarse aggregate placed over and around them and are referred to as "gravel columns" (see **Drawing S7** (Leachate Management System Plan)). These gravel columns will provide a significant amount of storage, provide primary leachate removal capacity, and will be resistant to biological clogging. Since the gravel column aggregate extends through the protective cover and will be in direct contact with the waste (the Type GT-S geotextile placed initially will be removed prior to waste

placement), the long-term clogging potential will be significantly reduced. Cleanout ports are designed, where possible, at the end of leachate collection piping along the perimeter berm to allow periodic hydro-washing of the piping when necessary. The collection piping of the LCS will conduct the leachate to the sump for the removal from the landfill by side riser pumps.

4.2.6 Leachate Sump

The leachate sump will function as the collection point for leachate within the Area 2 landfill unit. The typical sump and side riser layout is shown on **Drawing LM2** (Leachate Management System Details - Sheet 2 of 3). As designed, the sump will be filled with coarse aggregate and will have a storage capacity of approximately 1,100 gallons (accounting for 30% porosity in the stone) for operation of the side riser pumps (see **Section 4.3.1** and **Appendix A**).

4.2.7 Geosynthetic Rain Cover (GRC)

The GRC will consist of a thin geomembrane. The GRC will be used at the option of the County to prevent stormwater infiltration through the protective cover and the gravel columns of the LCS in inactive cells. Where used, the GRC will be removed by operations personnel prior to activation of an individual disposal area or portion thereof.

4.3 LEACHATE TRANSMISSION AND STORAGE SYSTEM COMPONENTS

Leachate from the Area 2 LCS will be collected in the leachate sump as shown on **Drawing S7** (Leachate Management System Plan). The leachate collected in the sump will be pumped to the existing leachate storage tank via a force main.

4.3.1 Pumps

Two side riser pumps will be used in each leachate sump. The pumps selected for this application will be Leachator MSTG type, or equal that are rated at a minimum flow of 50 to 75 gpm. The pumps and control system will include alarms for power outage, high level, and no-flow conditions. A flow meter will be included to monitor leachate production. During normal operations, the pumps will alternate to reduce wear on one particular pump. Under high flow conditions, both pumps will operate in tandem to keep the head on the liner system to a minimum. The requirements of each pump were determined in the pump calculations (see **Section 4.4.5** and **Appendix A**).

4.3.2 Transmission Piping

The leachate transmission piping will be HDPE pipe. The required pipe DR was selected as described above for collection piping (see **Section 4.2.3**) based upon the maximum static and dynamic loading conditions to be placed on the pipe (see **Section 4.4.3** and **Appendix A**).

4.3.3 Storage Tank

The existing leachate storage tank (Tank A) is a (42' diameter x 34' high) glass-fused-to-steel (or equal) for protection against corrosion and the tank is situated inside a secondary containment area consisting of another larger diameter tank (123' diameter by 5.5' high).

From the tank, the leachate is pumped and hauled and/or direct pumped (if a future force main is installed) to a local wastewater treatment plant (WWTP). The existing tank has a total capacity of approximately 340,000 gallons. If future leachate flow projections dictate, up to two additional tanks, each with a capacity of approximately 340,000 gallons will be installed. The existing secondary containment tank has a capacity of 490,000 gallons (capacity of approximately 376,000 gallons or 111% of the total capacity of any one of the main storage tanks when accounting for 2 non-leaking tanks).

4.4 LEACHATE MANAGEMENT SYSTEM DESIGN

4.4.1 LCS Drainage Layer Analysis

The spacing of the LCS collection pipes was evaluated to verify that the maximum hydraulic head on the geomembrane will be less than 1 foot (or within the thickness of the drainage geocomposite - where used) during normal operating conditions. The analysis (see **Appendix A**) was conducted using McEnroe's mounding equations and considered various impingement rates corresponding to active, intermediate, and final conditions (based on HELP Model projections - See **Section 4.6**). The analyses for intermediate and final conditions conservatively includes reduction factors (intrusion, creep deformation, chemical clogging, and biological clogging plus an overall factor of safety) to represent these longer-term cases.

Based on the analysis, a minimum permeability of 0.5 cm/sec was selected for the leachate collection media and a minimum transmissivity of $2.0 \times 10^{-4} \text{ m}^3/\text{m}/\text{sec}$ was selected for the drainage geocomposite (where used). Transmissivity tests for the drainage geocomposite should be conducted based on anticipated field conditions (maximum normal load, boundary conditions, and gradient).

4.4.2 LCS Pipe Sizing

The capacity of LCS piping was evaluated by comparing the maximum capacity of various pipe diameters with the peak daily leachate generation rate (0.42 inches/day = 11,400 gallons/acre/day) (see **Appendix A**). Based on this evaluation, a 6-inch diameter HDPE (DR 17) (I.D. = 5.8-inches) will handle all of Area 2 (11.9 Acres) with a factor of safety of 3.5.

4.4.2.1 LCS Pipe Perforation Analysis

The maximum LCS pipe perforation size was evaluated based on the size of the pipe bedding. LCS pipe perforation calculations are presented in **Appendix A**. For No. 57 stone (or similarly graded) bedding, a maximum perforation size of

0.5 inches (diameter of circular holes or slot width) is acceptable.

The number of perforations required will depend on the quantity of leachate being handled by the pipe. However, for collection piping located along the center of each cell, 2 rows of 0.5-inch diameter circular holes or 0.125-inch wide by 1.0-inch long slots aligned 60 degrees from the bottom of the pipe with holes 4 to 6 inches apart will allow much greater inflow to the pipe than required to handle the peak leachate generation rates (Optionally, a third row of perforations can be added along the top of the pipe.). Likewise, for the perforated portion of side riser piping in the landfill sumps, 5 or 6 rows of 0.5-inch diameter circular holes evenly spaced around the circumference of the pipe with holes 6 inches apart should provide more than adequate capacity. With the larger number of holes in the side riser piping, the holes should be staggered or offset from one row of holes to the next.

4.4.3 Leachate Pipe Mechanical Properties

All leachate piping will be HDPE. For HDPE pipe, the required pipe dimension ratios (DR) for collection, side riser, and transmission piping were selected based upon anticipated static and dynamic loading conditions both during and after construction. Both the static and dynamic criteria are discussed briefly below. Pipe stress analyses for HDPE pipe are presented in **Appendix A**. All collection and side riser piping will be bedded in No. 57 (or similar) stone to ensure a safe load distribution on the piping under long-term conditions.

4.4.3.1 Static Load Requirement

The vertical stress applied by the fully constructed landfill, including (for collection and side riser piping) maximum waste and final cover loads, was used to calculate the required DR. Calculations were performed for crushing, buckling, and pipe deflection.

For HDPE collection piping (also represents a conservative evaluation for side risers and transmission piping), the analysis for static loading was performed using a normal compressive stress greater than anticipated to account for potential future vertical expansion (approximately 73 psi assuming a maximum waste/cover thickness of ± 150 feet and a density of 70 pcf). The analysis indicates that the selected DR of 17 will have factors of safety of 2.6 and 4.5 for crushing and buckling, respectively. The analysis also indicates that pipe deflections for the proposed piping will be within acceptable limits.

4.4.3.2 Equipment Loading (Dynamic Load Requirement)

During construction of the landfill, it may be necessary for certain construction equipment to operate over the pipe. Under this worst case condition, a dynamic impact factor of 1.5 was used to account for equipment loading. Under no

circumstances should tracked vehicles be allowed to turn when operating over the pipe.

For analysis, typical construction and operations equipment were selected for calculation of dynamic crushing loads.

On the basis of the selected DR, the following equipment limitations will be employed:

- Placement of the leachate collection media/protective cover and No. 57 stone:
 - Low ground pressure (LGP) (≤ 6 psi) tracked equipment on 6H:1V and steeper slopes (12 inch minimum cover over geosynthetics and/or piping);
 - Tracked equipment with ground pressure of 12 psi or less on slopes flatter than 6H:1V (12 inch minimum cover over geosynthetics and/or piping);
 - Wheeled equipment (hauling vehicles) (3 foot minimum cover over geosynthetics and/or piping).
- Placement of initial lift of waste:
 - Landfill compactors and hauling vehicles (3 foot minimum cover over geosynthetics and/or piping).

4.4.4 Filter Geotextile Analysis

A filter geotextile analysis was performed to determine the apparent opening size (AOS) and permittivity required for the proper performance of 1) the Type GT-S geotextile and 2) the upper geotextile component of the drainage geocomposite. The analysis (see **Appendix A**) assumes that the protective cover will be sands and silty sands (based on the typical grain size curves evaluated). Based on the filter geotextile analysis, recommended AOS and permittivity of the upper geotextile component are as follows:

AOS (upper geotextile) (ASTM D 4751):	70+ (U.S. Sieve)
Permittivity (upper geotextile) (ASTM D 4491):	1.0 sec ⁻¹

AOS and permittivity were determined based on typical values for a 6 oz./sy non-woven geotextile.

The soils proposed for use as protective cover should be evaluated prior to construction to ensure compatibility with all the design assumptions stated herein.

4.4.5 Leachate Pump Calculations

Calculations (see **Appendix A**) were performed for each pump to determine the required pumping system parameters. On the basis of these calculations, the selected leachate side

riser pumps will be capable of pumping at approximately 50 to 75 gpm under anticipated conditions.

4.5 LEACHATE PRETREATMENT

Pretreatment of the leachate may be required in order to discharge to the local WWTP. Experience with new lined landfills indicates that leachate pretreatment is generally not required during the initial years of landfill operations. The majority of the leachate generated during this time comes from precipitation that has had little contact with waste.

As the landfill becomes mature, the concentrations of constituents in the leachate will increase - although the leachate volume may decrease with time. At this point, the County may add a pretreatment system if required by the WWTP.

It should be noted that as Federal and State mandated waste screening and prohibition is continued (e.g. for lead acid batteries, household hazardous waste, etc.) the impact on leachate quality is expected to reduce the future potential need for pretreatment.

4.6 LEACHATE GENERATION

The leachate management system for Phase 2 has been designed to minimize head on the liner system and to maximize effective operations. The leachate generation rate for the landfill is heavily dependent on the following:

- Design storm event(s);
- Amount of waste in the cell; and
- Method of landfill operations.

An evaluation of leachate generation rates was performed to estimate flow rates during active, interim, and closed conditions (see **Appendix A**). The Hydrologic Evaluation of Landfill Performance (HELP) Model (version 3.07) was used to confirm the volume of leachate anticipated during these three discrete conditions. It was found that the HELP Model values were approximately equal to or somewhat lower than empirical generation rates for these conditions which are based upon actual data. Thus, the empirical rates were applied to the proposed operational conditions to yield leachate generation rates for various stages of landfill development.

In order to determine typical leachate flow rates, empirical daily leachate generation values of 1,200 gallons per acre per day (gpapd) for active, 500 gpapd for interim, and 100 gpapd for final were applied to the proposed operational scenarios. Each operational scenario is basically a "snapshot" developed to depict the typical combination of areas which are being operated, under active, interim, and final cases.

In order to simulate a "surge" volume, a precipitation event of 2.8 inches for a 1-year 24-hour storm was applied over a maximum open area of the landfill corresponding to each newly opened cell and added to the leachate being produced under active, interim, and final conditions.

The 1-year recurrence interval was selected since it is a conservative representation of the timeframe that an area will be open and only partially filled across the bottom. As shown in the calculations, the flow rate with the 1-year 24-hour storm event is estimated at approximately 246,000 gallons. This should be considered as a "worst case" scenario. Once covered by waste, the potential for a "surge" event in the landfill is essentially eliminated due to the ability of the waste to absorb and slowly release precipitation. The more typical flow rate for Phase 2 - Area 2 operations is anticipated to be less than 22,000 gallons per day.

The ability to prevent ponding in the landfill rests on the ability to hold leachate in the storage tanks. As noted above, the capacity of the existing storage tank (Tank A) is approximately 340,000 gallons, which is greater than the total volume of leachate that will be generated by the "surge" event. This means that little to no ponding of leachate will occur in the landfill when the tank can handle the entire design storm.

Under normal conditions, the County will remove (via pump and haul) leachate from the Phase 2 primary storage tank (Tank A) at a rate to maintain the following volumes:

- 200,000 gallons (approximate 20 foot depth in tank), or less, of leachate in the tank (normal circumstances).
- 100,000 gallons (approximate 10 foot depth in one tank), or less, of leachate in the tank (when initial lift of waste is being placed).

These volumes will allow ample remaining volume in the tank to handle the anticipated "surge" event caused by a design storm (in particular during placement of the initial lift of waste) and minimizes the potential for ponding within the landfill. Additional draw-down of the tank to a minimum volume of approximately 10,000 gallons (approximate 1 foot depth in tank) will be performed in advance of predicted heavy rainfall (tropical storm, hurricane, etc.).

SECTION 5.0 FINAL COVER SYSTEM DESIGN

5.1 OVERVIEW

This section addresses the design of the final cover system for Phase 2 - Areas 1 and 2. Technical specifications and construction quality assurance requirements for final cover system components can be found in **Attachments B and C**, respectively. A facility Closure and Post-Closure Plan, including cost analyses, is provided as **Attachment E**. Also refer to the Permit to Construct Drawings (**Attachment H**) for final cover system details.

5.2 FINAL COVER SYSTEM COMPONENTS

As described in **Section 2.6.5**, the final cover system for Phase 2 will consist of the following components (top-down):

- a 24-inch thick vegetative soil layer (including 6 inches of topsoil);
- a drainage geocomposite (with drainage breaks);
- a 30-mil textured LLDPE geomembrane; and
- a 12-inch thick intermediate cover layer.

The final cover system will be placed on prepared intermediate cover at a maximum slope of 4H:1V. A landfill gas (LFG) control system and surface water control devices will also be incorporated into the final cover. The final cover surface will be vegetated upon completion of the final cover installation according to the project seeding specifications.

Note that this system differs from the regulatory minimum final cover (RMC) in that an 18 inch layer of 1×10^{-5} cm/sec soil below the geomembrane is removed and the drainage geocomposite is added above the geomembrane. The addition of the drainage geocomposite reduces head on the geomembrane for both reduced infiltration through the geomembrane and increased stability of the overlying soil veneer. The final cover infiltration analysis demonstrates that the proposed final cover system allows less infiltration than the RMC (see **Section 5.3.1** and **Appendix A**).

5.2.1 Vegetative Soil Layer

The function of the vegetative soil layer will be to provide support for vegetation and protection of the underlying geosynthetics. The vegetative soil layer consists of on-site or imported soil (including at least 6 inches of topsoil).

5.2.2 Drainage Geocomposite

The drainage geocomposite will function as a blanket drain to conduct infiltration through the vegetative soil layer to the surface water drainage features (i.e. rain gutters, down pipes, and/or perimeter channels) and, thus, reduce the head on the underlying geomembrane.

The drainage geocomposite will consist of a polyethylene drainage net (geonet) bonded on both sides with a nonwoven, needle-punched geotextile. The minimum required transmissivity of the drainage geocomposite was determined in the final cover drainage layer analysis (see **Section 5.3.3** and **Appendix A**).

5.2.3 Geomembrane

The geomembrane component of the final cover system will function as a barrier layer. The geomembrane will be a textured 30-mil thick Linear Low Density Polyethylene (LLDPE) synthetic liner. The geomembrane will be installed by a qualified contractor.

5.2.4 Intermediate Cover

The intermediate cover will separate the waste from and provide a foundation for the overlying geosynthetics. The intermediate cover will be placed by the landfill operator and will consist of on-site or imported soils. Additional intermediate cover may also be used for leveling or fine grading or for bridging of localized soft areas, as required.

5.2.5 Landfill Gas (LFG) Control System

The landfill gas (LFG) control system will consist of collection wells placed within the waste to capture the gas and either passively vent or flare the gas via utility flares or, as required, actively collect and flare the gas via header piping and a blower/flare system. The collection wells should be placed before any geosynthetics are placed. The selected system will be designed to limit the gas pressures on the final cover geosynthetics.

5.2.6 Surface Water Control Devices

Surface water run-off will be controlled in the final cover by a system of drainage breaks (rain gutters) that limit the distance the water flows and collects the water for conveyance (via down pipes and/or perimeter drainage structures) to one of the site sediment and/or detention basins. The design of rain gutters and down pipes is discussed in **Section 5.3.5**.

5.3 FINAL COVER SYSTEM DESIGN

5.3.1 Final Cover Infiltration Analysis

The Hydrologic Evaluation of Landfill Performance (HELP) Model (version 3.07) was used to evaluate the effectiveness of the proposed final cover at minimizing infiltration on both the flatter top slopes and the steeper side slopes. The HELP Model analyzes the fraction of precipitation that leaves the landfill cover via runoff, infiltration, evaporation, and transpiration.

In that the proposed final cover system is an alternate system to the regulatory minimum cover (RMC) (18 inches of 1×10^{-5} cm/s soil with overlying 30 mil geomembrane), the infiltration through the proposed system was compared to the infiltration through the

regulatory system. For both the top and side slopes, the infiltration analysis demonstrates that the addition of a drainage geocomposite over the geomembrane significantly reduces the head on the barrier and, thereby, significantly reduces the calculated infiltration as compared to the RMC (see **Appendix A**). The results of the infiltration analysis are summarized as follows:

Slope	Average Annual Infiltration	
	(inches)	(gallons/acre)
Proposed Final Cover System:		
Top Slopes (8%)	0.024	652
Side Slopes (4H:1V)	0.024	652
Regulatory Minimum Final Cover System (RMC):		
Top Slopes (8%)	0.586	15,911
Side Slopes (4H:1V)	0.587	15,938

5.3.2 Slope Stability

An evaluation of the veneer stability of the landfill final cover is provided in **Attachment G**. The evaluation indicates that the final cover system will satisfy design criteria ($FS_{static} = 1.5$; $FS_{seismic} = 1.0$) if the minimum peak interface shear strength for the weakest interface is defined by the following values:

Normal Loads \leq 1,000 psf (Based on Veneer Stability):

Cohesion = 0 psf
Phi = 24.1 degrees

Based on the slope stability analyses performed, a textured geomembrane is required. Interface shear strength testing of the materials representative of those to be used in construction should be conducted prior to installation to verify that the above minimum criteria is met.

5.3.3 Drainage Layer Analysis

The analysis of the final cover drainage layer (drainage geocomposite) is provided in **Appendix A**. This analysis focused on determining required value of transmissivity to maintain peak heads within the drainage geocomposite.

The analysis was performed based on a worst case condition of 4H:1V (14.0 degrees)

slopes and a maximum 140 foot flow length (horizontal projection) to drainage breaks in the drainage geocomposite (coincides with the maximum side slope length between rain gutters). This condition represents the worst case in that adequate transmissivity is required along the steeper side slopes to maintain flow within the geocomposite and, thus, minimize seepage forces in the vegetative soil layer which could affect stability. Calculations were carried out assuming the maximum permeability of the vegetative soil layer is 1×10^{-4} cm/sec (conservatively high for on-site soils to be used). The calculations, which include an overall reduction factor of 6 (accounts for a factor of safety of 2 plus a combined reduction factor of 3 for long-term intrusion, creep, and clogging concerns), indicate that a minimum transmissivity of 1×10^{-3} m³/m/sec is required for the drainage geocomposite. Transmissivity tests should be conducted based on anticipated field conditions (maximum normal load, boundary conditions, and gradient).

The soils proposed for use as the vegetative soil layer should be evaluated prior to construction to ensure compatibility with all the design assumptions stated herein.

5.3.4 Filter Geotextile Analysis

A filter geotextile analysis was performed to determine the apparent opening size (AOS) and permittivity required to ensure the proper performance of the upper geotextile component of the drainage geocomposite as a filter. The analysis (see **Appendix A**) assumes that the vegetative soil layer will be silts or clays (based on the typical grain size curves evaluated) and non-dispersive (that is having a double-hydrometer ratio (DHR) (ASTM D 4221) of < 0.5). Based on the filter geotextile analysis, recommended AOS and permittivity of the upper geotextile component are as follows:

AOS (upper geotextile) (ASTM D 4751):	70+ (U.S. Sieve)
Permittivity (upper geotextile) (ASTM D 4491):	1.0 sec ⁻¹

AOS and permittivity were determined based on typical values for a 6 oz./sy non-woven geotextile.

The soils proposed for use as the vegetative soil layer should be evaluated prior to construction to ensure compatibility with all the design assumptions stated herein.

5.3.5 Rain Gutters and Down Pipes

Calculations for the design of rain gutters and down pipes are provided in **Appendix A**. These devices were conservatively designed based on the peak run-off from a 25-year storm. Other related perimeter drainage features are discussed in the Erosion and Sedimentation Control Plan (**Attachment F**).

5.4 ANTICIPATED STRESSES

The most critical time for potential damage to the final cover geomembrane occurs following installation of the geomembrane when the overlying components are placed. Installation stresses imposed on the geomembrane due to deployment are negligible under normal procedures. Due to the selection of textured LLDPE geomembrane, all interface friction angles for geosynthetics are expected to be greater than the maximum 4H:1V side slope angle (see **Section 5.3.2**). Thus, negligible stresses will be placed on geosynthetics and the system will be inherently stable.

Installation of the drainage geocomposite and the vegetative soil layer over the geomembrane (and other geosynthetics) will need to be performed with extreme care so as to minimize the potential for damage to these geosynthetics. The vegetative soil layer will be placed on landfill side slopes by pushing from the bottom up using low ground pressure (LGP) (≤ 6 psi) dozers. This operation will be carefully observed such that the development of wrinkles and tension in the underlying geosynthetics is minimized. With the exception of properly operated ATVs used in deployment of the geosynthetics, no construction equipment should be allowed to drive down the landfill side slopes.

In the construction of the final cover system, the hauling of materials down side slopes is not generally recommended. However, hauling down side slopes could be possible in certain situations should an analysis by a qualified engineer determine that there is an adequate factor of safety (≥ 1.5 for both static and dynamic loads) against sliding of the final cover veneer on the weakest interface. The analysis would have to evaluate the actual equipment to be used and use project specific interface shear strength values.

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Operations Manual

Davidson County Landfill Facility Davidson County, North Carolina

Prepared for:

**Davidson County Integrated Solid Waste Management Department
Thomasville, North Carolina**

May 2012

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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

OPERATIONS MANUAL

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Figure 1 Existing and Proposed Landfill Units and Solid Waste Management Activities

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SECTION 1.0 GENERAL FACILITY OPERATIONS

1.1 OVERVIEW

This Operations Manual was prepared for operations of the Davidson County Landfill facility (Permit No. 29-06) located near Lexington. This document discusses the operation of the following landfill units and other solid waste management activities:

- Lined Subtitle D MSW Landfill Units (Phase 1 (Closed); Phase 2 (Active));
- C&D Landfill (including mobile home deconstruction area);
- LFG Extraction/Electric Generation Facility (Davidson Gas Producers);
- Convenience Center;
 - Small MSW Loads
 - Recyclables
 - Used Motor Oil and Filters
 - Automotive and Rechargeable Batteries
 - Consumer Electronics
 - White Goods Collection and Processing
 - Used Tires
- Recycling Center (Material Recovery Facility (MRF));
- Household Hazardous Waste (HHW) Collection Facility; and
- Swap Shop.

Refer to **Figure 1** for the location of existing and proposed landfill units and other solid waste management activities.

The information contained herein was prepared to provide landfill personnel with a clear understanding of how the Design Engineer assumed that the completed facility would be operated. While deviations from the operations outlined here may be acceptable, they should be reviewed and approved by the Design Engineer. Please refer to the appropriate permit application for a detailed discussion and calculations for the individual components of each landfill unit, including phasing plans.

1.2 CONTACT INFORMATION

All correspondence and questions concerning the operation of the Davidson County Landfill should be directed to the appropriate County and State personnel listed below. For fire or police emergencies dial 911.

1.2.1 Davidson County

Davidson County Integrated Solid Waste Management Department
1242 Old U.S. Highway 29
Thomasville, NC 27360

Phone: (336) 242-2284
Fax: (336) 249-7524

County Solid Waste Director: Charles Brushwood

1.2.2 North Carolina Department of Environment and Natural Resources

North Carolina DENR - Raleigh Central Office (RCO)
217 W. Jones Street
Raleigh, NC 27603
1646 Mail Service Center
Raleigh, NC 27699-1646
Phone/Fax: (919) 707-8200

North Carolina DENR - Winston-Salem Regional Office (WSRO)
585 Waughtown Street
Winston-Salem, NC 27107
Phone: (336) 771-5000
Fax: (336) 771-4630

Division of Waste Management (DWM) - Solid Waste Section:

Field Operations Branch Head: Mark Poindexter (RCO)
Western District Supervisor: Jason Watkins (WSRO)
Environmental Senior Specialist: Hugh Jernigan (WSRO)

Division of Land Resources - Land Quality Section:

Regional Engineer: Matthew Gantt, P.E. (WSRO)

1.3 FACILITY OPERATING HOURS

Normal hours of operation will be 7:30 A.M. to 4:30 P.M. Monday through Saturday. The facility will be closed on Sunday and on holidays as designated by the County.

The HHW collection facility is open from 9:00 A.M. to 3:00 P.M. the first Saturday of each month and by appointment or at other times as designated by the County.

The County may elect to modify these hours from time to time.

1.4 ACCESS CONTROL

Limiting access to the landfill facility is important for the following reasons:

- Unauthorized and illegal dumping of waste materials is prevented.
- Trespassing, and injury resulting therefrom, is discouraged.

- The risk of vandalism is greatly reduced.

Access to active areas of the landfill will be controlled by a combination of fences and natural barriers, and strictly enforced operating hours. A landfill attendant will be on duty at all times when the facility is open for public use to enforce access restrictions (see also **Section 1.3**).

1.4.1 Physical Restraints

The site will be accessed by the existing entrances on Davidson County Landfill Road and Lower Lake Road (C&DLF unit, convenience center, etc.) and the entrance off of Old U.S. Highway 29 (Phase 2 MSWLF unit). Scales and a scale house and office are provided at each entrance. All waste will have been weighed prior to being placed in the landfill. Each entrance has a gate which will be securely locked during non-operating hours.

1.4.2 Security

Frequent inspections of gates and fences will be performed by landfill personnel. The County will arrange for a random security patrol of the main gate to further discourage trespassing. Evidence of trespassing, vandalism, or illegal operation will be reported to the County Solid Waste Director.

1.5 SIGNAGE

A prominent sign(s) containing the information required by the DWM will be placed at the approach to each scale house. This sign(s) will provide information on operating hours, operating procedures, and acceptable wastes. Additional signage will be provided as necessary within the landfill complex to distinctly distinguish the roadway to the active landfill unit(s). Service and maintenance roads for use by operations personnel will be clearly marked and barriers (e.g., traffic cones, barrels, etc.) will be provided as required.

1.6 COMMUNICATIONS

Two way radio communication will be maintained between the active landfill unit(s) and the landfill scale houses and office. The scale houses and office have telephones in case of emergency and for the conduct of day-to-day business. Emergency telephone numbers are displayed in the scale houses and office.

1.7 FIRE CONTROL

The possibility of fire within the landfill or a piece of equipment must be anticipated in the daily operation of the landfill. Potential fire hazards include both surface conditions and subsurface conditions. Surface conditions include equipment operations and newly placed waste. Subsurface conditions include existing waste previously landfilled.

1.7.1 Open Burning

With the exception of the controlled burning of land clearing debris generated on-site or from emergency clean-up operations, no open burning is allowed at the facility. Controlled burning will occur only if permitted or approval by the local Fire Marshall.

1.7.2 Fire Triangle

The “triangle” illustrates the rule that in order to ignite and burn, a fire requires three (3) elements: heat, fuel, and oxygen. A fire is prevented or extinguished by “removing” any one of them. A fire naturally occurs when the elements are combined in the right mixture (e.g., more heat needed for igniting some fuels, unless there is concentrated oxygen). These principles are integral in the prevention and management of potential fire situations.



1.7.3 Equipment

A combination of factory installed fire suppression systems and/or portable fire extinguishers will be operational on all pieces of heavy equipment at all times. Potential fire hazards are created from the build-up of fine, dry dust particles on and around operational motors and control panels. The presence of these build-ups can cause overheating and potential fire if periodic equipment cleaning and maintenance are not practiced. Portable fire extinguishers should be maintained in a state of readiness on each piece of moving equipment and equipment should be cleaned periodically.

1.7.4 General Fire Management Strategies

Each fire situation is site specific; however, general strategies for active fire management include the following (in no particular order):

- Accelerated high temperature combustion (displacing fuel);
- Covering of the landfill burn area with soil (reduce oxygen);
- Covering of the burn area with foams (reduce oxygen);
- Flooding the burn area with water (reduce heat);
- Injecting an inert gas such as CO₂ (reduce oxygen); and
- Excavating the burning material (displacing fuel) and then extinguishing it in small controlled areas.

1.7.5 Fires Within Disposal Areas

Fires within the landfill disposal areas will be limited by the use of daily/periodic cover as a fire break and control of "hot" loads entering the landfill. Landfill personnel at the scale house will turn away all trucks containing waste that is suspected to be hot. If a hot load is placed on the working face, then the load will be spread as thin as possible and

daily cover soil will be immediately placed on the waste to extinguish the fire.

In general, fires that break out close to the surface of the disposal area should be excavated and smothered with cover material. Deep fires should be smothered out by placing moist soil on the surface and by constructing soil barriers around the fire. Where the smothering technique fails, the burning material must be excavated and smothered or quenched with water once the burning material is brought to the surface. Water is usually not effective unless it can be directly applied to the burning material.

For the lined landfill unit(s), in the event a fire occurs in the first lift of waste immediately above the protective cover layer, the possibility of damage to geosynthetics and collection piping exists. Once the fire is extinguished, the residue must be removed to allow limited inspection of the geosynthetics and piping. Damaged sections of geosynthetics, piping, etc. must be removed and replaced with new items of the same or equal material. The new materials must be placed in accordance with the technical specifications and construction quality assurance (CQA) documents prepared for this facility.

1.7.6 Notification

The County will verbally notify the DWM (see **Section 1.2.2**) within 24 hours of discovery of a fire within any landfill disposal area. In addition, written documentation describing the fire, the actions carried out to extinguish the fire, and a strategy for preventing future occurrences will be provided to the DWM within 15 days following any such occurrence.

1.7.7 Coordination With Local Fire Department

A copy of this Operations Manual will be filed with the local fire department including all contact information for the facility.

1.8 SEVERE WEATHER CONDITIONS

Unusual weather conditions can directly affect the operation of the landfill facility. Some of these weather conditions and recommended operational responses are as follows.

1.8.1 Ice Storms

An ice storm can make access to the landfill dangerous, prevent movement or placement of daily cover, and, thus, may require closure of the landfill until the ice is removed or has melted.

1.8.2 Heavy Rains

Exposed soil surfaces can create a muddy situation in some portions of the landfill during rainy periods. The control of drainage and use of crushed stone on unpaved roads should

provide all-weather access for the site and promote drainage away from critical areas. In areas where the aggregate surface is washed away or otherwise damaged, new aggregate should be used for repair.

Intense rains can affect newly constructed drainage structures such as swales, diversions, cover soils, and vegetation. After such a rain event, inspection by landfill personnel will be initiated and corrective measures taken to repair any damage found before the next rainfall.

1.8.3 Electrical Storms

The open area of a landfill is susceptible to the hazards of an electrical storm. If necessary, landfilling activities will be temporarily suspended during such an event. Refuge will be taken as necessary in the on-site buildings or in rubber-tired vehicles.

1.8.4 Windy Conditions

Landfill operations during a particularly windy period may require that the working face be temporarily shifted to a more sheltered area. When this is done, the previously exposed face will be immediately covered with daily cover.

1.8.5 Violent Storms

In the event of hurricane, tornado, or severe winter storm warning issued by the National Weather Service, landfill operations may be temporarily suspended until the warning is lifted. Daily cover will be placed on exposed waste and buildings and equipment will be properly secured.

1.9 EQUIPMENT REQUIREMENTS

The County will maintain on-site equipment required to perform the necessary landfill activities. Periodic maintenance of all landfilling equipment and minor and major repair work will be performed at designated maintenance zones outside of the landfill.

1.10 PERSONNEL REQUIREMENTS

At least one member of the landfill supervisory staff will be certified as a Manager of Landfill Operations (MOLO) by the Solid Waste Association of North America (SWANA). Each landfill employee will go through an annual training course (led by supervisory staff) and is certified by SWANA as Landfill Operations personnel. As part of this training, personnel learn to recognize loads which may contain prohibited wastes.

1.11 HEALTH AND SAFETY

All aspects of the landfill facility operations were developed with the health and safety of the operating staff, customers, and neighbors in mind. The facility's management will implement

and modify the site safety and emergency response program to remain consistent with SWANA and Occupational Safety and Health Administration (OSHA) guidance.

Safety equipment provided includes equipment rollover protective cabs, seat belts, audible reverse warning devices, hard hats, safety shoes, and first aid kits. Facility personnel will be encouraged to complete the American Red Cross Basic First Aid Course. Other safety requirements as designated by the County will also be implemented.

Facility employees will be routinely trained in health and safety by supervisory staff. All training will be documented. The following are some general recommendations for the health and safety of workers:

1.11.1 Personal Hygiene

The following items are recommended as a minimum of practice:

- Wash hands before eating, drinking, or smoking.
- Wear personal protective equipment as described in **Section 1.11.2**.
- Wash, disinfect, and bandage ANY cut, no matter how small it is. Any break in the skin can become a source of infection.
- Keep fingernails closely trimmed and clean (dirty nails can harbor pathogens).

1.11.2 Personal Protective Equipment

Personal Protective Equipment (PPE) must be evaluated as to the level of protection necessary for particular operating conditions and then made available to facility employees. The list below includes the PPE typically used and/or required in a solid waste management facility workplace.

- Safety shoes with steel toes.
- Noise reduction protection should be used in areas where extended exposure to continuous high decibel levels are expected.
- Disposable rubber latex or chemical resistant gloves for handling and/or sampling of waste materials.
- Dust filter masks (voluntary).
- Hard hats (in designated areas).

Following use, PPE's should be disposed of or adequately cleaned, dried, or readied for reuse.

1.11.3 Mechanical Equipment Hazard Prevention

All equipment should be operated with care and caution. All safety equipment such as horns, backup alarms, and lights should be functional. A Lockout-Tagout program will be used to identify equipment in need or under repair and insure that operation is "off-

limits" prior to maintenance or repair. All operators will be trained in the proper operation of equipment.

1.11.4 Employee Health and Safety

Some general safety rules are:

- Consider safety first when planning and conducting activities.
- Review the equipment O&M manual(s) prior to attempting repairs/changes.
- Remember the buddy system for repair of mechanical equipment.
- Post emergency contact phone numbers.
- Provide easy and visible access to the Right to Know materials.
- Provide easy and visible access to first aid kits and fire extinguishers.

1.11.5 Physical Exposure

Facility personnel may come in contact with the fluids, solids, and airborne constituents found at the facility. Routine training should be conducted regarding the individual and collective materials used at the facility and their associated hazards. Training concerning safe work practices around these potential exposures should cover the use of equipment and proper disposal procedures.

1.11.6 Material Safety Data Sheets

Material Safety Data Sheets (MSDS) will be collected on every waste (if available) that enters the facility. Information will also be made available for all chemicals stored on site for use at the facility. MSDS sheets will be stored in a location with all other Right to Know information for the site.

1.12 UTILITIES

Electrical power, water, telephone, and restrooms will be provided at each landfill scale house and office.

1.13 RECORD KEEPING PROGRAM

The County will maintain the following records in an operating record at the landfill:

- A. Current permit(s) (Permit to Construct, Permit to Operate, etc.);
- B. Current operations manual/plan and engineering plan for each landfill unit;
- C. Inspection reports;
- D. Audit and compliance records;
- E. Annual landfill reports (including survey and other documentation related to airspace usage);
- F. Waste inspection records (see **Section 2.4**);

- G. Daily tonnage records - including source of generation;
- H. Waste determination records;
- I. Quantity, location of disposal, generator, and special handling procedures for all special wastes disposed of at the site;
- J. List of generators and haulers that have attempted to dispose of restricted wastes;
- K. Employee training procedures and records of training completed;
- L. All ground water monitoring and surface water quality information (See the current **Water Quality Monitoring Plan**) including:
 - 1. Monitoring well construction records;
 - 2. Sampling dates and results;
 - 3. Statistical analyses; and
 - 4. Results of inspections, repairs, etc.
- M. LFG monitoring results and remedial measures as required (see the current **LFG Monitoring Plan**);
- N. All closure and post-closure information, where applicable, including:
 - 1. Notification of intent to close;
 - 2. Testing;
 - 3. Certification; and
 - 4. Recording.
- O. Cost estimates or financial assurance documentation;
- P. A notation of the date and time of cover placement;
- Q. NPDES records (see **Section 3.2.6**);
- R. Leachate records (see **Section 3.3.3**);
- S. Documentation of cell activation (see **Section 2.5.3.2**);
- T. Documentation of mobile home deconstruction (see **Appendix D**);
- U. Documentation of asphalt shingle recycling (see **Appendix E**);
- V. Weekly leachate storage tank area inspection records (see **Appendix G**);
- W. Annual leachate release prevention training (see **Appendix G**); and
- X. Semi-annual operations training and testing (see **Appendix H**).

The operating record will be kept up to date by the Solid Waste Director or his designee. It will be presented upon request to the DWM for inspection. A copy of this Operations Manual will be kept at the landfill and will be available for use at all times.

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SECTION 2.0 WASTE HANDLING OPERATIONS

2.1 OVERVIEW

This section describes the required waste handling operations for the Davidson County Landfill facility. In addition to the MSW and C&D waste disposed of at this facility, the County also processes recyclables, scrap tires, white goods, and household hazardous wastes (HHW). These materials are stored at the landfill facility until there are sufficient quantities for pick up by various recycling contractors.

Note that clean wood waste is not handled at the landfill facility, but instead is directed to TODCO, Inc. a nearby private enterprise which accepts and processes wood waste for reuse as mulch.

2.2 ACCEPTABLE WASTES

2.2.1 MSW Landfill Unit

Only the waste as defined by NCGS 130A-290(a)(18a) generated within the approved service area may be disposed of in the MSW landfill unit. In addition, the special wastes described in **Section 2.5.4** may also be disposed of in the MSW landfill unit.

2.2.2 C&D Landfill Unit

Only the following wastes generated within the approved service area may be disposed of in the C&D landfill unit:

- Construction and Demolition (C&D) Solid Waste: as defined in 15A NCAC 13B.0532(8) means solid waste resulting solely from construction, remodeling, repair, or demolition operations on pavement and buildings or structures. C&D waste does not include municipal and industrial wastes that may be generated by the on-going operations at buildings or structures.
- Land Clearing and Inert Debris Landfill: as defined in 15A NCAC 13B.0101(22) means a facility for the disposal of land-clearing waste, concrete, brick, concrete block, uncontaminated soil, gravel and rock, untreated and unpainted wood, and yard trash.
- Land Clearing Waste: as defined in 15A NCAC 13B.0101(23) means solid waste which is generated solely from land-clearing activities, limited to stumps, trees, limbs, brush, grass, and other naturally occurring vegetative material.
- Asphalt: in accordance with NCGS 130A-294(m).
- Industrial solid waste that is generated by mobile or modular home manufacturers and asphalt shingle manufacturers in Davidson County. The waste must be separated at the manufacturing site to exclude municipal solid waste, hazardous waste, and other waste prohibited from disposal in a Construction and Demolition Landfill.

- Other Wastes as Approved by the Solid Waste Section of the Division of Waste Management.

In addition, waste from the deconstruction of mobile homes described in **Section 2.6** and the special wastes (asbestos only) described in **Section 2.5.4** and may also be disposed of in the C&D landfill unit.

2.3 PROHIBITED WASTES

2.3.1 MSW Landfill Unit

The following wastes are prohibited from disposal within the MSW landfill unit:

- Used Oil and Motor Vehicle Oil Filters;
- Yard Waste;
- White Goods;
- Antifreeze (ethylene glycol);
- Aluminum Cans;
- Whole Scrap Tires;
- Lead Acid Batteries;
- Certain Recyclable Rigid Plastic Containers (per NCGS 130A-309.10(f)(11));
- Wooden Pallets;
- Oyster Shells;
- Discarded Computer Equipment and Televisions;
- Construction and Demolition Debris (C&D) (Except when allowed by the County).

In addition, operating criteria prohibit other materials from disposal within the MSW landfill unit. These materials include:

- Hazardous waste as defined by NCGS 130A-290(a)(8), including hazardous waste from conditionally exempt small quantity generators.
- Polychlorinated biphenyls (PCB) wastes as defined in 40 CFR 761 with the exception of trace amounts found in materials such as consumer electronics.
- Bulk or non-containerized liquid wastes unless the waste is household waste other than septic waste and waste oil; or the waste is leachate or gas condensate derived from the MSW landfill unit. A liquid determination will be performed by the paint filter test (see **Appendix A** for apparatus and procedure).
- Containers holding liquid wastes unless the waste is household waste.

2.3.2 C&D Landfill Unit

Only wastes as defined in **Section 2.2.2** above may be accepted for disposal in the C&D landfill unit. Prohibited wastes include waste exclusions listed in 15A NCAC 13B

0.0542 as follows:

- Wastewater treatment sludge. Wastewater treatment sludge may be accepted, with the approval of the DWM, for utilization as a soil conditioner and incorporated into or applied onto the vegetative soil layer component of the final cover system. In this case, the sludge will be applied at no greater than agronomic rates and to a maximum depth of six inches.
- Containers such as tubes, drums, barrels, tanks, cans, and bottles unless they are empty and perforated to ensure that no liquid, hazardous, or municipal solid waste is contained therein;
- Garbage as defined in G.S. 130A-290(a)(7);
- Hazardous waste as defined in G.S. 130A-290(a)(8), to also include hazardous waste from conditionally exempt small quantity generators;
- Industrial solid waste unless a demonstration has been made and approved by the DWM that the landfill meets the requirements of Rule .0503(2)(d)(ii)(A);
- Liquid wastes;
- Medical waste as defined in G.S. 130A-290(a)(18);
- Municipal solid waste as defined in G.S. 130A-290(a)(18a);
- Polychlorinated biphenyls (PCB) wastes as defined in 40 CFR 761;
- Radioactive waste as defined in G.S. 104E-5(14);
- Septage as defined in G.S. 130A-290(a)(32);
- Sludge as defined in G.S. 130A-290(a)(34);
- Special wastes as defined in G.S. 130A-290(a)(40);
- White goods as defined in G.S. 130A-290(a)(44); and
- Yard trash as defined in G.S. 130A-290(a)(45).

The following wastes cannot be received if separate from C&D waste:

- Lamps or bulbs including but not limited to halogen, incandescent, neon or fluorescent;
- Lighting ballast or fixtures;
- Thermostats and light switches;
- Batteries including but not limited to those from exit and emergency lights and smoke detectors;
- Lead pipes;
- Lead roof flashing;
- Transformers;
- Capacitors;
- Copper chrome arsenate (CCA) and creosote treated woods; and
- Pallets.

Waste accepted for disposal in the C&D landfill unit must be readily identifiable as C&D waste and must not have been shredded, pulverized, or processed to such an extent that the composition of the original waste cannot be readily ascertained except as specified as follows:

- C&D waste that has been shredded, pulverized, or otherwise processed may be accepted for disposal from a facility that has received a permit from an authorized regulatory authority which specifies such activities are inspected by the authority, and whose primary purpose is recycling and reuse of the C&D material. For this case, a waste screening plan and waste acceptance plan will be prepared and made available to the DWM upon request.

The County will not dispose of C&D waste that is known to be generated within the boundaries of a unit of local government that by ordinance:

- (A) Prohibits generators or collectors of C&D waste from disposing that type or form of C&D waste.
- (B) Requires generators or collectors of C&D waste to recycle that type or form of C&D waste.

2.4 WASTE SCREENING PROGRAMS

In order to assure that prohibited wastes are not entering the landfill facility, screening programs have been implemented at the landfill. Waste received at both the scale house entrance and waste taken to the working face is inspected by trained personnel. These individuals have been trained to spot indications of suspicious wastes, including: hazardous placarding or markings, liquids, powders or dusts, sludges, bright or unusual colors, drums or commercial size containers, and "chemical" odors. Screening programs for visual and olfactory characteristics of prohibited wastes are an ongoing part of the landfill operation.

Records of information gathered as part of the waste screening programs will be maintained at the landfill site during its active life and as long as required by the County and the DWM.

2.4.1 Waste Receiving and Inspection

All vehicles must stop at the scale house located near each entrance of the facility and visitors are required to sign-in. All waste transportation vehicles are weighed and the content of the load assessed. The scale attendant(s) requests from the driver of the vehicle a description of the waste it is carrying to ensure that unacceptable waste is not allowed into the landfill. The attendant(s) then visually checks the vehicle as it crosses the scale. Signs informing users of the acceptable and unacceptable types of waste are posted at the scale house. Once passing the scales, the vehicles are routed to the appropriate landfill unit or other area (convenience center, etc.) as appropriate.

Vehicles are randomly selected for screening on a regular basis, depending on personnel available. At least one vehicle per week, but not less than 1% by weight of the waste stream entering the landfill (based on the previous week's total), will be randomly selected by inspection personnel. A random truck number and time will be selected (e.g., the tenth load after 10:00 a.m.) on the day of inspections. However, if something looks suspicious is spotted in any waste load, that load is inspected further.

Vehicles selected for inspection are directed to an area of intermediate cover adjacent to the working face where the vehicle will be unloaded. Waste is carefully spread using suitable equipment. An attendant trained to identify wastes that are unacceptable at the landfill inspects the waste discharged at the screening site. If unacceptable waste is found, including wastes generated from outside of the service area, the load will be isolated and secured by berming off the area. For unacceptable wastes that are non-hazardous, the Solid Waste Director will then notify officials of the DWM (see **Section 1.2.2**) within 24 hours of attempted disposal of any waste the landfill is not permitted to receive in order to determine the proper course of action. For unacceptable wastes that are hazardous, the Hazardous Waste Contingency Plan outlined in **Section 2.4.2** will be followed. The hauler is responsible for removing unacceptable waste from the landfill property.

If no unacceptable waste is found, the load will be pushed to the working face and incorporated into the daily waste cell. All random waste inspections will be documented by landfill staff using the waste screening form provided in **Appendix B**.

In addition to random waste screening described above, waste unloaded on the active face will be inspected by the equipment operators, trained to spot unacceptable wastes, before and during spreading and compaction. Any suspicious looking waste is reported immediately to the designated primary inspector for further evaluation.

2.4.2 Hazardous Waste Contingency Plan

In the event that identifiable hazardous waste or waste of questionable character is detected at the landfill, appropriate equipment, protective gear, personnel, and materials as necessary will be employed to isolate the wastes. The DWM will be notified immediately (see **Section 1.2.2**) that an attempt was made to dispose of hazardous waste at the landfill. If the vehicle attempting disposal of such waste is known, all attempts will be made to prevent that vehicle from leaving the site or, if the vehicle has left the site, immediate notice will be served on the owner of the vehicle that hazardous waste, for which they have responsibility, has been disposed of at the landfill.

The County will assist the DWM as necessary and appropriate in the removal and disposition of the hazardous waste and in the prosecution of responsible parties. If needed, the hazardous waste will be covered with either on-site soils or other tarping material until such time when an appropriate method can be implemented to properly handle the waste. The cost of the removal and disposing of the hazardous waste will be charged to the owner of the vehicle involved. Any vehicle owner or operator who knowingly dumps hazardous waste in the landfill may be barred from using the landfill.

Should an incident where hazardous waste is found at the landfill occur, the event will be documented by landfill staff using the waste screening form provided in **Appendix B**.

2.5 WASTE DISPOSAL

2.5.1 Access

Traffic will be clearly directed to the appropriate active access road. For the active lined landfill unit(s), all vehicles entering the unit will use the active ramp to avoid damaging the liner system. Traffic speed on the ramp should be less than 10 MPH. Rutting of gravel roadway surfaces must be repaired by placement of additional gravel on the roadway and not solely by grading the rut. This will maintain the separator geotextile placed below most gravel roadway surfaces.

The location of access roads during waste placement will be determined by operations personnel in order to reflect waste placement strategy. Additionally, access will be maintained for site monitoring locations.

2.5.2 General Procedures

For each active landfill unit, waste transportation vehicles will arrive at the working face at random intervals. There may be a number of vehicles unloading waste at the same time, while other vehicles are waiting. In order to maintain control over the unloading of waste, a certain number of vehicles will be allowed on the working face at a time. The actual number will be determined by the truck spotter (the spotter is typically the compactor operator). This procedure will be used in order to minimize the potential of unloading unacceptable waste and to control disposal activity. Operations at the working face will be conducted in a manner which will encourage the efficient movement of transportation vehicles to and from the working face, and to expedite the unloading of waste.

The approach to the working face will be maintained such that two or more vehicles may safely unload side by side (A minimum separation distance of 10 feet is encouraged.). A vehicle turn-around area large enough to enable vehicles to arrive and turn around safely with reasonable speed will be provided adjacent to the unloading area. The vehicles will back to a vacant area near the working face to unload. Upon completion of the unloading operation, the transportation vehicles will immediately leave the working face area. Personnel will direct traffic as necessary to expedite safe movement of vehicles.

Waste unloading at the landfill will be controlled to prevent disposal in locations other than those specified by site management. Such control will also be used to confine the working face to a minimum width, yet allow safe and efficient operations. The width and length of the working face will be maintained as small as practical in order to maintain the appearance of the site, control windblown waste, and minimize the amount of cover required each day. Normally, only one working face will be active on any given day, with all deposited waste in other areas covered by either daily/periodic, intermediate, or final cover, as appropriate.

The procedures for placement and compaction of solid waste include: unloading of

vehicles, spreading of waste into 2 foot lifts, and compaction on relatively flat slopes (i.e. 5H:1V max.) using a landfill compactor and a minimum number of three full passes.

Caution will be used in wet conditions such that no waste will be placed into ponded water. Likewise, surface water will not be allowed to be impounded over waste.

Wind screens adjacent to the working face may be used as required to control windblown waste.

The use of portable signs with directional arrows and portable traffic barricades will facilitate the unloading of wastes to the designated disposal locations. These signs and barricades will be placed along the access route to the working face of the landfill or other designated areas which may be established.

The removal of solid waste from any landfill unit is prohibited unless an appropriate recycling plan has been approved by the DWM. Regardless, the general public is prohibited from any waste removal activities from any landfill unit.

2.5.3 MSW Landfill Unit

2.5.3.1 Cell Operations and Phasing

Each lined landfill unit is divided into cells. Each cell will be filled in sequence until the entire footprint is covered with waste. Phasing drawings are presented in the appropriate permit application for each landfill unit.

It is advantageous to begin to establish final cover grades along the perimeter berms as soon as is possible. This will allow earlier construction of intermediate or final cover to promote "clean" runoff and to spread out final cover construction costs.

2.5.3.2 Cell Activation

Before placing waste in a particular area of any cell, that area must be connected to the leachate collection system (LCS) by removing (or suitably perforating) the geosynthetic rain cover (if any) and/or making any required piping connections such that all liquid collected in that area will flow to the sump. Next, just ahead of waste placement operations, the Type GT-S geotextile placed over the gravel columns is to be cut and removed such that waste will be placed in direct contact with the coarse aggregate.

Once an area has reached its effective capacity, operations will move to the next scheduled area. Prior to placing waste in a new area, it must be connected to the LCS as described above.

2.5.3.3 Placement of Initial Lift

During waste placement operations, the landfill liner system is most vulnerable during the placement of the first lift of waste. The first lift of waste should be comprised of select loads spread on top of the protective cover layer. These select loads must be free of long or large pieces of waste that may push through the protective cover layer and damage the liner system. Workers will be positioned near the working face to check for any waste which could possibly penetrate the protective cover layer. The first lift should be a minimum of four (4) feet thick and provide sufficient area for at least one day's operation without placing other areas of the liner in jeopardy.

The side slopes of the liner system are also vulnerable during placement of the first lift of waste. As with the bottom slopes, the first lift of waste against the side slopes should be comprised of select loads.

In the event that the landfill staff identifies any damage to any part of the landfill's liner system, they should immediately initiate its repair. Additionally, they should document the damage and the repair as a part of the operating record.

2.5.3.4 Equipment Operations Within the Landfill

Both the facility's operational vehicles and waste transportation vehicles must be restricted as follows within the lined landfill:

- Equipment operation directly on the protective cover will be limited to rubber-tired vehicles having a maximum ground contact, i.e., tire pressure, of less than 32 psi.
- A minimum vertical separation of 3 feet will be maintained between the geomembrane liner and all waste transportation vehicles.
- A minimum vertical separation of 5 feet will be maintained between the geomembrane liner and waste compactors.

The operation of vehicles within those portions of the landfill not actively receiving waste should be restricted to activities associated with erosion and sedimentation control.

2.5.4 **Special Waste Management**

2.5.4.1 Asbestos Management (MSW or C&D Landfill Units)

The County may dispose of asbestos within either the MSW or C&D landfill units. Asbestos will only be accepted if it has been processed and packaged in accordance with State and Federal (40 CFR 61) regulations. Asbestos will arrive at the site in vehicles that contain only the asbestos waste and only after advance notification by the generator.

Once the hauler brings the asbestos to the landfill, the hauler will be directed to the designated asbestos disposal area by operations personnel. The designated disposal area will be prepared by operations personnel by leveling a small area using a dozer or loader. Prior to disposal, the landfill operators will stockpile cover soil near the designated asbestos disposal area. The volume of soil stockpiled will be sufficient to cover the waste and to provide any berms, etc. to maintain temporary separation from other landfill traffic.

Once placed in the prepared area, the asbestos waste will be covered with a minimum of 18 inches of cover soil placed in a single lift. The surface of the cover soil will be compacted and graded using a tracked dozer or loader. The landfill compactor will be prohibited from operating over asbestos disposal areas until at least 18 inches of cover is in-place.

The landfill staff will record the approximate location and elevation of the asbestos waste once cover is in-place (typically using a GPS device). The Solid Waste Director will then review pertinent disposal and location information to assure compliance with regulatory requirements and enter the information into the Operating Record.

Once disposal and recording for asbestos waste is completed, the disposal area may be covered with waste. No excavation into designated asbestos disposal areas will be permitted.

In general, for the lined landfill unit(s), no asbestos will be stored over gravel columns or over sump areas in order to minimize the potential for future disturbance.

2.5.4.2 Sewage Sludge Management (MSW Landfill Unit)

Sewage sludge may be accepted for disposal within the MSW landfill unit in accordance with Federal and State requirements. Sewage sludge will be co-disposed along with other wastes if the sludge passes the liquids restriction criteria (i.e., the Paint Filter Test) and has an acceptable Toxicity Characteristic Leaching Procedure (TCLP) test. Such testing will be the responsibility of the generator, but landfill staff may conduct spot testing.

In order to minimize the potential for clogging of the leachate collection and removal system, sewage sludge will not be placed within the first lift of waste. Sewage sludge may also be used as a soil conditioner incorporated into the vegetative soil layer of the final cover.

2.5.4.3 Spoiled Food and Animal Waste (MSW Landfill Unit)

The disposal of spoiled foods, animal carcasses, and other animal wastes within the MSW landfill unit will be handled as follows. The generator of the material

must call in advance to the landfill, and a determination will be made as to whether or not the waste will be accepted. If the waste is approved, the generator will present the waste at a predetermined time. An area for disposal will already have been prepared and the waste will be covered immediately.

2.5.5 Daily or Periodic Cover

2.5.5.1 MSW Landfill Unit

At the completion of waste placement each day, a 6 inch layer of earthen material or approved alternate daily cover (i.e. tarps, etc.) will be placed over the working face. This daily cover is intended to control vectors, fire, odors, and blowing litter. If the County should desire to use an alternate daily cover, a formal request and an appropriate demonstration will be made to the DWM.

2.5.5.2 C&D Landfill Unit

At the completion of waste placement each week, or sooner if the area of exposed waste exceeds one-half acre in size, a 6-inch layer of earthen material or other material as approved by the DWM will be placed over the exposed waste. This periodic cover is intended to control vectors, fire, odors, and blowing debris.

2.5.6 Intermediate Cover

A 12 inch layer of soil cover should be placed on all waste surfaces that have not received waste in 30 days but are below final elevation. This intermediate cover should be seeded immediately and graded such that all precipitation run-off is channeled to the surface water systems.

2.5.7 Height Monitoring

Approximately every month, the landfill staff will monitor landfill top and side slope elevations with a level. When such elevations approach design grades, the final top-of-waste grades will be staked to limit over-placement of waste.

2.6 DECONSTRUCTION OF MOBILE HOMES

The deconstruction of mobile homes is handled in an area adjacent to the C&D landfill unit. A description of the process is provided in **Appendix D**.

2.7 ASPHALT SHINGLE RECYCLING

The recycling of asphalt shingle recycling is handled in an area adjacent to the C&D landfill unit. A description of the process is provided in **Appendix E**.

2.8 RECYCLING CENTER OPERATIONS

The landfill facility's recycling center is used to separate commingled recyclable material from curbside collection programs and County convenience/recycling centers, as well as source separated recyclables such as cardboard. The facility is equipped with a conveyor system to facilitate hand sorting of materials, bins for storage, and a baler. Cardboard, mixed paper, old newsprint, aluminum, steel cans, glass, and plastic are typically handled at the facility. Other materials are recycled as there are available markets.

2.9 CONVENIENCE CENTER OPERATIONS

The operation of the citizen's convenience center is as follows:

The convenience center is set up with up to eight 40 yard roll-off containers and other facilities for the collection and temporary storage of MSW (small loads) and recyclables. The County currently typically collects the following materials for recycling:

- Fiber (Newspaper, Cardboard, Mixed Residential Paper, and Office Paper);
- Glass Beverage Containers (Clear, Brown, and Green);
- Aluminum and Steel Cans;
- Recyclable Rigid Plastic Containers (#1 through #7);
- Textiles (Clothing, Bedding, Shoes/Belts, and Other Household Textiles);
- Automotive and Rechargeable Batteries;
- Used Motor Oil and Oil Filters;
- Consumer Electronics;
- White Goods and Scrap Metal; and
- Used Tires.

The list of accepted materials may change from time to time at the discretion of the County and depending on available recycling markets.

Within the white goods handling area/building, County personnel remove the freon, as necessary, and load the white goods into three to four large roll-off containers. Typically, every week, the County hauls the full containers to a local salvage yard, where the white goods can be recycled.

Used tires are collected at the convenience center in typically up to five trailers. Once one or more trailers are full, the used tires are taken to a tire recycler for recycling.

A full time attendant looks over the convenience center operations.

2.10 HOUSEHOLD HAZARDOUS WASTE COLLECTION FACILITY OPERATIONS

The household hazardous waste (HHW) collection facility accepts only household hazardous wastes and wastes from conditionally exempt small quantity generators (as determined by

County personnel). The facility is designed to handle HHW from the following general categories: 1) yard and garden products; 2) automotive products; 3) paints and solvents; 4) household cleaning products; and 5) miscellaneous HHW. A detailed description of the operation of the HHW collection facility, including procedures for both normal operations and a contingency plan for emergency situations, is provided in **Appendix F**.

2.11 SWAP SHOP OPERATIONS

The swap shop operates as an exchange program in order to cut down on unnecessary waste disposal. County residents may drop off unwanted usable items or may take items left by others.

2.12 STORM DEBRIS

The County has identified two sites at the facility for the management storm debris on a temporary basis in case of emergency or natural disaster. These sites, which are shown on **Figure 1**, are located to the east of the closed Holly Grove Landfill and at the northeast end of the Phase 2 landfill unit (within future Area 3). The County will notify the DWM (see **Section 1.2.2**) as soon as practical in the event that one or both of these sites are to be utilized. The County will also notify the DWM once the last material is removed.

SECTION 3.0 ENVIRONMENTAL MANAGEMENT

3.1 OVERVIEW

This section reviews the overall environmental management tasks required for the successful operation of the landfill facility. Emphasis is given to the supplemental tasks required for the lined landfill units.

3.2 SURFACE WATER CONTROL

As used herein, the definition of “surface water” is water which results from precipitation or site run-on that has not contacted the waste.

Proper control of surface water at the landfill will accomplish the following goals:

- Minimize the potential for the discharge of pollutants to waters of the United States, including wetlands (point or non-point sources);
- Prevent the run-on of surface water into the lined landfill unit(s) or the active face(s);
- Prevent the run-off of surface water that has come into contact with the waste (i.e. leachate);
- Limit the erosion caused by surface waters;
- Limit sediments carried off-site by surface waters; and
- Maximize the SEPARATION of SURFACE water from LEACHATE.

Separate erosion and sedimentation control plans have been provided for the various landfill units. These plans describe both short and long term engineered features and practices for preventing erosion and controlling sedimentation at this site. The following is a brief discussion of some of these features and practices, focusing more on the landfill units.

3.2.1 Surface Water Run-On Control

The perimeter berms and/or perimeter channels around the landfill unit(s) are designed to prevent the run-on of surface water from adjacent land into the landfill. Additional structures such as diversion berms, channels, down pipes, etc. carry surface water away from the landfill.

3.2.2 Active Face Run-Off Control

Particular care is required to ensure that surface water coming from the active face, e.g.

having potential contact with the waste, is captured by the leachate collection system (LCS) and/or is allowed to percolate into the underlying waste. Only run-off from waste surfaces that have received adequate cover is not considered leachate and should be directed to the stormwater drainage system where practical.

3.2.3 Separation of Stormwater/Leachate - MSW Landfill Unit

The stormwater separation system is accomplished by dividing each MSW landfill unit into separate cells to reduce the volume of leachate generated and minimize the impoundment of stormwater within the landfill. The separation system allows stormwater in cells which have not yet received waste to be pumped out of the landfill to perimeter drainage features. During activation of a cell, the Owner will connect the cell to the LCS as discussed in **Section 2.5.3.2**.

3.2.4 Erosion Control

The serviceability of the landfill relies heavily on soil berms, barrier layers, and agricultural layers that are readily eroded by flowing water. Erosion control provisions incorporated in the landfill include the following:

- The slope of the working face must be no steeper than 5H:1V where practical to limit erosion of the daily/periodic cover.
- Intermediate cover that has been exposed for more than 30 days must be seeded immediately and repaired when erosion features are identified.
- Drainage breaks (diversion berms, rain gutters, etc.) are provided on the final cover to limit the flow length of run-off.
- Water collected by each drainage break is routed to stormwater drainage channels or down pipes so that the run-off volume does not accumulate going down the slope.
- The vegetative soil layer placed over the final cover must be seeded immediately.

Additional erosion control measures have been taken within the drainage channels and at points of stormwater discharge. All final cover should be inspected regularly for erosion damage and promptly repaired. Revegetation should be performed in accordance with the requirements of the applicable erosion and sedimentation control plan and/or the NC Erosion and Sedimentation Control Planning and Design Manual¹.

¹ NC Division of Land Resources (Current Update), North Carolina Erosion and Sediment Control Planning and Design Manual, NCDENR - Division of Land Resources - Land Quality Section, Raleigh, NC.

3.2.5 Sedimentation Control

Stormwater run-off from the landfill unit(s) is conveyed to one of the on site sediment basins and/or traps. These basins and/or traps should be inspected regularly for sediment build-up or erosion damage. The basins and/or traps should be cleaned out when sediment fills the lower half of the basin.

3.2.6 NPDES Requirements

The County will follow the requirements of applicable National Pollutant Discharge Elimination System (NPDES) permit requirements for the site. Requirements include periodic inspections, qualitative monitoring, and sampling of stormwater discharge points. The County will keep records of all inspections, monitoring, and sampling activities (including any test results) in the operating record.

3.3 LEACHATE MANAGEMENT - MSW LANDFILL UNITS

The leachate management system for the MSW landfill units consists of the LCS, the leachate transmission piping, pumps, valve boxes, valves, the existing leachate storage lagoon (Closed Phase 1 unit), and the leachate storage tanks (Active Phase 2 unit).

Leachate from each MSW landfill unit is collected in the leachate sumps at the low end(s) of each unit. Leachate collected in each sump is pumped to the leachate storage lagoon (Phase 1 - Area 2) or leachate storage tanks (Phase 2) via a HDPE force main (except for Areas 1 and 3 of Phase 1 which drain via a gravity penetration and HDPE gravity main). From the storage tanks, the leachate is pumped into tanker trucks and hauled (or may in the future be pumped via force main) to a local wastewater treatment plant (WWTP). If approved in the future, the County may implement leachate recirculation in Phase 2 once enough waste is in place. Planned methods of leachate recirculation are as described in **Appendix F**. Refer to the appropriate permit application for a detailed discussion and details of the leachate management system for each lined landfill unit.

3.3.1 Leachate Collection System (LCS)

A blanket drainage layer (either natural and/or geosynthetic drainage media) covers the liner system to collect and remove leachate draining from the waste. In addition, a large flow capacity network of perforated pipe and gravel drains is constructed in the blanket drain. The LCS is designed to remove inflow from a 25-year, 24-hour rainstorm. As such, its capacity is very large compared to that required to accommodate routine leachate generation rates once waste covers the landfill footprint.

The LCS has been designed to minimize the impact of long-term biological clogging as follows:

- Cleanouts are provided on the major perforated leachate collection pipes;

- No geotextiles will be used between the waste and the gravel columns; and
- The use of coarse aggregate around collection pipes (gravel columns) allows hydro-washing of the pipe and aggregate to remove biological growth.

3.3.1.1 Drainage Aggregate Maintenance

The exposed surface of the drainage aggregate should be inspected monthly and after each large rain storm to check for buildup of sediment on the aggregate. Sediment buildup must be periodically removed carefully with a backhoe. Aggregate that is removed must be replaced with new clean material. Per **Section 2.5.3.2**, the Type GT-S geotextile overlying the gravel column must be removed just prior to the placement of waste over that portion of gravel column.

3.3.1.2 Collection Pipe Cleanout

Remote camera inspection and flushing (if necessary) of all leachate collection piping accessible with a cleanout port will be performed every 3 years or earlier if an abnormal reduction in leachate production is observed. An abnormal reduction is defined as a drop in monthly leachate production of 30% or more as compared to the monthly average over the prior 6 month period and which does not appear to be the result of a reduction in rainfall, the covering of new cell areas, etc. If piping is mostly clean at the initial 3 year inspection, the County may petition the DWM to increase the inspection frequency to 5 year intervals.

The locations of the collection system that have sediment or biological growth buildup will be cleaned using high pressure water jetting equipment. The water jetting system should generate greater than 2,000 psi water pressure. Use of the high pressure water jetting equipment should generally be limited to only those portions of the piping system with buildup.

3.3.1.3 Leachate Removal

As constructed, leachate is collected in one or more sumps at the low points of the landfill and is removed from the landfill via a side riser pump or through a gravity penetration. The leachate is routed to the leachate storage lagoon or tanks via a force main or gravity main.

Under normal conditions, the County will remove (via pump and haul) leachate from the Phase 2 primary storage tank (Tank A) at a rate to maintain the following volumes:

- 200,000 gallons (approximate 20 foot depth in tank), or less, of leachate in the tank (normal circumstances).
- 100,000 gallons (approximate 10 foot depth in one tank), or less, of

leachate in the tank (when initial lift of waste is being placed).

These volumes will allow ample remaining volume in the tank to handle the anticipated surge event caused by a design storm (in particular during placement of the initial lift of waste) and minimizes the potential for ponding within the landfill. Additional draw-down of the tank to a minimum volume of approximately 10,000 gallons (approximate 1 foot depth in tank) will be performed in advance of predicted heavy rainfall (tropical storm, hurricane, etc.).

3.3.1.4 Operation and Maintenance of Leachate Pumps and Storage Tanks

Operation and maintenance of leachate pumps and the storage tanks will be in accordance with the appropriate manufacturer's recommendations. The County Solid Waste Director or his designee will be responsible for following and documenting, as required, these activities.

3.3.2 Leachate Quality Sampling

Semi-annual leachate quality sampling and analysis will be performed during operation of the MSW landfill units. Samples will be recovered as grab samples from the following locations:

- Phase 1: Sample from existing leachate storage lagoon; and
- Phase 2: Sample from leachate storage tanks.

The parameters to be analyzed will include BOD, COD, temperature, conductivity, pH, ammonia, suspended solids, Appendix I constituents, sulfates, and nitrates.

3.3.4 Record Keeping

Accurate records for the following will be maintained at the landfill in accordance with **Section 1.13**.

Leachate Generation (Monthly):

Phase 1 (Quantity hauled from leachate lagoon); and
Phase 2 (Quantity hauled from leachate tank and/or flowmeter data).

Note that records should also indicated periods when no leachate was hauled.

Leachate Quality (Semi-Annual):

Phase 1 (From leachate lagoon); and
Phase 2 (At side risers tank).

3.3.5 Leachate Contingency Plan

In the unlikely event that leachate levels within the existing leachate storage lagoon or tank approach the freeboard capacity, due to unforeseen events, the DWM will be verbally notified (see **Section 1.2.2**) and the leachate flow will be valved off and temporarily stored in the landfill until the level of leachate in the lagoon or tank can be lowered by pump and haul operations or direct pumping if a force main is in place. Written documentation describing the unforeseen events, the actions carried out to remove the stored leachate, and a strategy for preventing future occurrences will be provided to the DWM within 30 days following any such occurrence.

3.3.6 Leachate Release Prevention Plan

In order to minimize the potential release of leachate outside the leachate management system, County personnel will follow the procedures outlined in the Leachate Release Prevention Plan (see **Appendix G**). This plan outlines weekly inspection procedures (for leachate storage tank area), training requirements, and record keeping as well as procedures to be taken should a leachate release occur.

3.4 LEACHATE MANAGEMENT - C&D LANDFILL UNIT

In order to ensure that heads at the low end of Phase 1 are not excessive, the County will periodically use a lift pump to pump out leachate from the low end of Phase 1 via a side riser pipe into a tanker truck for transfer either into the County's existing storage lagoon or to a wastewater treatment plant (WWTP).

3.5 WATER QUALITY MONITORING

The monitoring program and procedures outlined in the current water quality monitoring plan(s) will be followed for the monitoring of site groundwater monitoring wells and surface water monitoring locations. Documentation of the water quality monitoring program will be placed in the facility operating record as described in **Section 1.13**.

3.6 LANDFILL GAS (LFG) MANAGEMENT

3.6.1 MSW Landfill Units

A landfill gas (LFG) management system is included as part of the design of the MSW landfill units. Refer to the appropriate permit application for a detailed discussion and details of the LFG management system for each landfill unit.

As the operation and maintenance of these systems involves contact with explosive gases, operational staff involved with the operation and maintenance of this system should be specifically trained in the management and response for situations such as fire or explosion, confined space, drilling, and overhead hazards, or any other mechanical hazards addressed by the equipment Manufacturer's literature. Although this manual

does not address the operation of the LFG management system, reference is made to the Landfill Gas Operation and Maintenance Manual of Practice prepared by the Solid Waste Association of North America (SWANA)², which provides a general body of knowledge concerning the operation and maintenance of these systems.

3.6.2 C&D Landfill Unit

Landfill gas (LFG) generated from the C&D landfill unit will be vented using passive vents placed at the time of closure. Refer to the appropriate permit application for details of these vents.

3.7 LANDFILL GAS (LFG) MONITORING PLAN

The County will implement a routine landfill gas (LFG) monitoring program to ensure that methane concentrations do not exceed 25 percent of the lower explosive limit (LEL) (1.25% methane (CH₄)) in facility structures, or 100 percent of the LEL (5% CH₄) at property boundaries. LFG monitoring activities and remedial actions for concentrations exceeding these requirements will be in accordance with the site's current landfill gas monitoring plan(s).

3.7.1 Record Keeping

Results of LFG monitoring and description of any remedial measures will be placed in the facility operating record as described in **Section 1.13**.

3.8 VECTOR CONTROL

3.8.1 MSW Landfill Units

Control of insects, rodents, and birds will be accomplished by compaction of the waste and the use of daily cover. If vector control becomes a problem, additional measures will be taken to ensure the protection of human health.

3.8.2 C&D Landfill Unit

Due to the nature of the waste disposed in this landfill unit, vector control is not anticipated to be of concern. Note that the use of periodic cover will discourage animals from nesting in the waste.

² SWANA (1997), Landfill Gas Operation and Maintenance Manual of Practice, SR-430-23070, Solid Waste Association of North America, Silver Spring, MD, March 1997.

3.9 LITTER CONTROL

The vegetative trees/bushes act as a barrier to keep litter contained within the site and a litter control crew will pick up litter around the site and on access roads daily as necessary. Wind screens adjacent to active areas will be used as required to control windblown waste. Additionally, landfill staff will make operational changes as practical based on wind conditions that may spread litter.

3.10 ODOR CONTROL

3.10.1 MSW Landfill Units

Odorous or potentially odorous materials will be covered as soon as possible to avoid odor problems. If odor control becomes a problem, additional measures will be taken to ensure odor control.

3.10.2 C&D Landfill Unit

Due to the nature of the waste disposed in this landfill unit, odor control is not anticipated to be of concern. However, if odor control becomes a problem, additional measures (such as additional cover over wastes such as drywall) will be taken to ensure odor control.

3.11 DUST CONTROL

Dust related to waste hauler traffic on the access roads will be minimized by using a water truck to limit dust on the gravel portions of site roads. Dust generated by excavation of cover soil will be limited by watering the cut soil areas if accessible to the water truck.

3.12 AIR QUALITY

The County will follow all air quality requirements which are applicable to the landfill facility. This includes applicable requirements developed under a State Implementation Plan (SIP) approved or promulgated by the U.S. EPA Administrator pursuant to Section 110 of the Clean Air Act.

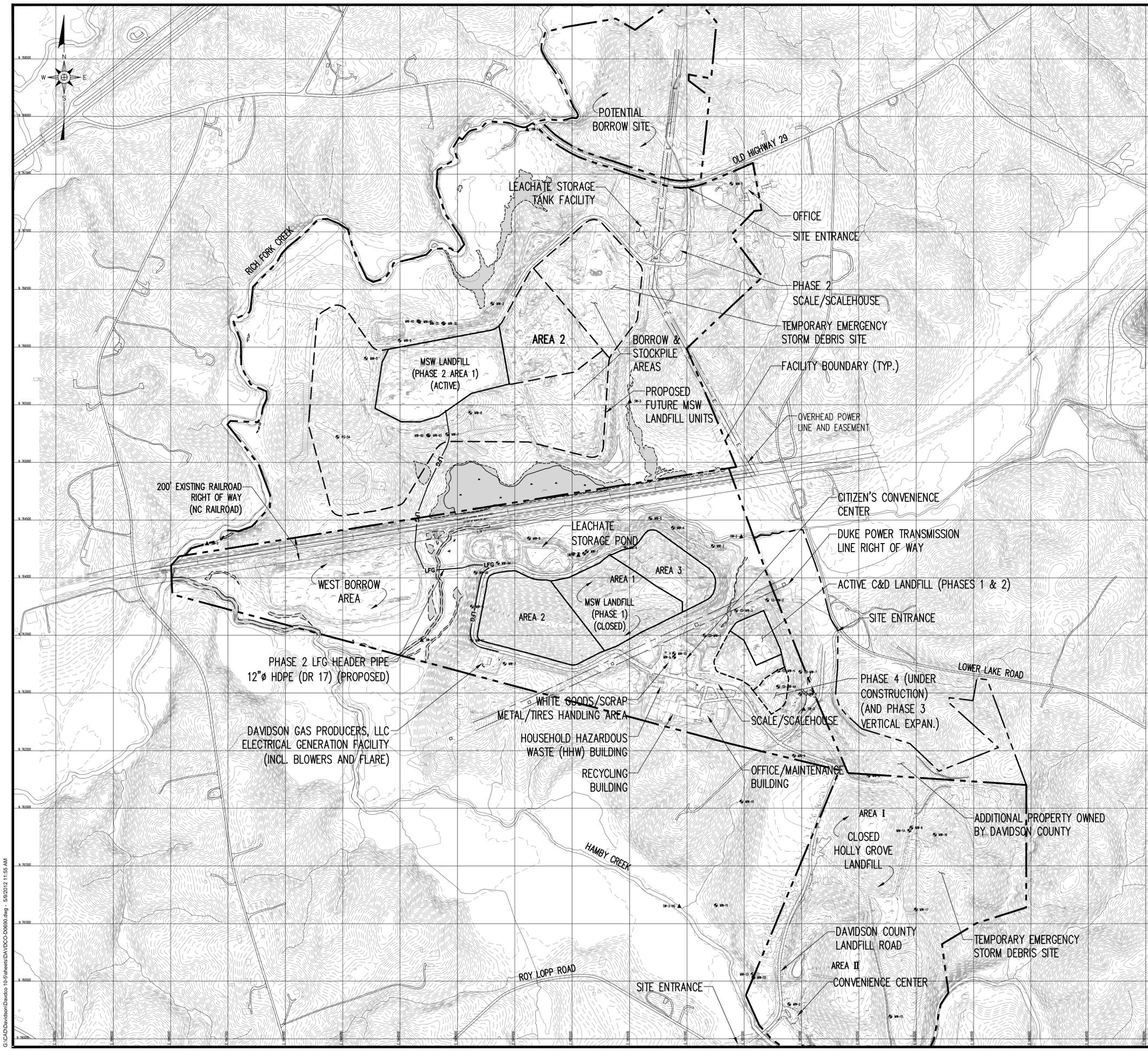
3.13 LEACHATE SEEPS

Leachate seeps can occur due to a variety of circumstances. The goal in dealing with leachate seeps is to prevent seepage from leaving the limits of waste disposal areas and to minimize the potential for reoccurrence. If evidence of leachate seeps is observed, the County will take the following actions. Depending on the circumstances, various combinations of actions may be appropriate.

1. If leachate is observed outside of the limits of waste disposal areas, notify the DWM (see **Section 1.2.2**).

2. Contain the flow of leachate using soil berms and/or excavation.
3. Excavate the area of seepage to attempt to allow flow into the underlying waste (i.e. break-up soil layers that may be causing the seep.).
4. For contained leachate that will not flow into underlying waste, a pump may be required to route the leachate to an existing leachate collection system cleanout pipe (lined landfill units) or to a tanker truck.
5. For lined landfill units, french drains may be utilized for routing the seepage to the leachate collection system (via cleanout pipes).
6. The use of soil (particularly clay) to plug the seepage may also be successful in the case where flows are minor.
7. Remove and dispose of impacted cover soils accordingly.
8. Repair landfill cover as necessary.

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- LEGEND**
- 660 --- EXISTING 10' CONTOUR (SEE REFERENCE 1)
 - --- EXISTING 2' CONTOUR
 - --- FACILITY BOUNDARY (PROPERTY LINE)
 - --- LIMIT OF LINER (EXISTING LINED UNITS)
 - --- LIMIT OF LINER (FUTURE LINED UNITS)
 - --- APPROXIMATE EXISTING WASTE LIMITS (UNLINED UNITS)
 - --- WETLAND BOUNDARY (SEE REFERENCE 2)
 - --- STREAM (SEE REFERENCE 2)
 - --- EXISTING OVERHEAD POWER LINE AND EASEMENT
 - MW-80 EXISTING MONITORING WELL
 - ▲ SW-3 EXISTING SURFACE WATER SAMPLING POINT

- REFERENCES**
1. OVERALL TOPOGRAPHY PER NORTH CAROLINA DEPARTMENT OF TRANSPORTATION, CONTOUR AND ELEVATION DATA GENERATED FROM LIGHT DETECTION AND RANGING (LIDAR) DATA OBTAINED FROM THE NORTH CAROLINA FLOOD MAPPING PROGRAM AND DATED SEPTEMBER 2004. TOPOGRAPHY IN ACTIVE C&D AND MSW AREAS FROM SPATIAL DATA, AERIAL DATED 2/20/12.
 2. WETLAND SURVEY BY LEXINGTON LAND SURVEYING, DATED 3/28/01.
 3. WETLANDS AND STREAM LOCATIONS ON SOUTHEAST SIDE OF C&D LANDFILL FROM DELINEATION PERFORMED BY CAROLINA ECOSYSTEMS, INC., FEBRUARY 2009, AND SURVEYED BY MICHAEL GREEN ASSOCIATES, P.A., FEBRUARY 2009.



REVISION	NO.	DATE

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DAVIDSON COUNTY LANDFILL FACILITY

EXISTING AND PROPOSED LANDFILL UNITS AND SOLID WASTE MANAGEMENT ACTIVITIES

DESIGNED BY:	DRAWN BY:
P.K.S.	C.T.J.
CHECKED BY:	PROJECT NO.:
AS SHOWN	DAVDCO 10-5
SCALE:	DATE:
FILE NAME:	MAY 2012
DAVDCO-D0690	DRAWING NO.:
SHEET NO.:	

FIG.1

G:\CAD\Davidson\Davidco 10-04\sheet\DAVDCO-D0690.dwg - 5/9/2012 11:55 AM

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Appendix A

EPA Method 9095
Paint Filter Liquids Test

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METHOD 9095
PAINT FILTER LIQUIDS TEST
From EPA SW-846

1.0 SCOPE AND APPLICATION

- 1.1 This method is used to determine the presence of free liquids in a representative sample of waste.
- 1.2 The method is used to determine compliance with 40 CFR 264.314 and 265.314.

2.0 SUMMARY OF METHOD

- 2.1 A predetermined amount of material is placed in a paint filter. If any portion of the material passes through and drops from the filter within the 5 minute test period, the material is deemed to contain free liquids.

3.0 INTERFERENCES

- 3.1 Filter media were observed to separate from the filter cone on exposure to alkaline materials. This development causes no problem if the sample is not disturbed.

4.0 APPARATUS AND MATERIALS

- 4.1 Conical paint filter: Mesh number 60 (fine meshed size). Available at local paint stores such as Sherwin-Williams and Glidden for an approximate cost of \$0.07 each.
- 4.2 Glass funnel: If the paint filter, with the waste, cannot sustain its weight on the ring stand, then a fluted glass funnel or glass funnel with a mouth large enough to allow at least 1 inch of the filter mesh to protrude should be used to support the filter. The funnel is to be fluted or have a large open mouth in order to support the paint filter yet not interfere with the movement, to the graduated cylinder, of the liquid that passes through the filter mesh.
- 4.3 Ring stand and ring or tripod.
- 4.4 Graduated cylinder or beaker: 100-mL.

5.0 REAGENTS

- 5.1 None.

6.0 SAMPLE COLLECTION, PRESERVATION, AND HANDLING

- 6.1 All samples must be collected according to the directions in Chapter Nine of EPA SW-846.
- 6.2 A 100 mL or 100 g representative sample is required for the test. If it is not possible to obtain a sample of 100 mL or 100 g that is sufficiently representative of the waste, the analyst may use larger size samples in multiples of 100 mL or 100 g, i.e., 200, 300, 400 mL or g. However, when larger samples are used, analysts shall divide the sample into 100-mL or 100-g portions and test each portion separately. If any portion contains free liquids, the entire sample is considered to have free liquids.

7.0 PROCEDURE

- 7.1 Assemble test apparatus as shown in Figure 1.
- 7.2 Place sample in the filter. A funnel may be used to provide support for the paint filter.
- 7.3 Allow sample to drain for 5 minutes into the graduated cylinder.
- 7.4 If any portion of the test material collects in the graduated cylinder in the 5-min. period, then the material is deemed to contain free liquids for purposes of 40 CFR 264.314 and 265.314.

8.0 QUALITY CONTROL

- 8.1 Duplicate samples should be analyzed on a routine basis.

9.0 METHOD PERFORMANCE

- 9.1 No data provided.

10.0 REFERENCES

- 10.1 None required.

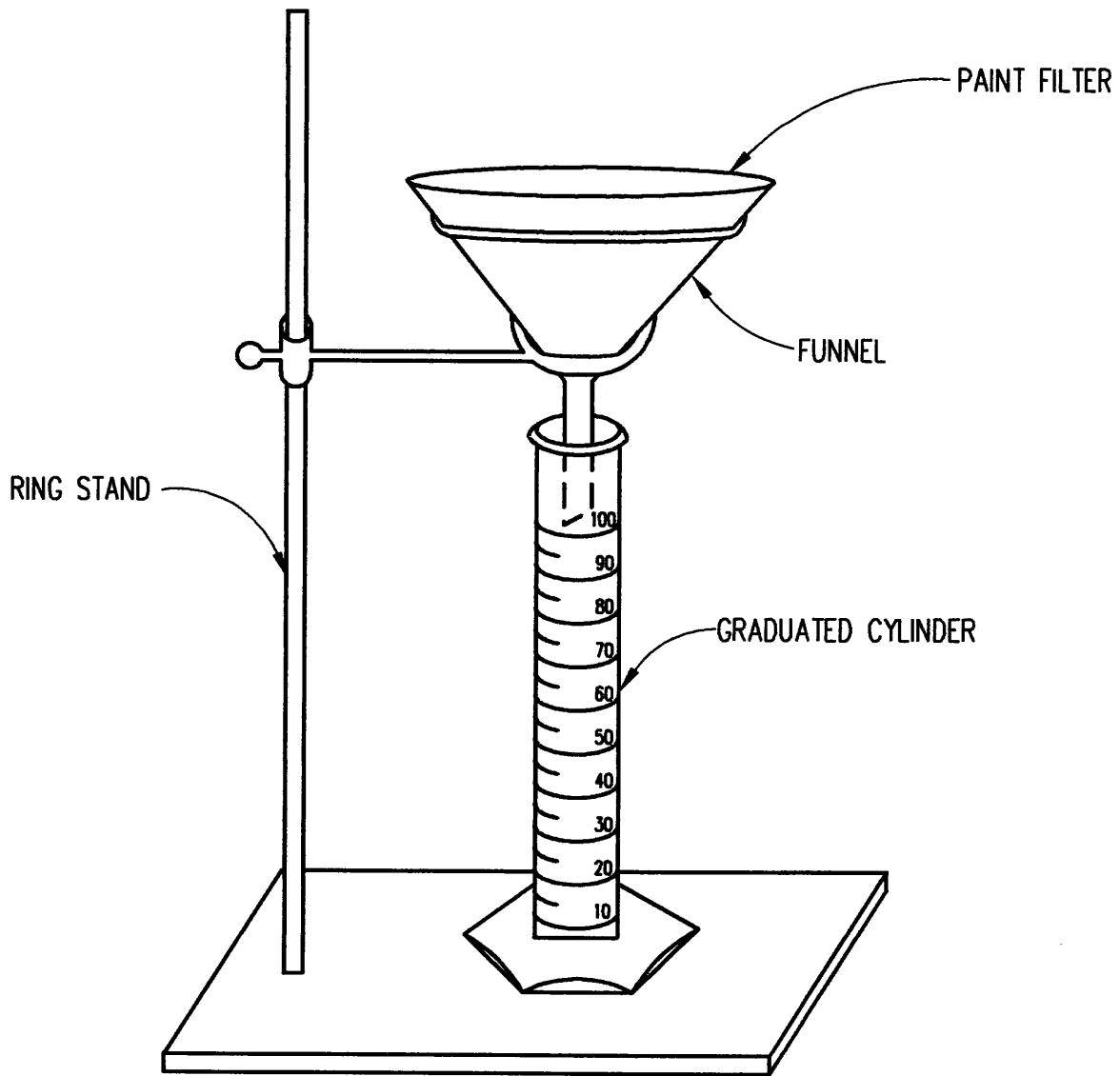
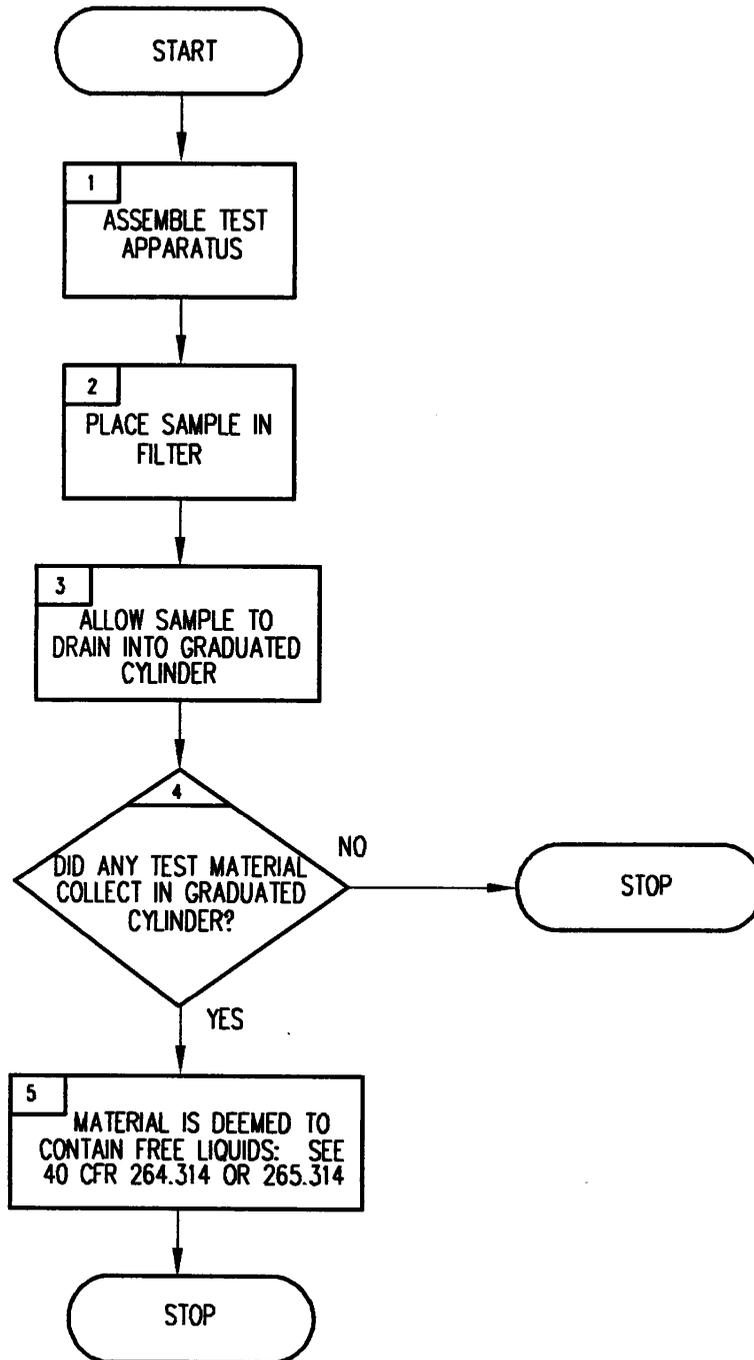


FIGURE 1. PAINT FILTER TEST APPARATUS.

METHOD 9095
PAINT FILTER LIQUIDS TEST



Appendix B

Waste Screening Form

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Davidson County Integrated Solid Waste Management Department
Davidson County Landfill
Permit No. 29-06
(336) 242-2284

WASTE SCREENING FORM

Day / Date: _____ Time Weighed in: _____
Truck Owner: _____ Driver Name: _____
Truck Type: _____ Vehicle ID / Tag No: _____
Weight: _____ Tare: _____
Waste Generator / Source: _____

Reason Load Inspected: Random Inspection _____ Staff Initials _____
Detained at Scales _____ Staff Initials _____
Detained by Operating Staff _____ Staff Initials _____

Inspection Location: _____

Approved Waste Determination Form Present? Yes _____ No _____ N/A _____

Description of Load: _____

Load Accepted (signature) _____ Date _____
Load Not Accepted (signature) _____ Date _____

Reason Load Not Accepted (complete only if load not accepted)

Description of Suspicious Contents:

Color: _____ Hazardous Waste Markings: _____
Texture: _____
Drums Present: _____ Smell: _____
Est. Cubic Yards in Load: _____
Est. Tons in Load: _____

Davidson County Emergency Management Contacted? Yes _____ No _____

Company or Authority Contacted? _____

Hazardous Materials Present: _____

Hauler Notified (if waste not accepted) Phone: _____ Time Contacted: _____
Other Observations: _____

Final Disposition

Signed: _____ Date _____
Waste Screening Inspector or Solid Waste Director

Attach related correspondence to this form.
File completed form in Operating Record.

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Appendix C

Leachate Recirculation Plan

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Operations Manual

Appendix C: Leachate Recirculation Plan

Davidson County Landfill Facility
Davidson County, North Carolina

Prepared for:

Davidson County Integrated Solid Waste Management Department
Thomasville, North Carolina

May 2012
Revised: April 2013

NC LIC. NO. C-0828 (ENGINEERING)

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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX C: LEACHATE RECIRCULATION PLAN**

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Appendix C1 Reporting Forms and Logs
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- Leachate Recirculation Monthly Reporting Form
- Leachate Recirculation Daily Log
- Installation Log

DRAWINGS

Refer to **Attachment H** of the Permit to Construct Application for the Phase 2 - Area 2 MSW landfill unit.

**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX C: LEACHATE RECIRCULATION PLAN**

1.0 OVERVIEW

Davidson County has recirculated leachate into the Phase 1 MSW landfill unit (Areas 1 and 3) using horizontal injection trenches and plans to recirculate leachate within the Phase 2 MSW landfill unit both as an alternative to leachate treatment and to promote biodegradation of the waste to produce settlement and resulting additional airspace. By-products of leachate recirculation will be a more biologically stable waste mass and an accelerated production of landfill gas (LFG).

Davidson County plans to use one or more of the following methods to recirculate leachate in Phases 2 (**See also Section 2.3**):

- Horizontal Injection Systems (Trenches/Blanket Drains);
- Vertical Injection Wells;
- Ponds or Near-Surface Trenches; and/or
- Direct Application at Working Face.

Each of these methods is discussed in **Section 4.0**.

As noted in Section 2.3, **Davidson County will not proceed with implementation of a leachate recirculation system over an alternative liner until North Carolina adopts this approval.**

2.0 REGULATORY REQUIREMENTS

The recirculation of leachate within lined MSW landfills is provided for in Federal RCRA Subtitle D regulations and not prohibited in North Carolina regulations. It is anticipated that design and operational requirements for recirculation will evolve from guidance provided by the Solid Waste Section of the North Carolina Division of Waste Management (DWM).

2.1 40 CFR 258 RCRA Subtitle D

Federal regulations provide both specific and implied requirements that must be met by landfills recirculating leachate. Relevant sections of the Federal regulations are as follows:

§258.28 (a): Bulk or non-containerized liquid waste may not be placed in the MSWLF units unless: (1) The waste is household waste other than septic waste; or (2) The waste is leachate or gas condensate from the MSWLF unit and the MSWLF unit, whether it is a new or existing MSWLF, or lateral expansion, is designed with a composite liner and

leachate collection system as described in §258.40(a)(2) of this part...

§258.40(a)(2): With a composite liner, as defined in paragraph (b) of this section and a leachate collection system that is designed and constructed to maintain less than a 30-cm depth of leachate over the liner. (b) For purposes of this section, *composite liner* means a system consisting of two components: the upper component must consist of a minimum 30-mil flexible membrane liner (FML), and the lower component must consist of at least a two-foot layer of compacted soil with a hydraulic conductivity of no more than 1×10^{-7} cm/sec...

2.2 North Carolina Rule NCAC T15A: 13B.1600

North Carolina regulations mirror the above referenced Federal regulations in Rule .1624(b)(1) related to design and construction, Rule .1624(b)(2)(A) related to maximum head, and Rule .1626(9)(a)(ii) related to recirculation of leachate. Currently, the implementation of leachate recirculation is administered using policy established in DWM guidance for leachate recirculation. This guidance establishes basic elements that must be incorporated into a leachate recirculation plan prior to implementation of a 120-day trial period and eventual long-term operation. Key elements of this guidance are listed on **Table 1** along with the location in this plan where the element is addressed.

2.3 Recirculation Over Alternative Liners

Recently Federal approval was given for states to issue research, development, and demonstration (RD&D) permits which would allow leachate recirculation over alternative liners. Davidson County will not proceed with implementation of a leachate recirculation system over an alternative liner until North Carolina adopts this approval.

3.0 IMPACT OF LEACHATE RECIRCULATION ON THE LEACHATE COLLECTION SYSTEM (LCS)

The HELP (v. 3.07) Model was used to evaluate the impact of leachate recirculation on the ability of the LCS to maintain no more than 12 inches of head acting on the composite liner system (except in sumps). This analysis indicates that the average head acting on the liner system is less than 12 inches when a minimum of 30 feet of waste is in place prior to initiating recirculation. The short-term HELP evaluations are conservative in that only a single 30 foot lift of waste is modeled for a 5 year period. As the height of waste is increased, the storage capacity within the waste increases and the resulting head on the liner system decreases.

4.0 LEACHATE RECIRCULATION METHODS AND OPERATIONAL CONSIDERATIONS

As noted above, Davidson County plans to use one or more methods of recirculating leachate into the waste mass. For all methods, a minimum of 30 feet of waste should be in place in the landfill unit prior to the start of leachate recirculation activities. The following sections cover these methods and describe the associated operational considerations. Note that all injection

trenches, blanket drains, vertical injection wells, and near-surface injection trenches which are installed will be documented using the form provided in **Appendix C1**.

4.1 Horizontal Injection Systems (Trenches/Blanket Drains)

Horizontal injection systems will consist of either injection trenches or blanket drains installed horizontally within the landfill. Leachate will be pumped into these systems from the landfill sump pumps using piping placed on the landfill side slopes. Valves will be utilized as required to control the injection to individual trenches or blanket drains.

Injection trenches will consist of a trench excavated in the surface of the waste mass and filled with porous media (stone, tire shreds/chips, crushed glass, etc.) and a perforated injection pipe and backfilled with waste. The trenches are placed at an approximate 30 foot vertical spacing and a maximum 80 foot horizontal spacing. Each successive vertical gallery is staggered to provide for more uniform leachate distribution.

Blanket drains will consist of a blanket drain (drainage geocomposite or layer of porous media) placed in contact with the waste. A perforated injection pipe(s) will be placed under/within the blanket drain. A lift of waste will be placed over the entire drain before leachate recirculation begins.

The leachate injection piping for horizontal injection systems will be high density polyethylene (HDPE) fusion welded pipe having a dimension ratio (DR) of 11 or thicker in order to tolerate expected settlement in the underlying waste. Leachate will be injected under a minimum 10 psi pressure through a series of 1/8 inch holes spaced 10 feet apart. Field tests by RSG have confirmed that this hole size and spacing allows for a very uniform release of leachate from each hole for pipe lengths up to 800 feet in length. Other perforation patterns and injection pressures may also be tried.

Drawing LR1 (Leachate Recirculation Details - Sheet 1 of 2) of the Phase 2 - Area 2 Permit to Construct drawings shows details for the construction of horizontal injection systems.

Depending on the construction of the horizontal injection systems (in particular the perforation pattern of the injection piping) these systems may be used for the future collection of landfill gas (LFG). Optionally, additional perforated piping for LFG collection may be installed during the construction of the horizontal injection systems.

4.2 Vertical Injection Wells

Leachate recirculation using vertical injection wells will consist of installing large or small diameter vertical wells into the waste and injecting leachate through a perforated or slotted pipe (with SCH 80 PVC or HDPE) in much the same fashion as horizontal injection systems. The bottom of vertical injection wells will be no closer than 10 feet from the top of the protective cover.

Large diameter wells will consist of drilling a 36 inch diameter borehole through the waste using a bucket auger, placing a perforated injection pipe and backfill of porous media and completing the well in much the same manner as a landfill gas (LFG) well. Optionally, large diameter wells can be constructed using perforated concrete manhole sections which are placed as the height of waste increases. These manhole sections are filled with porous media and perforated or slotted piping is placed both in the well and radially out from the wells in varying vertical locations to distribute the leachate.

Small diameter wells will consist of drilling small diameter boreholes with hollow stem augers or by vibratory methods and placing a perforated or slotted injection pipe in direct contact with the waste.

Drawing LR2 (Leachate Recirculation Details - Sheet 2 of 2) of the Phase 2 - Area 1 Permit to Construct drawings shows a detail for the construction of a vertical injection well.

As for horizontal injection systems, vertical injection wells (in particular large diameter wells) may be used for the future collection of LFG.

4.3 Ponds or Near-Surface Trenches

Leachate recirculation using ponds or near-surface trenches will consist of excavating shallow ponds or near-surface trenches in flat areas of the landfill which are inactive and filling with leachate to allow the leachate to percolate into the waste below. Either a water truck or piping connected to the leachate pumps will be used to apply leachate to either the ponds or near-surface trenches.

Ponds should have no more than a 2 foot depth of leachate and require a small soil berm around the perimeter of the pond to maintain at least 1 foot of freeboard. If ponds are used, the site may need to employ additional measures to control odors.

Near-surface trenches will consist of an excavated trench up to a maximum 10 foot depth which is filled with porous media and a perforated recirculation pipe and backfilled with waste. If it is desired to collect LFG in the future, HDPE (DR 11 or thicker wall) pipe should be used.

Drawing LR2 of the Phase 2 - Area 2 Permit to Construct drawings shows details for the construction of ponds or near-surface trenches.

4.4 Direct Application at Working Face

Direct application at the working face will consist of applying leachate using a water truck or piping connected to the leachate pumps directly to the waste. The quantity of leachate applied will be limited to that which does not create standing water. Landfill staff may need to utilize small soil berms to contain any leachate runoff depending mainly on the slope of the area where the application is taking place. To prevent

exposure to workers, the application should only be performed during periods when haulers and other landfill staff are not present in the area. Once applied, the waste should be covered with either waste or daily cover shortly after wetting to contain odors. Direct application at the working face will only be done during daylight hours and no leachate will be applied to the working face when it is raining, or when the waste is too wet. Additionally, spray applications should be avoided in windy conditions.

4.5 Other Operational Considerations

Other operational considerations to be considered in recirculating leachate are as follows:

- **Removal of Daily/Intermediate Cover Soil:** It is recommended that existing daily/intermediate soil be removed as practical before the placement of additional lifts of waste as excess soil in the landfill can lead to preferential flow paths and leachate seeps.
- **Decreased Waste Compaction:** Consideration should be given to decreasing the compaction effort in the lift or two of waste under planned locations of horizontal injection systems and ponds or near-surface trenches. This will allow greater quantities of leachate to be recirculated as well as a greater dispersion of leachate in these locations.

5.0 FACILITY MONITORING

The facility must be monitored to ensure that the combination of leachate recirculation and natural precipitation does not produce excessive head on the liner system, side slope seeps, or stability problems. This section reviews a monitoring system to be installed in the landfill to monitor both weather and leachate quantities.

5.1 Weather Monitoring

Daily weather monitoring will be obtained using a rain gauge and tell-tale equipped thermometer located at the landfill office. Daily readings would be obtained for the maximum temperature, total rainfall, and general weather conditions. This information would be recorded on the form provided in **Appendix C1**. This data allows an accurate evaluation of the water-balance over time within the waste.

5.2 Leachate Monitoring

Leachate from the landfill gravity drains to the sumps. The pumps placed within the sumps are equipped with level indicators and an alarm if incoming flow exceeds the pump capability. As long as the pumps handle the incoming flow, excessive head acting on the liner system is prevented.

Landfill personnel will pay particular attention to sudden increases in leachate generation during or immediately after recirculation activities. Sudden increases in rate of leachate

generation from the facility not accompanied by precipitation indicates that injected leachate is moving through the waste faster than normal. This may imply either saturation of the waste due to over injection of leachate or short circuiting (via voids in the waste) of the waste by a single injection. Both situations require a cessation of injection to the injection location in question and a modification of the injection sequence.

5.3 Monitoring of Side Slopes

Landfill staff will observe side slopes in particular during and just after leachate recirculation to ensure that leachate run-off or seeps are not produced. Should run-off or seeps be observed, the landfill staff will cease recirculation in the vicinity of the run-off or seeps and will consider methods for remediation. Methods include placement of additional soil, berming, and the installation of drains.

6.0 REPORTS

The following reports will be prepared:

- Pre-Operational Report (this document) and
- 120-Day Trial Period Reporting (Progress and Final Reports).

6.1 Pre-Operational Report

The pre-operational report provides sufficient information to justify the 120-day trial recirculation period. This Leachate Recirculation Plan is the pre-operational report for leachate recirculation within Phase 2. Reporting forms proposed in this pre-operational report will be revised with experience.

6.1.1 Weather Monitoring

A daily rain gauge and thermometer will be installed at the landfill office to allow daily recording of total rainfall and maximum temperature. This data will be recorded at the end of each working day.

6.1.2 Baseline Leachate Sampling

Baseline leachate quality data for Phase 2 will be provided within the last 30 days prior to the initiation of leachate recirculation. This data will include test results for BOD, COD, temperature, conductivity, pH, ammonia, suspended solids, metals, and volatiles.

6.1.3 Operational Procedures

The operational procedures during the 120-day trial recirculation period will be the same as for long-term operations as previously described in **Section 4** depending on the method(s) of leachate recirculation used.

6.1.4 Operational Equipment

The operational equipment used during the 120-day trial recirculation period will be the same as for long-term operations as previously described in **Section 4** depending on the method(s) of leachate recirculation used.

6.1.5 Record Keeping

Daily readings for rainfall, maximum temperature, quantity of leachate generated/recirculated, and leachate injection galleries used will be maintained using the form provided in **Appendix C1**. This form provides for a week of data and allows comments on the daily weather conditions and unusual operating conditions, e.g., odor or seeps. These data sheets will be provided to the State as part of the technical report submitted to DWM in support of implementation of the long-term leachate recirculation program.

6.2 **120-Day Trial Period Reporting**

6.2.1 Progress Report

After a minimum of 60 days, a progress report will be prepared which describes and documents the monitoring activities since initiation of the 120-day trial period, presents observed difficulties and/or operational modifications, and presents leachate quality data. Leachate quality data will include test results for BOD, COD, temperature, conductivity, pH, ammonia, suspended solids, metals, and volatiles.

6.2.2 Final Report

At the completion of the 120-day trial period, a final report will be prepared which describes and documents the monitoring activities for the entire trial period, presents observed difficulties and/or operational modifications, and presents leachate quality data. Leachate quality data will include test results for BOD, COD, temperature, conductivity, pH, ammonia, suspended solids, metals, and volatiles. The most critical aspect of this report is confirmation that the proposed leachate injection sequence results in acceptable performance. Based on this report, Davidson County will request approval by DWM to implement the long-term leachate recirculation program.

TABLE 1: NC DWM POLICY ELEMENTS FOR LEACHATE RECIRCULATION

Conditions	Policy Element	Section(s)
Preoperative Conditions	A rain gauge and thermometer shall be placed on the site.	6.1.1
	A Baseline sampling of leachate shall be performed.	6.1.2
	An outline of expected operational procedures shall be submitted.	4.0
	A brief description of the equipment and its' associated specifications shall be submitted.	4.0 & Specs.
	A brief description of record-keeping forms shall be submitted including: <ul style="list-style-type: none"> • daily/weekly record of leachate generated; • daily/weekly record of leachate recirculated; • weather conditions and other pertinent daily information; • a log for reporting operating or other unusual problems and their subsequent rectification; and • any other forms or procedures, etc., that the owner/operator will use. 	5.0/6.0
	An estimation of height of waste in the cell where leachate is anticipated to be applied.	3.0/4.0
	An analysis of the field capacity of the waste where leachate is to be applied, such that the gallons per unit area does not exceed the field capacity of the waste volume.	3.0
Operating Conditions	Records shall be kept on a daily/weekly basis as outlined.	6.0
	No leachate shall be applied on less than one lift (10 feet) of waste.	3.0/4.0/4.2
	No leachate shall be spray applied or surface circulated when it is raining or when the waste is too wet.	4.4
	No run-off or side seepage will be allowed.	4.5/5.3
	Odors will be controlled.	4.3/4.4
	Leachate depth shall be monitored in the manhole to ensure that the head on the liner does not exceed one foot for more than 24 hours.	5.2
	Leachate will be spray applied or surface circulated during daylight hours only.	4.4
	The application system will be properly maintained and documented.	4.0/5.0/6.0
	Subsurface distribution systems will be outlined.	4.1/4.2/4.3
	Operation and maintenance of subsurface systems will be proposed.	4.1/4.2/4.3

Appendix C1

Reporting Forms and Logs

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**DAVIDSON COUNTY MSW LANDFILL - PHASE 2
LEACHATE RECIRCULATION
120-DAY TRIAL PERIOD MONTHLY REPORTING FORM**

Start Date (Day 1): _____

Day	Rain (Inch)	Max. Temp.	Leachate Generated	Leachate Recirculated	Injection Location(s) Used	Problems/Weather (Use Extra Sheet if Required)
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
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**DAVIDSON COUNTY MSW LANDFILL - PHASE 2
LEACHATE RECIRCULATION
LEACHATE RECIRCULATION MONTHLY REPORTING FORM**

Start Date (Day 1): _____

Day	Rain (Inch)	Max. Temp.	Leachate Generated	Leachate Recirculated	Injection Location(s) Used	Problems/Weather (Use Extra Sheet if Required)
1						
2						
3						
4						
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**DAVIDSON COUNTY MSW LANDFILL - PHASE 2
LEACHATE RECIRCULATION
INSTALLATION LOG**

Injection Device: Horizontal Trench / Horizontal Blanket Drain / Vertical Injection Well /
Near-Surface Injection Trench (circle one)

Device ID: _____

Date(s) Installed: _____

Length Installed: _____

Elevation: _____

Number of Holes/Spacing: _____

Hole Size: _____

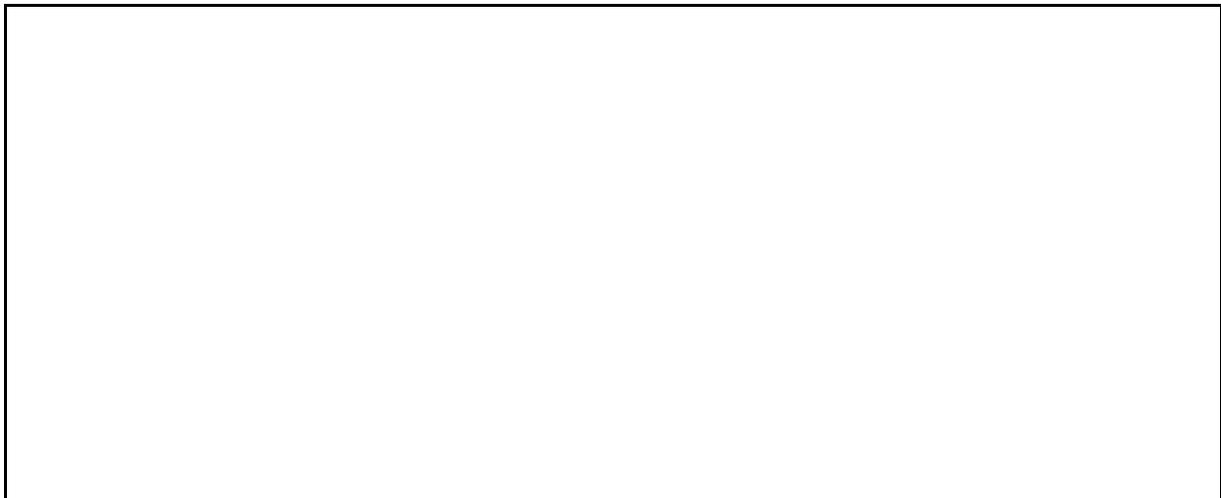
Coordinates:

Point #: _____ X: _____ Y: _____ Z: _____

Point #: _____ X: _____ Y: _____ Z: _____

Point #: _____ X: _____ Y: _____ Z: _____

Remarks: _____



Installation Sketch:

Appendix D

Mobile Home Deconstruction

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**Operations Manual
Appendix D: Mobile Home Deconstruction**

**Davidson County Landfill Facility
Davidson County, North Carolina**

Prepared for:
**Davidson County Integrated Solid Waste Management
Thomasville, North Carolina**

May 2012



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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX D: MOBILE HOME DECONSTRUCTION**

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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX D: MOBILE HOME DECONSTRUCTION**

1.0 OVERVIEW

This portion of the Operations Manual was prepared to describe the plan for the deconstruction of mobile homes. Mobile home deconstruction will occur in an area located adjacent to the construction and demolition debris (C&D) landfill unit. The Mobile Home Deconstruction Area is strictly for the deconstruction of mobile homes in order to recycle materials from the mobile homes. Davidson County plans to recycle as many varieties of materials as possible as end users are available. Initially, scrap metal recycling will be conducted. Once an end-user of another material (i.e. glass) is located, these other materials may be recycled. Any non-recyclable material will be disposed of appropriately by the County upon completion of the deconstruction process.

2.0 MOBILE HOME DECONSTRUCTION PROCESS

Mobile homes will be deconstructed using the following processes.

2.1 Access

Mobile home owners seeking disposal will contact the landfill facility and be placed on a waiting list. No more than TWO (2) mobile homes will be allowed on-site for deconstruction at one time. Once space is available for a mobile home, landfill personnel will contact the next owner on the waiting list. The owner will have a 48 hour window in which to contact the landfill facility with information regarding the delivery date and hauler. If owner cannot arrange delivery within this initial 48 hour period, the owner may make alternate arrangements for delivery and must notify the landfill facility a minimum of 48 hours prior to planned delivery. The delivered mobile home will not be weighed on the scales at time of delivery, but the owner will be charged based upon the size and dimensions of the mobile home.

If delivery is not made within 48 hours of the scheduled delivery date, the owners name will be placed on the waiting list and the owner will be notified. If an owner has more than one mobile home, they will be rotated with others on the waiting list.

2.2 Waste Disposal

All mobile homes must be free of garbage, household hazardous waste, and all other non-construction and demolition waste prior to acceptance by the landfill.

2.3 White Goods

White goods will be accepted with the mobile home. White goods will be removed and handled in accordance with all State and Federal regulations. Any white goods containing CFC's will have them managed properly.

2.4 Asbestos

Since asbestos may be located in the building materials of mobile homes constructed prior to 1983, all mobile homes built before 1/1/1983 will be thoroughly sprayed with water (both interior and exterior) to minimize dust. Upon demolition of a mobile home constructed prior to 1983, the waste generated will be placed in the C&D landfill and covered with six inches of soil or approved alternate cover.

2.5 Deconstruction of Mobile Homes

Once accepted, the mobile home will be placed in the mobile home deconstruction area. Mobile home deconstruction will be dependant upon weather conditions and manpower availability and will ONLY take place in the deconstruction area. Prior to deconstruction, mobile homes constructed before 1983 will be thoroughly sprayed with water to minimize dust (as noted above). The home will then be deconstructed using a track-hoe. The track-hoe will tear the trailer apart and lay the pieces on the ground to be separated by landfill personnel. The personnel will separate the non-recyclable materials from the recyclable materials. Initially, scrap metal is planned for recycling. As other end-users for other materials are available, other materials may be separated for recycling. All material not planned for recycling will be placed in the C&D landfill before the end of the day in which the deconstruction takes place. Material from mobile homes constructed prior to 1983 will be covered prior to the end of the day. All recyclable materials will be stockpiled in the deconstruction area for future recycling. **NO OPEN FLAMES OR CUTTING WITH TORCHES WILL BE ALLOWED WITHIN 100 FEET OF THE EXISTING WASTE WITHIN THE C&D LANDFILL.**

2.6 Holding Time for Mobile Homes

All mobile homes must be deconstructed within 45 days from acceptance into the deconstruction area. Upon receipt at the landfill, the date will be painted on the side or end of the mobile home, or on the frame, for identification purposes for Solid Waste Section personnel.

2.7 Holding Time for Recyclables

Once a recyclable material is removed from a mobile home, it may be stockpiled in the mobile home deconstruction area for up to 45 days. No materials will be kept in this area for more than 45 days, nor will they be stockpiled in other areas awaiting recycling.

3.0 RECORD KEEPING PROGRAM

The County will maintain the following records related to the Mobile Home Deconstruction in an operating record at the landfill (see also **Section 1.13** of the Operations Manual):

- A. Mobile home acceptance records including dates and description;
- B. Owner and hauler information for each mobile home;
- C. Date of deconstruction for each mobile home and materials to be recycled;
- D. Disposition of waste and recyclables (quantity of materials disposed and location of disposal; quantity of recyclables and recycling facility information).
- E. Date and certification of CFC's removed.

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Appendix E

Asphalt Shingle Recycling

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**Operations Manual
Appendix E: Asphalt Shingle Recycling**

**Davidson County Landfill Facility
Davidson County, North Carolina**

Prepared for:
**Davidson County Integrated Solid Waste Management
Thomasville, North Carolina**

May 2012



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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY
OPERATIONS MANUAL
APPENDIX E: ASPHALT SHINGLE RECYCLING**

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APPENDICES

Appendix E1	List of Acceptable and Unacceptable Materials
Appendix E2	Shingle Supplier Certification Form

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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX E: ASPHALT SHINGLE RECYCLING**

1.0 OVERVIEW

This portion of the Operations Manual was prepared to describe the plan for the recycling of asphalt shingles at the facility. Asphalt shingle recycling will occur in an area located adjacent to the construction and demolition debris (C&D) landfill unit. The Asphalt Shingle Recycling Area is strictly for the management of tear-off asphalt shingles in order to provide a “clean” material that can be used in the production of asphalt. This plan describes the criteria for waste acceptance, material receipt, inspection, and stockpiling, material transport, and record keeping.

2.0 WASTE ACCEPTANCE

Asphalt roofing shingles contain asphalt cement, mineral aggregate, and mineral filler which are raw materials used in asphalt production. Asbestos was used in shingle manufacture until the mid-1970’s and in other roofing materials such as roof felt, roof putty, surface coating, and mastic until the mid 1980s. Due to the potential for the presence of asbestos, the following source separation and certification requirements will be followed. These practices help ensure that only recyclable tear-off shingles are sent for asphalt production while minimizing sorting at the facility.

2.1 Source Separation

Shingles will be accepted only when appropriately separated prior to delivery to the facility. Materials from flat and built-up roofing system are not acceptable and must be disposed of rather than accepted for recycling due to the higher use of asbestos roofing materials in those systems. Shingle suppliers are instructed to separate tear-off shingles into either a dedicated trailer or to layer their waste when loading so that the shingles can be easily separated from the unacceptable debris. A list of acceptable and unacceptable material is shown in **Appendix E1**.

2.2 Certification

Shingle suppliers are required to complete a supplier certification form (see **Appendix E2**). The handling and disposal of asbestos during demolition and renovation is regulated under the National Emissions Standards for Hazardous Air Pollution (NESHAP). NESHAP-regulated facilities are required to submit a notification of demolition and renovation prior to starting work. The notification includes an inspection by a North Carolina accredited asbestos inspector or roofing supervisor and analysis for asbestos. The supplier of shingles from a NESHAP-regulated facility must present documentation that the shingles do not contain greater than 1% asbestos. The documentation is a letter from the accredited asbestos inspector or roofing supervisor that sampled the shingles and the analytical test results. A copy of the documentation is

kept with the supplier certification form. Shingles from a NESHAP-regulated facility that do not have the required documentation or that are documented to contain greater than 1% asbestos are disposed of.

Shingles from single family homes or residential buildings containing four or fewer dwelling units are generally not regulated under NESHAP. In this case, only the source of shingles is required on the certification form.

3.0 MATERIAL RECEIPT, INSPECTION, AND STOCKPILING

Loads are visually inspected when entering the facility to determine whether the shingles have been separated or if it is a mixed load. The supplier is then asked for a completed certification form including documentation when required (**Appendix E2**). Mixed loads, shingles from a NESHAP-regulated facility that contain greater than 1 percent asbestos, and shingles from a NESHAP-regulated facility without the proper documentation are directed to the C&D landfill unit (or alternately the MSW landfill unit) for disposal. Loads that were source-separated into dedicated containers are sent directly to the sorting area and unloaded. Loads that were separated into layers usually have the asphalt shingles on the bottom and other material on the top. These loads are first directed to the C&D landfill unit (or alternately the MSW landfill unit) to remove the non-shingle roofing waste and then to the sorting area for unloading the shingles. Shingles are not unloaded into an area with standing water and sorted and unsorted materials are kept separate.

Source-separation by the supplier eliminates most of the unacceptable materials that cannot be used in tear-off shingle recycling. The unloaded tear-off shingles are examined for unacceptable materials and any unacceptable materials are removed. The remaining sorted shingles are stockpiled in the recycling area until there is a sufficient amount to transport to a facility that will grind and use or sell the ground shingles for asphalt production.

4.0 MATERIAL TRANSPORT

Upon the transport of shingles to the receiving facility, the County will provide copies of all supplier certification forms and other documentation. When requested (and as agreed to prior to material transport), the County will follow any additional requirements of the receiving facility. Generally, at least 75% of the tear-off shingles that are sorted leave the facility during the same year.

5.0 RECORD KEEPING PROGRAM

The County will maintain the following records related to asphalt shingle recycling in an operating record at the landfill (see also **Section 1.13** of the Operations Manual):

- A. Supplier certification forms and any supporting documents;
- B. Disposition of waste and recyclables (quantity of materials disposed and location of disposal; quantity of recycled shingles and receiving facility information).

Appendix E1

List of Acceptable and Unacceptable Materials

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TEAR-OFF ASPHALT SHINGLE RECYCLING

List of Acceptable and Unacceptable Materials

“YES”

Include these items:

- Shingles
- Felt attached to shingles

“NO”

Do NOT include these items:

- Wood
- Metal flashings, gutters, etc.
- Nails (best effort)
- Rolls of sheets of felt paper
- Plastic wrap, buckets
- Paper waste
- No garbage, trash, or other waste materials
- Built-up asphalt roofing
- Asbestos-containing materials
- Shingles containing mastics

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Appendix E2

Shingle Supplier Certification Form

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SHINGLE SUPPLIER CERTIFICATION FORM

Supplier of Whole Tear-off Asphalt Shingles

Supplier Name: _____
Address: _____
Contact Name: _____
Phone: _____

We the undersigned certify that (check appropriate boxes):

The tear-off shingles are from a NESHAP regulated facility and documentation stating that the shingles do not contain >1% asbestos is attached. (Documentation is a letter from the North Carolina accredited asbestos inspector or roofing supervisor that collected the samples with the analytical results attached.)

The tear-off shingles are from a single family home or residential building having four or fewer dwelling units that is not regulated under NESHAP.

Tear-off shingles were removed from the following addresses:

(Please attach additional sheets as needed to record each building address.)

Shingle Supplier (signature)

Date

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Appendix F

Household Hazardous Waste (HHW) Plan

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**Operations Manual
Appendix F: Household Hazardous Waste (HHW) Plan**

**Davidson County Landfill Facility
Davidson County, North Carolina**

May 2012

Davidson County Integrated Solid Waste Management
1242 Old U.S. Highway 29
Thomasville, North Carolina 27360

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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX F: HOUSEHOLD HAZARDOUS WASTE (HHW) PLAN**

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APPENDICES

Appendix F1	Application for HHW Identification Number (Approved 6/22/01)
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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX F: HOUSEHOLD HAZARDOUS WASTE PLAN**

1.0 OVERVIEW

This Plan describes the normal operating procedures (see **Section 2.0 - General Operations**) and procedures for emergency situations (see **Section 3.0 - Contingency Plan**) for Davidson County's permanent Household Hazardous Waste (HHW) Collection Facility located at the Davidson County Landfill facility. The County applied for and received a HHW identification number (NCPH02901001) for the facility in 2001 (see **Appendix F1**).

The HHW Collection Facility has been established as part of a County effort to more effectively manage HHW and to help prevent improper disposal. This comprehensive effort, initiated by Davidson County's Integrated Solid Waste Staff, involves a coordinated program of HHW collection, source reduction, and public education.

2.0 GENERAL OPERATIONS

2.1 Facility Staffing

The HHW Collection Facility will be operated largely through existing County staff and/or contracted employees. They will primarily be responsible for the identification, collection, bulking, and temporary storage of materials. There will also be contractors that will be used for training, advisory, and technical support as needed to ensure facility compliance. Contractors will be used for some or all operations, over-packing, and the transportation and disposal/recycling of collected materials from the collection site. County staff will receive appropriate training but will leave most of the waste related tasks to contractor personnel; the primary exception is that County staff will conduct the weekly inspections described later in this plan. Further information on the facility staffing is provided in **Section 2.8** (Personnel and Duties).

Throughout this plan, personnel from the waste transportation and disposal contractor are referred to as "contractor personnel". In some instances (as necessary for clarity), they are referred to as "onsite" contractor personnel, to distinguish them from other contractor employees.

2.2 User Eligibility

The HHW Collection Facility is intended to serve the residents who live within Davidson County. Records will be kept on wastes, and these records will contain information on the types and quantities of wastes, their origin, and the decision regarding acceptance or rejection.

Only household hazardous wastes are currently planned for acceptance at the facility.

Businesses needing to dispose of hazardous wastes will be referred to vendors who offer “milk run” programs for picking up wastes at business locations. Additionally, conditionally exempt small quantity generators (CESQGs) may be referred to contractors specializing in hazardous waste disposal.

Each time the collection facility is open, staff representatives will be present to help direct traffic, check for proof of residency, may conduct a brief survey, and provide educational materials, as they are available. The survey will be designed to determine the types, quantities, and sources of each user’s wastes and questions may also be added to solicit user comments on program features such as convenience and publicity. The educational material that may be offered to users will include information on less hazardous alternative products and other HHW topics. A limit of 18 gallons per customer per day is imposed.

2.3 Collection and Screening of Wastes

Once eligibility has been established as described above, the users will be directed to proceed to the waste removal area or form a waiting line if needed. Staff representatives will direct the flow of traffic to ensure safe and efficient operations. The user at the front of the line will be directed to drive into the receiving area, where wastes can be safely removed from the vehicle. Trained County personnel or the County’s contracted representatives will check the wastes and remove them from the vehicle. The occupants of the vehicle will be asked to remain in the vehicle. If it is necessary to unlock the trunk for removal of wastes, staff personnel will request the keys and accomplish this task. Properly trained personnel will maintain safe operations by immediately dealing with any leaking, damaged, unlabeled, or potentially shock sensitive or explosive materials.

The public education effort planned for this facility will inform potential users that the collection facility is designed to handle HHW from the following general categories: 1) yard and garden products; 2) automotive products; 3) paints and solvents; 4) household cleaning products; and 5) miscellaneous HHW. Because of difficulties in handling a few specific types of wastes (including explosives, radioactive materials, biologically active, or infectious waste), the educational effort will actively discourage users from bringing these and any other materials not accepted by the program. However, in the event that a misinformed resident brings such wastes to the facility, staff or its contractor will consider taking the wastes to avoid improper disposal or recommend a licensed facility where it may be sent.

The decision regarding these wastes will be based upon risk assessment as well as the specific details of each case and also any advice from the staff or available contractor personnel. As necessary, the transportation and disposal contractor will help find specialized vendors to remove any such wastes for treatment or disposal. Whenever wastes are rejected, the user will be given a waste rejection notice showing the reasons for non-acceptance and providing names of people to contact for further information concerning options for proper disposal.

2.4 Waste Identification and Packaging

As the wastes are received, trained personnel or contractors will perform initial waste identification and segregation. Some materials that can be managed by local government representatives (such as latex paint, motor oil, and other automotive fluids, and lead-acid and button batteries) may be segregated from hazardous wastes at this time and handled according to local government protocols.

The HHW facility **will not accept unknown waste**. If the generator **can identify** the item and/or items in question, then and only then will the facility accept the item. For example: unlabeled paint cans, unlabeled pesticide containers, unlabeled automotive product containers, etc.

Trained staff personnel or the contractor will conduct or directly supervise the collection, packaging, storage, and document preparation of the household hazardous wastes collected at the facility. The contractor will arrange the transportation, treatment, recycling, or disposal of these wastes. Many will probably require lab packaging. Lab packing of materials may occur on the same day as collection activities, provided that time is available and adequate quantities of compatible materials are received. Otherwise, materials will be safely stored until the next scheduled workday. Additionally, partially filled (packed) containers may remain on-site until adequate amounts are collected and properly packaged for transport.

If pumping, pouring, or bulking of wastes are required, grounding and explosion-proof equipment will be used as needed. For both lab packs and bulk packaging, all containers will be of Department of Transportation (DOT) specification, type, and size most appropriate for the specific waste type and planned treatment or disposal method. Wastes will be packed in fiber, plastic, or steel containers of open or closed-head types, ranging from 5 gallon pails to one cubic yard boxes or as contractor feels safe.

For any necessary lab packing, wastes will first be segregated according to DOT hazard class, then by chemical compatibility and by the acceptance criteria of specific waste recycling, treatment, or disposal facilities. An absorbent material such as vermiculite will be used to surround inner containers, prevent breakage, absorb any leaking materials, and prevent release from the outer (shipping) container. Each inner container will be recorded on container content forms, providing a complete report of the contents of any container.

Whether lab pack or bulk, the filled drums will be closed, labeled, and marked in accordance with DOT and Environmental Protection Agency (EPA) shipping requirements, and the proper information will be recorded on the manifest. The generator's notification and certification will also be prepared, as required under the land-ban regulations if applicable.

2.5 Accumulation Time

The storage building(s) at the HHW Collection Facility will be designed to store temporary accumulations of several classes of household hazardous materials. Staff representatives will be trained as appropriate concerning proper waste segregation and safe storage procedures.

In accordance with state requirements for temporary storage, the date upon which each period of accumulation begins will be clearly marked and visible on each container. Additionally, a complete inventory log of materials will be kept on site. Furthermore, while being stored on-site, all containers with stored household hazardous wastes will be labeled or marked clearly with the words, "Household Hazardous Waste", unless the material is recyclable (e.g. used oil, latex paints, batteries) and is separated from other waste.

Time in storage may vary according to the volume of waste received. Removal of wastes by the contractor will be scheduled as necessary to minimize expense to the County while still complying with applicable regulations and safety considerations. Wastes will be stored no longer than one (1) year without written permission from the North Carolina DENR Division of Waste Management.

2.6 Storage Building Specifications

The HHW Collection Facility is designed and constructed to ensure safe and efficient operation. According to State guidance concerning storage of ignitable and reactive wastes, the structures are located at least 50 feet from the facility's property line. Furthermore, the storage buildings are separated from other operational areas of the solid waste facility in order to minimize damage in case of fire.

As required for proper safety and environmental protection, structures are: 1) designed to contain leaks and spills; 2) covered to exclude rain water; 3) secured to control access; and 4) constructed in accordance with all applicable National Fire Protection Association codes.

2.7 Access Control and Security

Access to the facility and chemical-handling areas will be controlled to prevent unnecessary public exposure to potential harmful substances. Areas where chemicals are handled or stored will be clearly marked using one or more of the following: warning tape barriers and caution signs. The signs will contain appropriate warning such as "No Smoking", "Keep Out", and "Authorized Personnel Only". In addition, during collection times, staff representatives will be stationed in strategic locations and will serve as checkpoint personnel to direct the flow of traffic and people.

The HHW storage building will be secured after hours of operation against unauthorized access by locked doors and is located within the County's landfill facility that is secured by fencing, locked gates, and berms. Additionally, other devices, such as security video

and lights, automatically activate at sundown.

2.8 Hours of Operation

The HHW Collection Facility will be open for collection from 9:00 a.m. until 3:00 p.m. on designated days of operation. These days will be posted on the County's website and made available to the public. If there is a need to increase these hours the NCDENR Division of Waste Management will be notified in writing.

2.9 Personnel and Duties

The HHW Collection Facility will be staffed with well-trained qualified County and/or contractor personnel. The duties of this contractor and/or the County's own experienced staff are as follows:

- Assuring that all onsite staff representatives and contracted personnel have met the training requirements appropriate for their duties;
- Assuring that all onsite staff representatives and contracted personnel are aware of provisions of the Contingency Plan;
- Assuring that all onsite staff representatives and contracted personnel are aware of the potential hazards associated with site operations;
- Assuring that appropriate personal protective equipment (PPE) is available and properly used, (i.e. full face respirators with an annual fit test, gloves, Tyvek suits and aprons);
- Monitoring and safety performance of onsite staff representatives and contracted personnel;
- Correcting any work practices or conditions that may result in injury or exposure to household hazardous substances;
- Preparing any accident/incident reports;
- Implementing all aspects of the staff and contractor's Injury and Illness Prevention Program as applicable to project site;
- Verifying that onsite staff representatives and contracted personnel work in a safe manner according to the health and safety plan;
- Establishing guidelines for wearing and decontaminating (if necessary) personnel protective equipment;
- Observing onsite staff representatives and contracted personnel for signs of exposure or stress;
- Immediately reporting any unusual or unsafe conditions to person in charge;
- Informing onsite staff representatives and contracted personnel of the proper procedure during an emergency;
- Providing first aid if necessary;

- Identifying any onsite staff representatives and contracted personnel having special medical problems; and
- Ensuring that any necessary monitoring equipment is properly maintained and good operating order.

Staff representatives and/or contracted personnel will be responsible for opening the site before each collection event and securing the site at the end of each event. They will be responsible for the safe removal of acceptable materials from residents, temporary storage of materials, segregation and packaging of those materials, and the temporary storage of materials for pick up by the contractor. As mentioned previously, staff representatives and/or contractors will also direct traffic, conduct surveys, determine eligibility, and distribute educational materials. Another primary waste-related task that staff representatives and/or contracted personnel plan to perform is weekly inspections.

2.10 Training Plan and Qualifications of Trainers

The contractor will be responsible for training all staff representatives and contracted personnel. Both the County's and the contractor's training programs are designed to enable appropriately trained personnel to receive and handle wastes in a safe, environmentally sound manner and to work in compliance with the contractor's methods and applicable regulations. Appropriate government and contractor personnel assigned to this project will complete the appropriate health and safety training in accordance with the Occupational Safety and Health Administration (OSHA) standard in 29 CFR 1910.120(e).

All onsite contractor and appropriate government personnel will have received a minimum of 24 hours of classroom training experience under the direct supervision of a trained, experienced supervisor. Additionally, 8-hour refresher training will be received annually.

Staff representatives will be trained using the same high standards applied to the training of the contracted personnel. Accordingly, the contracted management will supervise the training program. These individuals will have the following qualifications: 1) high school diploma or equivalent (GED); 2) direct experience in handling of hazardous wastes; 3) experience as an environmental trainer; and 4) skills in adult education. This combination of education, experience, and skills is fully appropriate for directing the training of the staff representatives.

The training program for County staff and/or contractor representatives will be well documented and this record will be on site. Training topics will include:

- Chemical hazards/toxicology;
- Spill management;
- Use of fire extinguishers;
- Emergency equipment;

- Decontamination;
- General safe work practices;
- Accident prevention;
- Personal Protective Equipment (PPE) for HHW handlers;
- **Contingency Plan Implementation;**
- Weekly inspection of storage containers;
- Weekly inspections of operation/emergency equipment;
- DOT standards for household hazardous materials;
- Identification of DOT chemical hazard classes;
- Containerization of household hazardous materials;
- Labeling;
- Marking;
- Storage;
- Disposal;
- Record-keeping;
- Chemical segregation;
- Consolidation of materials of single container (bulking);
- Container contents sheets and other forms; and
- Using buddy system for bulking.

Staff representatives will not work unsupervised until they have received appropriate training. Onsite contracted personnel and staff representatives will be required to take part in an annual review of the initial training for the tasks they are performing and any emergency response, which may apply, to those tasks.

As required, complete training records for staff representatives (along with job description, job title, and other pertinent information) along with training records for onsite contracted personnel will be kept at the facility (at the solid waste department office).

2.11 Provisions for Ignitable, Reactive, or Incompatible Wastes

Staff and contracted personnel will use special precautions to protect ignitable or reactive wastes from sources of ignition or reaction. These wastes will be separated from other wastes being stored in the collection facility. Any ignitable or reactive wastes will be protected from possible sources of ignition or reaction, including but not limited to: open flames, hot surfaces, frictional or radiant heat, and spontaneous ignition (e.g., from heat-producing chemical reactions). Any tools used for equipment maintenance in areas containing ignitable wastes will be of a non-sparking type. Maintenance activities such as welding or cutting, which potentially could generate sparks or open flame, will be allowed only by special permission of the contractor's Project Supervisor or designee. This permission will be granted only after the area has been inspected and tested for flammable vapors and all ignitable or reactive materials have been removed or protected.

Policy will prohibit smoking or open flame within or near storage building(s). “No Smoking” signs will be placed at the entrance to unloading and storage areas and will be conspicuously placed wherever there is a direct hazard from ignitable or reactive wastes. Areas in which ignitable materials are stored will require the use of explosion-proof equipment and lighting. Proper grounding will be maintained in order to dissipate any accumulation of static charges generated by the movement of household hazardous liquids in pouring or bulking operations.

Regarding incompatible wastes, the following special provisions apply:

- Incompatible wastes will not be placed in the same container;
- Household hazardous wastes will only be placed in new, unused containers or in containers cleaned and reconditioned by a licensed manufacturer (and labeled as such); and
- A storage container holding a household hazardous waste that is incompatible with any waste or other materials stored in close proximity will be separated from them by containment structures such as built-curbs or will have secondary containment such as drip pans constructed of steel or polyethylene.

As a general rule, the handling and storage of all household hazardous wastes (especially any that are ignitable, reactive, or incompatible) will be conducted so that it does not:

- Generate extreme heat or pressure, fire or explosion, or violent reaction;
- Produce uncontrolled toxic mists, fumes, dusts, or gases in sufficient quantities to threaten human health;
- Produce uncontrolled flammable fumes or gases in sufficient quantities to pose a risk of fire or explosions;
- Damage the structural integrity of the device or facility containing the wastes; and/or
- Threaten human health or the environment.

The procedures to comply with these provisions depend upon: 1) proper identification of waste materials as they are received; 2) segregated storage according to compatible hazard class; and 3) no co-mingling, bulking, or combining of incompatible hazard classes. The contractor and other appropriate technical publications will provide guidance.

2.12 Operational/Emergency Equipment and Personal Protective Equipment

The HHW Collection Facility will contain the necessary equipment for protecting contracted personnel and staff representatives. The facility will also contain the equipment needed to implement the contingency plan. The facility will be equipped with an immediately available two-way radio from which emergency assistance could be

summoned. Internal communications will be carried out by voice as the most practical method given the restricted size of the facility. An emergency alarm using sirens and strobe lights is available to signal an emergency situation.

Other equipment to be kept at the facility will include portable ABC dry chemical fire extinguishers, spill control equipment including clay and/or inert absorbents, pads, shovels, brooms, and containers.

All facility communications or alarm systems, fire protection equipment, spill control equipment, and decontamination equipment will be inspected weekly and maintained as necessary to ensure its presence and proper operation in case of emergency. Fire protection equipment will be tested according to manufacturer specifications. Results of all inspections will be recorded on a customized checklist that will include inspection dates and a list of all systems and equipment to be inspected.

Personal Protection Equipment (PPE) will be used as appropriate to protect contracted personnel and staff representatives from spills, broken containers, and sharp objects. The level of PPE required for particular tasks is described in the following examples.

Persons Removing Waste from Cars - Level II*

- Chemical-resistant (polyethylene-coated type) apron, lab coat and/or Tyvek suit;
- Safety glasses with shields;
- Chemical-resistant gloves with outer leather or puncture-resistant gloves (optional); and
- Safety shoes.

*Depending on the substances being handled, a high level of PPE (including respirators and goggles or face shield) might be required.

Persons Opening Containers and Bulking Paint Waste - Level II

- Chemical-resistant coveralls;
- Full-face shield;
- Safety glasses;
- Safety boots;
- Respirator with organic vapor cartridge and high-efficiency particulate air filter if necessary (as determined according to the waste being handled and annual fit testing); and
- Puncture-resistant and/or chemical-resistant gloves, if necessary.

Persons Segregating Waste from Vehicles - Level I

- Safety glasses (with splash goggles or full face shield when necessary);
- Tyvek and/or vinyl apron (as needed);
- Safety shoes/boots;
- Respirator (if required - along with annual fit tests); and

- Puncture-resistant and/or chemical-resistant gloves, if necessary.

Persons Sampling HHW - Level II

- Full-face shield and safety glasses;
- Chemical-resistant coveralls;
- Safety shoes/boots;
- Respirator (if required - along with annual fit tests); and
- Chemical-resistant and/or puncture resistant gloves.

Persons Lab Packing HHW - Level I or II

- Safety glasses (with goggles or full-face shield when necessary);
- Tyvek and/or vinyl apron or chemical-resistant coveralls;
- Safety boots;
- Respirator (if required - along with annual fit tests); and
- Chemical-resistant inner gloves and/or puncture resistant outer gloves.

Regular safety shoes can be substituted for chemical-resistant safety shoes when no chemical exposure hazard exists.

2.13 Use and Management of Containers

Appropriate containers fitting DOT specifications will always be used for storing wastes at the HHW Collection Facility. Contractor personnel preparing wastes for storage will only use containers that are compatible with the wastes to be stored in them, so that containment ability is not impaired.

All containers holding stored HHW will be checked at least weekly to ensure that they haven't been stored more than one (1) year and also to ensure their integrity.

These inspections, to be conducted by contracted personnel (or appropriately trained staff representatives), will be used to detect any leaks or deterioration caused by corrosion or other factors. Results of these inspections will be recorded. If a container holding household hazardous waste is found in poor condition or if it begins to leak, contracted personnel (or appropriately trained staff representatives) will transfer the wastes from the defective container to one that is in good condition or will overpack the container in a suitable storage drum.

Contracted personnel (or appropriately staff representatives) will ensure that any containers holding household hazardous waste will be kept closed during storage, except when necessary to add or remove waste. Caution will be taken in the movement of all containers to prevent them from being tipped over or punctured. Furthermore, the containers will not be opened, handled, or stored in a manner which may rupture them to leak.

Unobstructed aisle space will be maintained to allow movement of personnel, containers,

and emergency equipment within the storage building at all times.

2.14 Recycling of Waste

HHW collected at this facility will be recycled or treated whenever economically practical, and incineration or landfilling will be used as a last resort. In keeping with this operating philosophy, it is currently anticipated that the following wastes may be collected for recycling or BTU recovery: motor oil and other automotive fluids, lead-acid batteries, nickel-cadmium batteries, latex paint, fuels and solvents, mercury (from florescent bulbs and other sources), and aerosol cans.

2.15 Transportation and Disposal

When the transportation and disposal contractor arrives at the HHW facility for a scheduled pickup, the contractor will ensure that all containers are properly packaged, labeled, documented, and manifested. Contractor personnel will then load the containers onto a contractor vehicle and will transport them to a licensed facility for final treatment, recycling, or disposal.

2.16 Reporting and Documentation

Thorough and accurate records will be maintained to ensure the accurate tracking of household hazardous materials from the generator to final disposal sites. Container Contents Sheets will detail each drum's contents and waste quantities. Additional records that may be generated to ensure accurate record keeping include the following:

- Drum tracking sheet (contractor's in-house form);
- Non-regulated manifest;
- Contractor's material profile sheet (for wastes in bulk, 5 gallons or more);
- Waste certification/notification (to meet requirements of land-ban requirements if applicable);
- TC rule certification/re-certification (to meet the TCLP Rule requirements, if applicable); and/or
- Certificates of disposal.

2.17 Maintenance and Operation of the Facility

The HHW Collection Facility will be maintained and operated to promote personnel safety and to minimize the possibility of a fire, explosion, or any unplanned sudden or non-sudden release of household hazardous waste or household hazardous waste constituents to air, soil, or surface water which could threaten human health or the environment. The appropriate provisions and procedures necessary to ensure safe and efficient operations have been stated in this plan.

2.18 Policy for Dealing with Unacceptable Waste

2.18.1 Radioactive Waste

Smoke detectors are the most likely household waste to contain radioactivity. Residents will be advised by staff employees to mail used smoke detectors back to the manufacturers if they are still in business.

Other household wastes are unlikely to have any measurable radioactivity except status eliminators from record players which have a very short life. The Radiation Protection Office of the University of North Carolina recommends landfilling these when they become unusable.

2.18.2 Explosives

If explosives are delivered to the facility, the first step will be to immediately assess the possible danger and close the site if necessary until these materials are removed. The County Sheriff's Department will be called with any small arms ammunition including rifle, shotgun, and handgun. For any military type explosives, the SBI and Explosives Division at Fort Bragg will be notified. If the explosive material is not military in nature, then Fort Bragg may not respond.

2.18.3 Medical Waste

The County will not accept regulated medical waste/sharps at the facility. Non-regulated (home generated) sharps waste will be safely managed as a solid waste.

2.19 Closure

Upon closure of the Facility, Davidson County will remove all household hazardous waste and any residues. The County will also remove all containers used for storage; equipment used during the operations of the Facility, and will manage these appropriately.

3.0 CONTINGENCY PLAN

3.1 Contact Information

Responsible Agency: Davidson County Integrated Solid Waste Management
1242 Old U.S. Hwy 29
Thomasville, NC 27360

Facility Address: Davidson County Landfill
220 Davidson County Landfill Road
Lexington, NC 27292

Emergency Contacts: Primary Contact:
Solid Waste Management Director
1242 Old U.S. Hwy 29
Thomasville, NC 27360
Office Phone: (336) 242-2284
Cell Phone: (336) 240-0303

Secondary Contact:
County Risk Manager
913 Greensboro Street
Lexington, NC 27292
Office Phone: (336) 242-2210
Cell Phone: (336) 420-9903

Additional Contacts:
Landfill Supervisor
220 Davidson County Landfill Road
Lexington, NC 27292
Office Phone: (336) 242-2289
Cell Phone: (336)240-0666

Director of Emergency Services
Post Office Box 923
Lexington, NC 27292
Office Phone: (336) 242-2967
Cell Phone: (336) 240-1321
Night Phone: (336) 788-0688

Davidson County Fire Marshall
935 North Main Street
Lexington, NC 27292
Office Phone: (336) 242-7863
Cell Phone: (336) 596-9285

(Contractor)*
3RC Environmental
1401 S. Martin Luther King Jr. Drive
Winston-Salem, NC 27101
Office Phone: (336) 784-4300
Cell Phone: (704) 577-4337

Additional Contacts:

Waste Management Specialist
Div. of Waste Management/Solid Waste Section
585 Waughtown Street
Winston-Salem, NC 27107
Office Phone: (336) 771-5093
Cell Phone: (919) 621-3687

State Bureau of Investigation
Raleigh, NC
(919) 662-4500

* Other area HHW contractors include Clean Harbors, LLC (Reidsville, NC; (336) 342-6106) and Ecoflo (Greensboro, NC; (800) 999-6510).

3.2 Purpose and Implementation

This plan is designed to minimize hazards to human health and the environment from fires, explosions, or any unplanned, sudden, or non-sudden release of hazardous constituents to air, soil, or surface water. The provisions of this plan will be carried out **immediately** whenever there is an emergency at the facility.

3.3 Contingency Plan Contents

This plan contains emergency procedures for four types of incidents: *spills, fires, explosions and non-project-related disasters* (as defined below):

- A spill is an unintentional release of materials in a quantity that is sufficient to cause environmental or personal harm.
- A fire is the ignition or conflagration of either waste materials or paper and wood trash.
- An explosion is a sudden detonation of waste materials.
- Non-project-related disasters include unlikely events such as tornadoes, earthquakes, floods, or bomb threats.

3.4 Facility Staffing and Emergency Responsibilities

The HHW Collection Facility will be staffed by trained Solid Waste Management (or contractor) employees, who will collect materials from County residents and prepare the materials for shipping. A licensed contractor will be used for transport, disposal/recycling of materials, and some over-packing. In the event of an emergency,

all appropriately trained personnel who are available would participate in the response as directed by the designated emergency coordinator. Accordingly, throughout the remainder of this plan, the term “personnel” will be used to refer to appropriately trained representatives.

3.5 Arrangements with Local Authorities

Solid Waste Management Officials will make arrangements to familiarize local authorities with all pertinent aspects of the facility and its operations. In Davidson County, primary emergency authority is assigned to Davidson County Emergency Management Services, with other agencies in supporting roles. The responsible agency will therefore work with this Emergency Management office to ensure that all appropriate local authorities are properly prepared.

3.6 Revisions

This contingency plan will be kept at the facility and will also be distributed to local authorities (as described above). The contingency plan will immediately be revised whenever:

- a) The plan fails in an emergency;
- b) There are significant changes in facility design, construction, operation, or maintenance;
- c) The list of emergency contacts is changed; and/or
- d) The list of emergency equipment is changed.

This plan will be reviewed at least annually for changes and updates.

3.7 Emergency Response Materials and Equipment

A variety of emergency response materials and equipment will be kept at the facility. These materials will include some or all of the following, as deemed necessary by the Supervisor for this facility: spill control equipment (described in a subsequent section), decontamination solutions, fire extinguishers, personal protective equipment (PPE), air purifying respirator, emergency eyewash station, emergency shower/eyewash, and first aid kit.

3.8 Designation of Emergency Coordinator

At the time of an emergency, there will be at least one local government representative either on the facility premises or on call with the responsibility for coordinating all emergency response measures. This coordinator will be familiar with all aspects of the facility’s contingency plan, all operations and activities at the facility, local characteristics of wastes to be handled, location of facility records, and facility layout. In addition, this person will have the authority to commit the resources needed to implement the contingency plan. The emergency coordinator will coordinate all emergency responses with the Solid Waste Director and will supervise the implementation of

emergency procedures described in the following sections of these plans.

3.9 Spill Response Equipment and Procedures

Normal spill prevention techniques will be used at the facility and standard spill control equipment will be available. This equipment will include some of the following: bulk absorbents, an over-pack drum, absorbent booms or pillows, polyethylene liners, containers for contaminated absorbent, non-sparking tools, and decontamination products. All County personnel will work from the Awareness Level only at first. This could change to a more aggressive role, as required training will allow. In the event that a release occurs, the following procedures will be used:

- 1) The individual who notices the spill will alert other personnel by voice or sounding the EAS (Emergency Alert System).
- 2) All personnel will stop work and secure their areas of responsibility.
- 3) The emergency coordinator will direct all public participants to a safe area if necessary.
- 4) The emergency coordinator will identify the characteristics, exact source, amount, and real extent of any released materials. The coordinator will assess the possible hazards to human health and the environment, considering both direct and indirect effects (e.g., the effects of any toxic, irritating, or asphyxiating gases that are generated, or the effects of any hazardous surface-water runoff from where the water or any chemical agents used). The emergency coordinator will also determine the proper protective equipment needed and will monitor for leaks, pressure build up, gas generation, or ruptures in equipment as appropriate.
- 5) If the release is serious enough to affect human health or the environment outside of the facility, the emergency coordinator will immediately contact local authorities and will also notify the National Response Center or the government official designed as the on-scene coordinator for the area. This report will include: name and telephone number of the facility; date and time of the incident; type of incident; name and quantities of materials involved; extent of injuries; and possible hazards to human health and the environment.
- 6) Personnel will be assigned to control the spill and prevent its spread or other complications. If necessary, personnel can be assigned to isolate storm drains and sewers. Personnel will don their protective equipment and take the appropriate steps for cleaning up the spill. Any incompatible materials located near the spill will be removed. A fire watch will establish and the local fire department will be notified. Reasonable measures will be taken to ensure that the problem does not recur or spread to other waste.
- 7) If the emergency coordinator determines that outside assistance is needed, then appropriate calls will be made using the emergency phone list.

- 8) Once the spill is contained and cleaned up, any responsible equipment used will be decontaminated, inspected, and put back in service when returned to an acceptable condition.
- 9) If the emergency coordinator determines that a significant amount of waste escaped from the facility's secondary containment structures, the facility's transportation and disposal contractor will take soil and/or surface water samples to determine the extent of contamination of the area and possible remedial action.
- 10) The affected areas of the facility will not be placed in operation again until the responsible agency listed at the beginning of this plan has notified the appropriate authorities that the facility is once again functional.
- 11) The responsible agency will make a report of the incident in the operating record and will notify the NCDENR's Division of Waste Management - Solid Waste Section within 24 hours. A written report will be filed with the division within 15 days and it should include all of the information in Item (5) above, plus the estimated quantity and disposition of recovered materials from the incident.

3.10 Fire/Explosion Response Procedures

Procedures to be used in the event of a fire or explosion are as follows:

- 1) The individual who notices the fire or explosion will alert other personnel by voice or sounding the EAS.
- 2) All personnel will stop work and secure their area of responsibility.
- 3) The emergency coordinator will alert the local fire department and will move public participants to a secure location.
- 4) Trained County employees/outside emergency response personnel will be assigned and/or contacted to contain and halt the fire unless an explosion is possible in which case an emergency coordinator will call for evacuation. If the fire is chemical in nature or spreads to the chemical waste, emergency responders will be contacted for assistance. Trained County employees may fight the fire using fire extinguishers and/or soil and absorbents. Water will generally not be used if the fire is due to the ignition of a flammable liquid, because the water spray could cause spattering or allow the liquid to spread.
- 5) If the fire goes beyond the incipient stage and cannot be controlled with extinguishers, the emergency coordinator will notify appropriate authorities and prepare to evacuate the work area. Personnel will assist local responders when necessary. Such assistance may include helping to evacuate local residents; blocking off storm drains and protecting water sources; removing all unnecessary personnel and vehicles from the area; and removing waste material if possible.

- 6) If the fire or explosion is serious enough to affect human health or the environment outside the facility, the emergency coordinator will immediately contact local authorities and will also notify the National Response Center or the government official designated as the on-scene coordinator for the area. This report will include; name and telephone number of the reporter; name, address, and telephone number of the responsible agency; name, address and telephone number of the facility; date and time of the incident; type of incident; name and quantities of materials involved; extent of injuries; and possible hazards to human health and the environment.
- 7) Once the fire has been extinguished, the cleanup of the area will commence. During cleanup activities, the emergency coordinator will monitor for leaks, pressure buildup, gas generation, or ruptures in equipment as appropriate. If the fire was chemical in origin or spread to the waste area, all potentially contaminated cleanup materials will be disposed as of waste.
- 8) Further response to a fire will proceed according to Steps 8 through 11 under the preceding spill response section of this contingency plan.

3.11 Procedures for Non-Project Related Disaster

In the unlikely event of a disaster such as a flood, tornado, earthquake, or bomb threat the following procedures will be used:

- 1) The individual noticing the situations will notify other personnel by voice or sounding EAS.
- 2) All personnel will stop work and secure their areas of responsibility.
- 3) The emergency coordinator will alert the appropriate authorities and move personnel to a secure location. The affected area will be secured to prevent access.
- 4) If necessary, further procedures will be determined and implemented when appropriate, given the specific nature of the emergency.

3.12 Evacuation Plans

Whenever there is an emergency incident at the facility, the emergency coordinator will decide if evacuation is necessary. In making this decision, the emergency coordinator will consider various factors, including the following: a) potential for fire and/or explosion to intensify or spread; b) potential for release of toxic fumes/vapors; and c) quantity of released material.

If evacuation of the facility is necessary, personnel will be immediately notified by voice or sounding the EAS. The following procedures will then be implemented:

- 1) All personnel will leave the facility as quickly as possible through the nearest exit and proceed directly to a designated assembly area at a safe distance from the facility. All site personnel will be accounted for. If any personnel are missing, attempts to find them will be made as long as it does not involve endangering the lives of others. No personnel or vehicles will be allowed to re-enter the facility unless specifically authorized by the emergency response personnel.
- 2) After the emergency is over, re-entry will not be allowed until the emergency coordinator has determined that the facility is safe and has given appropriate notification to personnel.
- 3) Drills will periodically be held to practice these evacuation procedures and will be treated with the same seriousness as an actual emergency.

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Appendix F1

Application for HHW Identification Number
(Approved 6/22/01)

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APPROVED

North Carolina Department of Environment and Natural Resources
Division of Waste Management
Solid Waste Section

DIVISION OF SOLID WASTE MANAGEMENT

DATE 6/22/01 BY SLC

APPLICATION FOR A HOUSEHOLD HAZARDOUS WASTE IDENTIFICATION NUMBER

A household hazardous waste I.D. number shall be required to ship collected materials off-site for treatment and/or processing. Please check the appropriate box and fill in the blanks.

Temporary Day []

Permanent Site []

OPERATOR

City/County DAVIDSON

Contact Person Charles BRUSHWOOD Phone (336) 242-2284

Company Name DAVIDSON COUNTY SOLID WASTE MANAGEMENT

Site Location DAVIDSON COUNTY Landfill County DAVIDSON

Contact Persons STEVE SWAIN Phone (336) 242-2856
KARRY BLAYLOCK Phone (336) 242-2289

Mailing Address 220 DAVIDSON COUNTY Landfill Rd,
LEXINGTON, NC 27292

TRANSPORTER

Company Name SAFETY-KLEEN (TG) ID No. SCD 987574647

Mailing Address 208 WATLINGTON INDUSTRIAL DRIVE
REIDSVILLE, NC 27320

Contact Person Keith ANDERSON Phone (336) 361-6133

DISPOSER/RECYCLER

Company Name SAFETY-KLEEN (TG), INC. ID No. NC D 000648451

Site Location REIDSVILLE, NORTH CAROLINA

Mailing Address 208 WATLINGTON INDUSTRIAL DRIVE
REIDSVILLE, NC 27320

Contact Person Keith ANDERSON Phone (336) 361-6133

MATERIALS TO BE COLLECTED various Household HAZARDOUS materials including paints, cleaners, pesticides, herbicides, aerosols, AUTOMOTIVE PRODUCTS, BATTERIES, WAXES, VARNISHES, COATINGS ETC.

MATERIALS TO BE RECYCLED Paints (reuse), SOLVENTS (Btu recycling), motor oil, lead acid BATTERIES, NI-CAD BATTERIES, MERCURY

(OVER)

EXPLANATION N/A

For Temporary Day, dates of collection (mo/day/yr) N/A

I certify that the information supplied is accurate and correct to the best of my knowledge and belief, and that this facility will only accept household hazardous waste.

I am authorized to make this request on behalf of the operator at the location given.

Date 6-22-01 Name Charles Brushwood
Company Title Director Signature Charles Brushwood

Purpose: Application for household hazardous waste identification number. This number shall be used to ship collected materials off-site for treatment and/or processing.

Distribution: Mail completed original to the following address:

Division of Waste Management
Solid Waste Section
1646 Mail Service Center
Raleigh, North Carolina 27699-1646
(919) 733-0692

The Solid Waste Section shall assign an identification number upon receipt of application.

*Temporary Day - Upon completion of a Temporary Collection day, a report on HHW collected, disposed of, and recycled shall be returned to the Solid Waste Section.

*Permanent Site - An annual report on HHW collected, disposed of, and recycled shall be returned to the Solid Waste Section.

Disposition: This form shall be maintained in accordance with the standards of the Solid Waste Section's Records Disposition Schedule published by the North Carolina Division of Archives and History.

FOR SECTION'S USE ONLY

Date Received 5/15/2001, Revised 6/22/2001

Date Approved 6/22/2001

HHW Number: NC PH02901001

Appendix G

Leachate Release Prevention Plan

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**Operations Manual
Appendix G: Leachate Release Prevention Plan**

**Davidson County Landfill Facility
Davidson County, North Carolina**

Prepared for:
**Davidson County Integrated Solid Waste Management
Thomasville, North Carolina**

May 2012



14N. BOYLAN AVENUE
RALEIGH, NORTH CAROLINA 27603
NC LIC. NO. C-0828 (ENGINEERING)

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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX G: LEACHATE RELEASE PREVENTION PLAN**

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3.3 Waste Disposal.....	4
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FIGURE

Figure 1 Existing Conditions

APPENDICES

Appendix G1 Secondary Containment Storm Water Removal Procedures
Appendix G2 Leachate Storage Tank Area Weekly Inspection Form
Appendix G3 Quarterly/Annual Training Log Form

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**DAVIDSON COUNTY
DAVIDSON COUNTY LANDFILL FACILITY**

**OPERATIONS MANUAL
APPENDIX G: LEACHATE RELEASE PREVENTION PLAN**

1.0 OVERVIEW

This portion of the Operations Manual was prepared to describe the plan for the prevention of leachate releases at the facility. Specifically, this plan focuses on the Phase 2 leachate storage tank area.

2.0 DISCHARGE PREVENTION

The following measures are implemented to minimize the potential for leachate discharges during the handling, use, or transfer of leachate at the facility. Employees that handle leachate will receive training in the proper implementation of these measures.

2.1 Compliance with Applicable Requirements

The aboveground leachate storage tank area (Primary Tank A and Secondary Containment Tank) and operating equipment associated with the Phase 2 landfill unit are visually inspected weekly for spills, leaks, and integrity. Any noted deficiencies are addressed by facility personnel.

2.2 Facility Layout

Figure 1 shows the layout of the Phase 2 leachate storage tank area and the surrounding area.

2.3 Potential Discharge Flow Direction

Drainage from the Phase 2 leachate storage tank area generally flows toward a nearby rock dam, approximately 100 feet northwest of the leachate storage tank area and discharges to the north through approximately ¼ mile of wooded area toward Rich Fork Creek to the west.

In the event of an uncontrolled discharge, some storage is provided immediately upslope of the rock dam; thus allowing for mitigation. Additional dikes will be created in the event of a release as necessary to minimize migration.

2.4 Containment and Diversionary Structures

The primary leachate storage tank (Tank A) is located within a larger diameter secondary containment tank which includes a concrete pad. This containment tank is equipped with a drain valve that is normally locked in the closed position (located outside the secondary tank adjacent to a sump on the north side of the secondary containment tank). The drain

valve is located to allow for the drainage of trapped storm water in northern portion of the secondary containment tank. For storm water in the southern portion of the secondary containment tank, a sump is located in the floor of the secondary containment tank where a pump may be placed for removal of storm water. Accumulated storm water inside the secondary containment tank will be removed following the procedures in **Appendix G1**.

2.5 Weekly Inspection and Records

The checklist provided in **Appendix G2** is used for weekly inspections by facility personnel. This weekly inspection includes observing the exterior of storage tanks, piping, and other equipment for signs of deterioration, leaks, corrosion, and/or thinning.

All problems or potential issues regarding tanks and related equipment must immediately be reported to the Solid Waste Director and/or Landfill Manager (see Section 3.1 for contact information). Visible leaks from tank walls, piping, or other components must be repaired as soon as possible to prevent a larger spill or a discharge outside of the secondary storage tank. Pooled leachate will be removed immediately upon discovery. Written weekly inspection records are signed by the Solid Waste Director or his designee and maintained in the operating record for a period of three (3) years.

2.6 Training

The Solid Waste Director is the facility designee and is responsible for leachate discharge prevention, control, and response preparedness activities at this facility.

Facility management has trained leachate-handling personnel in the operation and maintenance of leachate release prevention equipment, discharge procedure protocols, applicable pollution control laws, rules and regulations, general facility operations, and the content of this Leachate Release Prevention Plan. New facility personnel with leachate-handling responsibilities are provided with this same training prior to being involved in leachate operations. Quarterly discharge prevention briefings will be held by the Solid Waste Director for facility personnel involved in leachate operations. Annual drills of leachate release response will also be conducted. These drills will include release reporting to appropriate individuals and response action drills. Records of the briefings and discharge prevention training are documented on the form shown in **Appendix G3** and are maintained in the operating record for a period of three (3) years.

3.0 DISCHARGE RESPONSE

This section describes the response and cleanup procedures that will take place in the event of a leachate discharge. The uncontrolled discharge of leachate to groundwater, surface water, or soil is prohibited by State and Federal laws. Immediate action must be taken to control, contain, and recover discharged leachate.

In general, the following steps will be taken:

- If possible and safe to do so, identify and shut down the source of the discharge to stop the flow;
- Contact the Solid Waste Director and/or Landfill Manager or his alternate;
- Contain the discharge with berms, trenches, sandbags, or other material;
- The Solid Waste Director or Landfill Manager will contact regulatory authorities and the response organization (currently Highway 64 Portables – (336) 474-1436);
- Discuss with regulatory authorities any assessment or corrective actions that may be required; and
- Collect and dispose of recovered leachate according to regulations.

The reporting of leachate releases will be as described in **Section 3.1**.

3.1 Reporting of Leachate Releases

The Solid Waste Director and/or Landfill Manager will be notified immediately of any release of leachate at the landfill (contact information below). This includes leachate released into or outside of the secondary containment tank.

Solid Waste Director: Charles Brushwood
Phone (Office): (336) 242-2284
Phone (Cell): (336) 240-0303

Landfill Manager: Steven Sink
Phone (Office): (336) 242-2284
Phone (Cell): (336) 240-0666.

Additionally, the NCDENR facility inspector (see below) will be notified of any leachate that is released outside the secondary containment tank.

Facility Inspector: Hugh Jernigan
NCDENR – Winston-Salem Regional Office
585 Waughtown Street
Winston-Salem, NC 27107
Phone: (336) 771-5093.

3.2 Remediation

Once facility staff have stopped the source of the leak, remediation of leachate released and impacted soil and water will begin. Remediation activities will be conducted to minimize the migration of leachate as well as to remove leachate and leachate impacted materials. Remediation activities may include (but are not limited to): construction of berms to prevent further migration of leachate; pumping of leachate from ponded areas; and removal of leachate impacted soils/gravel.

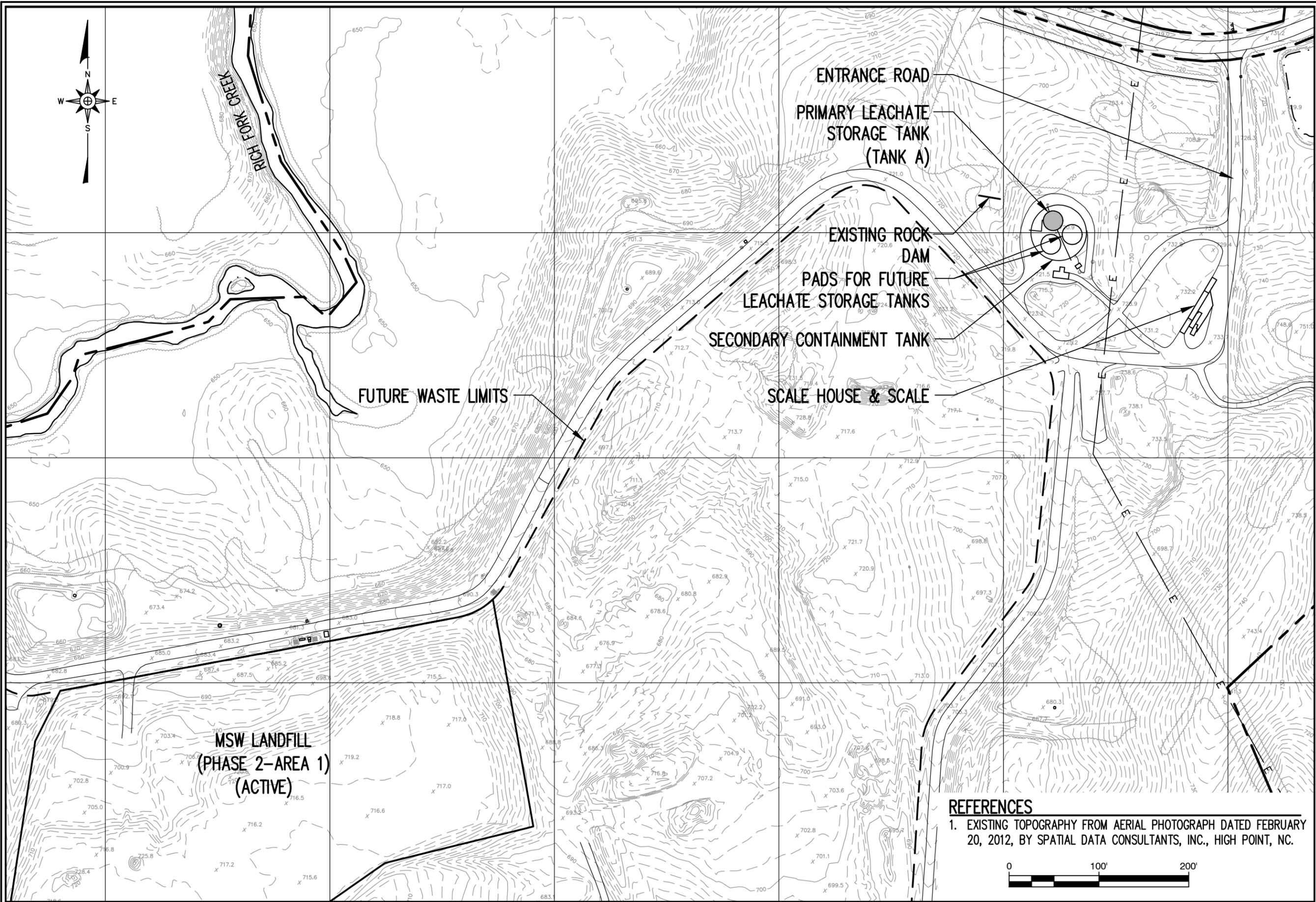
3.3 Waste Disposal

Following the containment and control of a release, the Solid Waste Director will provide for proper characterization, collection, treatment, and disposal of materials utilized and impacted by the released leachate. Recovered leachate will be taken to a wastewater treatment plant for disposal. Soils or gravel that have been contacted with leachate may be disposed in the active MSW landfill unit. In addition, the Solid Waste Director will ensure that any affected equipment or materials are replaced and/or restored to full operational condition.

3.4 Investigation and Documentation

The Solid Waste Director will investigate the cause of the release and document the procedures taken during to mitigate the release and remedy the situation. Furthermore, additional measures may be implemented as feasible in order to prevent a similar release.

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REFERENCES

1. EXISTING TOPOGRAPHY FROM AERIAL PHOTOGRAPH DATED FEBRUARY 20, 2012, BY SPATIAL DATA CONSULTANTS, INC., HIGH POINT, NC.

RICHARDSON SMITH GARDNER & ASSOCIATES
 NC LIC. NO. C-0828 (Engineering)
 www.rsgengineers.com
 14 N. Boylan Ave.
 Raleigh, N.C. 27603
 ph: 919-826-0577
 fax: 919-826-3899

FIGURE NO.	1
SCALE:	AS SHOWN
CHECKED BY:	
DRAWN BY:	J.A.L.
FILE NAME	DAVDco-B0684
PROJECT NO.	DAVDco 10-5
DATE:	Apr. 2012

TITLE: **DAVIDSON COUNTY LANDFILL
 PHASE 2
 LEACHATE STORAGE TANK AREA
 EXISTING CONDITIONS**

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Appendix G1

Secondary Containment Storm Water Removal Procedures

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**Davidson County Landfill Facility
Leachate Release Prevention Plan**

Secondary Containment Storm Water Removal Procedures

1. Observe water in secondary containment tank for any evidence of leachate (sheen on the water surface; discolored water; and/or discharge from primary containment tank or piping).

If leachate appears to be present, use a submersible pump to remove all water into either a tanker truck or into the primary containment tank. If water appears to be storm water only, follow Steps 2 through 4.

2. Open the valve just to the north side of the secondary containment tank and observe the flow of storm water from the existing storm water discharge pipe. Optionally, use a submersible pump to remove all water to a nearby drainage channel. Verify that no erosion is occurring at the discharge location.
3. Monitor the flow every 15 minutes until storm water is removed from the secondary containment tank.
4. CLOSE the VALVE to the storm water discharge pipe (or turn off the submersible pump if used). Observe that no flow is coming from the storm water discharge pipe.

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Appendix G2

Leachate Storage Tank Area
Weekly Inspection Form

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Leachate Storage Tank Area Weekly Inspection Form

Date: _____ Inspection By: _____ Supervisor's Signature: _____

	Y*	N	Description & Comments
Primary Containment Tank(s)			
Tank surfaces show sign of leakage			
Tank(s) are damaged, rusted, or deteriorated			
Bolts, rivets, or seams are damaged			
Level gauge or alarms are inoperable			
Vent is obstructed			
Foundation is cracked			
Secondary Containment Tank			
Tank surfaces show sign of leakage			
Tank is damaged, rusted, or deteriorated			
Bolts, rivets, or seams are damaged			
Concrete floor/foundation is cracked to allow flow of leachate through			
Stormwater removal system is inoperable or shows evidence of leakage			
Piping and Equipment			
Flow meter/batcher is/are inoperable			
Transfer pump is inoperable			
Automatic control valve is inoperable			
Blower is inoperable			
Mixer is inoperable			
Piping or valves show evidence of leaking			
Insulation and heat tracing is not functioning properly and/or is damaged			
Loadout Pad/Sump			
Area around pad shows evidence of spillage			
Sump pump is inoperable			
Discharge piping/valves are damaged and/or inoperable			

* For items that are marked "Yes" and which could result in the failure of the tank(s) to contain leachate, remedial measures will be taken immediately to correct the deficiency. Items that are marked "Yes" and which would not result in the failure of the tank(s) to contain leachate, remedial measures will be taken as soon as practical.

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Appendix G3

Quarterly/Annual Training Log Form

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Appendix H

Operations Testing Memo

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Memo

TO: ALL Operators

FROM: Charlie Brushwood

CC: Steven Sink, Steve Swaim

DATE: July 21, 2009

RE: Operational plan

Each operator received a copy of the operational plan a few weeks ago. This memo is to inform you that regularly scheduled training with tests on the plan will be in October and April of each year. There will also be one training and test per year with a random date.

If you have any questions feel free to contact your supervisor.

Thank You

Charlie Brushwood Landfill director
Please sign and DATE back of memo.

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Name: _____

Date: _____

Davidson County Landfill Operation Plan Test

- 1) Our landfill has two-way communication with radios and most employees carry cell phones.
True
False

- 2) If a hot load is placed on the working face what should you do?
 - a) Call fire department, supervisor, and use the fire extinguisher.
 - b) Spread as thinly as possible, place daily cover soil on the waste to extinguish the fire, and call the supervisor.
 - c) Call someone else who may know what to do.

- 3) Equipment and trucks should keep how much space between them for safety?
 - a) 4 feet
 - b) 6 feet
 - c) 8-10 feet

- 4) An ice storm can make access to the landfill dangerous, prevent movement or placement of daily cover, and, thus may require closure of landfill until the ice is removed or has melted.
True
False

- 5) Heavy rains can create a muddy situation in some portions of the landfill. The control of drainage and use of stone can promote drainage away from critical areas.
True
False

- 6) During an electrical storm landfill activities will be temporarily stopped until they can be resumed safely.
True
False

- 7) During wind events you should move portable wind fence to catch all blown materials possible and cover with soil if tarp cannot safely be pulled.
True
False

- 8) Construction and Demolition debris is which of the following in our operational plan?
- a) Construction and Demolition Debris Waste: Waste or debris from construction, remodeling, repair, or demolition operations on pavement or other structures.
 - b) Inert Debris Waste: Concrete, brick, concrete block, uncontaminated soils and rock, untreated and unpainted wood, etc.
 - c) Land Clearing Debris: as defined by G.S. 120A-290, specifically, waste that is generated solely from land-clearing activities, such as stumps, trees, etc.
 - d) Asphalt: in accordance with G.S. 130-294 (m)
 - e) Other Wastes as Approved by the Solid Waste Section of the Division of Waste Management.
 - f) All of the above.
- 9) Which of the following waste is not prohibited from disposal within MSW landfill?
- a) Whole Scrap Tires
 - b) Used Oil
 - c) White Goods
 - d) Lead Acid Batteries
 - e) Yard Waste
 - f) Construction and Demolition Debris (C&D) (Except when allowed by the County)
 - g) Aluminum Cans
 - h) Cardboard
- 10) Waste screening individuals should look for certain things such as hazardous placarding or markings, liquids, powders or dusts, sludge, bright or unusual colors, drums, chemical odors.
True
False
- 11) Spilled or wind-blown debris along the access road will be cleaned up daily and placed in the landfill.
True
False
- 12) What is the minimum soil cover for daily cover if the tarp is not pulled?
- a) 12 inches
 - b) 18 inches
 - c) 6 inches
- 13) Waste that will remain for more than 30 days will have how much total cover?
- a) 6 inches
 - b) 12 inches
 - c) 18 inches

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DAVIDSON COUNTY

RESOLUTION TO APPROVE PHASE 2 OF THE DAVIDSON COUNTY LANDFILL

WHEREAS, T15A NCAC 13B.1618(c)(5)(A) requires approval of a proposed landfill site by the governing Board of County Commissioners; and,

WHEREAS, the proposed Phase 2 landfill unit is a Subtitle D municipal solid waste (MSW) facility consisting of up to approximately 101 acres of waste footprint located within an approximate 290 acre tract as shown on the attached map; and

WHEREAS, the proposed Phase 2 landfill unit meets all County zoning requirements and is consistent with the current Davidson County Solid Waste Management Plan; and,

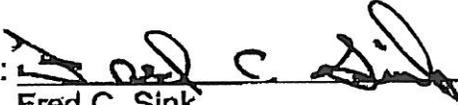
WHEREAS, the proposed Phase 2 landfill unit will accept up to approximately 150,000 tons of municipal solid waste per year and will provide up to approximately 12,000,000 cubic yards of gross volume over the projected approximate 50 year life expectancy; and,

WHEREAS, the proposed Phase 2 landfill unit will service Davidson County and adjacent Counties upon the discretion of this Board.

NOW, THEREFORE, BE IT RESOLVED that the County Commissioners of Davidson County hereby approve the proposed Phase 2 landfill site.

Adopted, this 11th day of May, 2004.

Davidson County
Board of Commissioners

By: 
Fred C. Sink
Chairman

Attest:


Robert C. Hedrick
Clerk to the Davidson County
Board of Commissioners