

**HAZARDOUS WASTE SECTION - COMPLIANCE BRANCH  
FILE TRANSMITTAL & DATA ENTRY FORM**

**Your Name:** Ernest Lawrence

**Facility ID Number:** NCD986231868

**Facility Name:** Kimble Glass Morganton

**Document Group:** Inspection/Investigation (I)

**Document Type:** I - Compliance Evaluation Inspection (CEI)

**File Description/Comments:** No violations

**Date of Document:** 3/28/2016

**Author(s) of Document:** Ernest Lawrence

**Inspector ID #:** NC043

**Suborganization:** Western Region

**County (if not on report):** Burke

DEPARTMENT OF ENVIRONMENT AND NATURAL RESOURCES

DIVISION OF WASTE MANAGEMENT

HAZARDOUS WASTE SECTION

ACTIVITY REPORT

March 28, 2016

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**SUBJECT:** Kimble Glass Morganton (Gerresheimer Glass)  
**REASON FOR VISIT:** Inspection  
**ADDRESS:** 114 Wamsutta Mill Road  
**CITY, STATE, ZIP:** Morganton, NC 28655  
**BY WHOM:** Ernest Lawrence - Environmental Senior Specialist

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**DATE OF INSPECTION** 3/28/2016

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**PERSON CONTACTED** William Moulton

**EPA ID NUMBER** NCD986231868

**REPORT:**

Kimble Glass is a manufacturer of glass injectable vials that are sold to pharmaceutical companies throughout the US. The facility starts with raw glass tubing which is heated, formed, and tooled to form the finished product.

The facility has 145 employees and is in operation 24 hours/day. City water and sewer is used. The nearest residence is about 1 mile from the facility.

The facility is listed as a Small Quantity Generator but operates as a Conditionally Exempt Generator. The facility was inspected as a CEG.

The facility does not generate hazardous waste in the manufacturing process. The facility has two 30-gallon parts washers in the maintenance shop. The flash point on the solvent is greater than 140.

Used tooling oil is generated and is accumulated in containers that are labeled "Used Oil." No spills of used oil were observed. Used oil is picked up by Safety Kleen.

The facility manages used fluorescent tubes as universal waste. Three boxes of used fluorescent tubes were observed and they were closed and labeled. The starting accumulation date was being tracked.

Emergency information is posted with the name and number of the emergency coordinator.

**CONCLUSIONS:**

Kimble Glass is operating as a CEG. No violations were observed.

For questions about this activity report contact Ernest Lawrence at 336-352-5742.

Cc: Brent Burch  
Raleigh Central Files