

**HAZARDOUS WASTE SECTION - COMPLIANCE BRANCH  
FILE TRANSMITTAL & DATA ENTRY FORM**

**Your Name:** Bradley Bailey  
**Facility ID Number:** NCD986177418  
**Facility Name:** BONSET AMERICA CORP  
**Document Group:** Inspection/Investigation (I)  
**Document Type:** I - Compliance Evaluation Inspection (CEI)  
**Description for File:** No violations  
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**Author(s) of Document:** Bradley Bailey

**Inspector ID #:** NC21                      **Suborganization:** Eastern Region

**Comments for RCRAInfo:**no violations

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**STATE OF NORTH CAROLINA  
DEPARTMENT OF ENVIRONMENT AND NATURAL RESOURCES  
DIVISION OF WASTE MANAGEMENT  
HAZARDOUS WASTE SECTION**

**COMPLIANCE EVALUATION INSPECTION REPORT**

**1. FACILITY INFORMATION:**

Facility Name: Bonset America Corp  
EPA ID Number: NCD 986 177 418  
Status of Facility: Small Quantity Generator (SQG)  
Facility Location: 6107 Corporate Park Dr., Browns Summit, NC 27214  
Mailing Address: 6107 Corporate Park Dr., Browns Summit, NC 27214  
County: Guilford

**2. FACILITY CONTACT:** Vince Brandon - R&D Manager, Bonset America Corporation  
Phone: 336-375-0234; Email: [vbrandon@bonset.com](mailto:vbrandon@bonset.com)

**3. INSPECTION PARTICIPANTS:** Vince Brandon (Bonset) and Bradley Bailey (NCDENR)

**4. DATE OF INSPECTION:** January 29, 2015

**5. DATE OF LAST INSPECTION:** Never inspected SQG

**6. PURPOSE OF INSPECTION:** Unannounced audit to determine compliance with regulations described at 40 CFR 261, 262, 265, 268, 273 and 279.

**7. FACILITY DESCRIPTION:** Bonset America Corporation is a subsidiary of C.I. Kasel Company, Ltd. Of Tokyo, Japan that started in 1989. (NAICS 33999-All other miscellaneous manufacturing). Bonset manufactures mono axially oriented heat shrinkable film (PVC-poly-vinyl chloride, PETG-polyester, SBS/OPS-styrene butadiene-styrene) used in packaging and labeling. The facility is located on a 24.07 acre tract owned by BONSET AMERICA CORPORATION 6107 Corporate Park Dr. Browns Summit NC 27214.

Distance to closest residence: less than ¼ mile  
Distance to closest off-site well(s): Not known  
Water supply: City of Greensboro  
Description of wells on-site: unknown  
Sewage: City of Greensboro  
Operating shifts: 2 shifts 24 hours/7 days M-F (4-teams)  
Number of employees: 140  
Size of facility: See above description

The facility notified with the State as a small quantity generator (SQG) of hazardous waste in 1998. The facility is no longer using the chemical which caused the facility to notify as a SQG. This inspection revealed that hazardous waste (U028) is no longer generated at the facility. The facility was inspected for compliance with the conditionally exempt small quantity generator (CESQG) requirements.

## 7. WASTE STREAMS INCLUDE:

The facility originally notified as a small quantity generator due to this hazardous waste stream:  
U028 – Hazardous Substance, liquid (di-2-ethyl hexyl phthalate)

Since 2010 this chemical is no longer used. The chemical was replaced with di-n-butyltin bis methyl maleate which is not a RCRA listed waste when disposed.

The facility generates used oil and universal waste.

Non-hazardous waste streams include: Parts washer Mod 5100 ZEP

## 8. AREAS OF REVIEW AND INSPECTION:

- **Manifests:**

- Transporters – Safety-Kleen Systems Inc – TXR 000 050 930

- Shamrock – NC0 000 942 144

- ECOFLO – NCD 980 842 132

- TSDs – Safety-Kleen NCD 077 840 148

- ECOFLO – NCD 980 842 132

- Veolia Environmental Services – FL0 000 207 449

- Filled Out Correctly: Yes

- Signed Copies: Yes

- Land Disposal Restriction Notification Attached: Yes

- **Satellite Accumulation Areas:** There were no hazardous waste satellite accumulation areas noted on the day of the inspection.

- **Storage Areas:** There were no hazardous waste storage areas noted.

- **Universal Waste:** Universal waste lamps are shipped to Veolia through Shamrock Environmental. There was no universal waste in storage on the day of the inspection.

- **Used Oil:** Used oil is stored in two totes that were properly labeled and closed. Shamrock Environmental recycled the used oil.

## 9. SITE DEFICIENCIES: No site deficiencies were noted on the day of the inspection.

## 10. RECOMMENDATIONS:

If the facility generates less than 220 pounds of non-acute hazardous waste in a calendar month, that the facility may renotify as a conditionally exempt small quantity generator of hazardous waste. The facility would use the EPA 8700-12 form to renotify of the reduced status. The form can be found at this link: <http://www.epa.gov/wastes/inforesources/data/form8700/8700-12.pdf>

Please contact me at 919-707-8225 if you have any questions about generator status notification.

*Bradley Bailey*

Bradley Bailey  
Environmental Senior Specialist, NCDENR

Date: 05 March 2015