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April 6, 2015

Solid Waste Section
Asheville Regional Office



OPERATIONS PLAN

SOLID WASTE TRANSFER STATION

GRAHAM COUNTY, NORTH CAROLINA

2015

OPERATIONS PLAN

SOLID WASTE TRANSFER STATION GRAHAM COUNTY, NORTH CAROLINA

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OPERATIONS PLAN
SOLID WASTE TRANSFER STATION
GRAHAM COUNTY, NORTH CAROLINA
2015

I. INTRODUCTION

A. Purpose of Plan

This operations plan has been developed for the proposed Solid Waste Transfer Station located in Graham County, North Carolina. This plan has been prepared in accordance with the requirements of the North Carolina Department of Environment, Health, and Natural Resources (DENR), Division of Solid Waste Management, Solid Waste Rules (15A NCAC 13B).

B. Facility Location (Amended)

Graham County owns 4.74 acres where the Transfer Station currently is located. Appendix 4 is the Warranty Deed showing ownership of this property. Also attached is Appendix 5 which is the picture of the property. The site contains the transfer station, scale house facility, recycling bins and household drop-off dumpsters.

C. Service Area

The Transfer Station will provide service for all of Graham County.

II. OPERATIONS PROCEDURES

A. Overview

The Transfer Station will consist of a pre-engineered metal building with an approximate 2,400 ft tipping floor and lowered access / loading corridor for transfer trucks. Incoming waste collection vehicles will deposit municipal solid waste (MSW) and construction and demolition (C /D) waste directly onto the concrete tipping floor of the facility. Once the MSW & C/D has been dumped onto the tipping floor, it will be inspected for illegal wastes and/or hazardous wastes. Illegal and hazardous wastes will be diverted from the waste stream and disposed of properly in a hazardous waste landfill. Once the waste has been inspected for unacceptable materials, a loader will push the remaining waste to the rear of the tipping floor where it will be dropped into a transfer truck on the lower level. The waste will then be transferred to the Pine Bluff Landfill Permit #028-039D"SL" in Ballground, Georgia

Normal working hours for the Transfer Station are 7:30 a.m. to 4:00 p.m., Monday through Friday and 7:00 a.m. to 3:00 p.m. on Saturday. The facility is closed on Sunday and the following holidays: New Year's Day, Independence Day, Thanksgiving Day, and Christmas Day.

B. Personnel

The facility is owned and operated by Graham County. A minimum of two (2) staff employees is required for the daily operation of the Transfer Station. These employees are properly trained in safety procedures and the inspection of incoming wastes (refer to section D, "Inspection of Wastes"). Training material published by the Solid Waste Association of North America (SWANA) is utilized for initial training of on-site personnel and for continuing education. The Transfer Station employees also direct and coordinate the movement of collection vehicles into and out of the Transfer Station.

C. Characterization of Waste Stream

Graham County currently receives approximately 7000 tons of waste each year. Approximately 1,400 tons (20%) of the County's waste stream is construction/demolition waste. Approximately 5,600 tons (80%) of the County's waste stream is MSW waste.

On or before August 1st of each year, the owner or operator shall report to the North Carolina Solid Waste Section, for the previous year beginning July 1st and ending June 30th, the amount by weight of the solid waste that was received at the facility and disposed of in a landfill, incinerated, or converted to fuel. To the maximum extent practicable, such reports shall indicate by weight the county of origin of all solid waste. The owner or operator shall transmit a copy of the report to the county in which the facility is located and to each county from which waste originated.

The transfer station will only accept municipal solid waste, construction/demolition waste, and non-hazardous industrial waste generated in Graham County. Graham County will notify the division within 24 hours of any attempts to dispose of non-permitted waste.

The following wastes are prohibited from disposal at the transfer facility:

Hazardous waste as defined within 15A NCAC 13A, including hazardous waste from conditionally exempt small quantity generators.

Polychlorinated biphenyls (PCB) waste as defined in 40 CFR 761.

Liquid wastes will not be accepted at the transfer facility.

Wastes prohibited by Statute GS 130A-309.10 of the North Carolina Solid Waste Management Rules. These wastes include:

- Wooden pallets
- Used oil and oil filters
- Yard trash
- White goods

Antifreeze (ethylene glycol)
Whole scrap tires
Lead acid batteries
Computer Equipment and Televisions
Plastic bottles or containers
Fluorescent lighting ballasts and bulbs

D. Inspection of Wastes

Access to the Transfer Station is controlled by properly trained employees, located at the entrance of the facility. As the contents of the collection vehicles are emptied onto the tipping floor, an employee will conduct periodic visual inspections of the waste materials. If unacceptable waste is found, the driver of the vehicle will be instructed to terminate dumping and the unacceptable waste will be reloaded onto the vehicle for removal from the site. Examples of unacceptable wastes include large containers of liquid waste, sludge's, drums that have not been emptied and crushed prior to delivery, and containers either smoking or emitting noxious vapors.

Graham County shall implement a program at the transfer station for detecting and preventing the disposal of unacceptable waste, especially hazardous or liquid waste. The program will include the following:

Transfer station personnel will conduct random inspections of incoming loads. Inspections will occur at the transfer station on the tipping floor. The load will be carefully spread by a front-end loader with personnel trained to identify unacceptable waste, especially hazardous and liquid waste. If unacceptable waste is found, the driver of the vehicle will be instructed to terminate dumping and the unacceptable waste will be reloaded onto the vehicle for removal from the site. The frequency of the random inspections will be based on the type and quantity of waste, but not less than one inspection per week.

If hazardous waste is identified during vehicle dumping, facility personnel will immediately notify the driver and if necessary, contact NCDENR and the Hazardous Materials Emergency Response Team. The appropriate information concerning the waste will be provided to those officials and the recommended steps will be taken until properly trained handlers of hazardous waste arrive on-site. A sign with the words "No Hazardous or Liquid Wastes Accepted" shall be posted on an entrance sign.

Transfer Station personnel will maintain records of each load inspection. These records will be maintained in the operating record of the transfer facility. A copy of the Waste Inspection Form has been included in Appendix 3.

Waste shall not be stored on the tipping floor after operating hours and the tipping floor and the transfer trailer loading area shall be maintained in sanitary, clean condition after operating hours.

Infectious or medical waste haulers are advised that the Transfer Station does not accept such wastes and that the hauler will have to transport the infectious wastes to an approved facility for disposal.

Should a “hot load” occur in a vehicle using the facility; the attendant will not permit the load to be discharged onto the tipping floor. The vehicle operator will be advised to move the vehicle to a gravel or paved area located outside the Transfer Station where the load will be discharged. The local fire department will be notified prior to discharge to identify the cause of the problem and extinguish the load fire. Once the load has been extinguished and the cause determined, the load will be taken into the facility for disposal. No asbestos or animal wastes will be accepted at the Transfer Station.

The above limitations on the types of wastes that will be accepted do not circumvent the incidental wastes that may be found in the residential waste stream that is expected at the facility.

E. Traffic Control

Site personnel control access to the Transfer Station. A gate controls the entrance to the transfer station facility. As vehicles arrive at the Transfer Station, site personnel will direct the driver to position the vehicle at the correct unloading location once there is sufficient room to maneuver on the concrete floor. When the contents of the vehicle are emptied, the driver is instructed to move the vehicle away from the tipping floor and exit the Transfer Station.

During times when several vehicles are at the Transfer Station at the same time, haulers are instructed to wait within the staging area located outside the entrance to the building.

F. Housekeeping, Litter, and Vector Control

Incoming wastes will be transported to the Transfer Station in covered or enclosed vehicles. Outgoing transfer trailers will also be covered or enclosed. Throughout the day and at the end of each working day, facility personnel will police the building and surrounding site for litter. Collected litter is placed in containers for proper disposal. Two yard hydrants will be available to wash down the concrete tipping floor, lower level floor and adjacent equipment areas when needed. The equipment used for pushing trash on the tipping floor will also have a bucket equipped with a squeegee. Wash down water flows into a trench drain located just inside of the building entrance on the upper level and in the middle of the lower level. The drains will be covered by metal grates to block large debris that might enter the wastewater piping. The metal grate is raked periodically and the collected trash is placed into containers for proper disposal. The drains are connected to a six (6) inch sewer line that flows to a tank that will be pumped and the contents hauled to the Waste Water Treatment Plant as required.

Odors are controlled by prompt unloading and transfer of all delivered wastes at the Transfer Station. The open sides of the building and wall mounted ventilation fans located above the transfer trailer will provide adequate fresh air exchange to control odor problems.

The daily removal of solid waste in conjunction with daily housekeeping procedures effectively controls the development of vector related problems. The tipping floor is constructed of concrete, which is an impervious, readily cleanable

material. Floor and equipment wash-downs at the Transfer Station will also reduce both odor and vector problems. As described previously, wash water will be diverted to drains that connect to a tank that will be pumped and the contents hauled to the Waste Water Treatment Plant as required. Licensed exterminators will also be available to visit the Transfer Station as needed.

G. Dust and Fire Control

Periodic wash down of the tipping floor and equipment will prevent excessive build-up of dirt and dust at the facility.

Fire Control is provided by portable hand-held fire extinguishers as well as a yard hydrant located just outside the building. Fire protection will be provided by the local fire department, which is aware of the fire control needs for the facility. In the event that a fire occurs, the local authorities will be notified immediately. The telephone numbers of local fire, police, ambulance and hospital facilities are posted in and around the facility at all times. In the event of a fire at the facility the NCDENR will be notified within 24 hours and written notification will be submitted within 15 days.

H. Wastewater Collection

Wastewater flow at the Transfer Station will consist of wash down water from the tipping floor and lower level. On the tipping floor, wash down water will be collected by a trench drain located near the station entrance. Lower level wash down water will be collected in a catch basin located in the center of the lower level. Wash down water from the two areas will flow through gravity lines to a tank that will be pumped and the contents hauled to the Waste Water Treatment Plant as required. To ensure that rainwater does not enter the waste water lines, a metal roof covers the building and the driveways is sloped away from the transfer station floor. The maximum volume of wastewater and wash down water is estimated to be 1,500 gallons per day. A copy of the acceptance letter from the Robbinsville W.W.T.P. is included in Appendix 1.

I. Storm Water Management and Erosion Control

Areas adjacent to the Transfer Station are graded away from the building. Gutters and downspouts will also be positioned on the building to divert discharge of storm water to diversion ditches and storm drains.

Standard erosion control practices, such as silt fencing, vegetating slopes, and diversion ditches will be utilized at the site.

J. Zoning

Graham County has no zoning requirements for the Transfer Station properties. Correspondence from Graham County concerning zoning is included in Appendix 2.

K. Facility Inspections

Regular maintenance inspections of the facility will be conducted. The inspections will be conducted by site personnel who are familiar with the buildings and equipment at the site, as well as operations of the facility. Monthly inspections, at a minimum, will include inspections of the following.

- Building, foundation, and push walls
- Ventilation System
- Fire Equipment
- Electrical Systems
- Floor drains and yard hydrant
- Sanitary Sewer Service Lane

If unsatisfactory conditions are noted during the inspection or by Transfer Station personnel at any other time, the concerns will be reported to the Graham County Solid Waste Coordinator. If a safety threat to personnel or to the environment is identified, immediate action will be taken to correct the situation. If necessary, operations at the Transfer Station will be suspended temporarily until the proper corrective actions have been taken. In the unlikely event of a severe accident, the proper authorities will be notified and off-site support requested.

APPENDIX 1

Flow Acceptance Letter from Robbinsville W.W.T.P.

Town of Robbinsville
PO Box 126
Robbinsville, N.C. 28771
Phone: (828) 479-3250
Fax: (828) 479-9272
Email: townofrobbinsville@hotmail.com

Mayor: Steve Hooper
Clerks: Mandy Sharpe
Shari Birchfield

Council: Bobby Smith
Jan P. Brooks
Jacky Ayers

March 31, 2015

Mr. Greg Cable
Graham County Manager
Robbinsville, NC 28771

Dear Mr. Cable

This letter is to notify you that the Town of Robbinsville will accept up to; but not more than 1500 gallons per day of washdown water from the Graham County Solid Waste Transfer Station. This is for washdown only and must contain no solids, except in the trace amounts.

If you have any questions or need further information, please call me at 828-479-6428 or contact the town hall office.

Sincerely,



Michael J. Ladd
ORC, Town of Robbinsville WWTP

APPENDIX 2

Zoning Letter from Graham County



Graham County Board of County Commissioners

*12 North Main Street
Robbinsville, NC 28771*

*Keith Eller
Chairman*

*Jacob Nelms
Vice-Chairman*

*Lynn Cody
Member*

*Phone: 828-479-7961
Fax: 828-479-7988*

*Ricky Gibson
Member*

*Connie Orr
Member*

*Greg Cable
County Manager*

*Kim Crisp
Clerk*

March 31, 2015

RE: Zoning Requirements
Solid Waste Transfer Site
Graham County, North Carolina

To Whom It May Concern:

The Graham County Solid Waste Transfer Station is located at 400 Snowbird Road on approximately 4.74 acres of land being on property further described in Deed Book 335, Page 273 of the Graham County Registry and being owned solely by Graham County is not part of the zoned areas of Graham County.

A detailed map of the site is attached in Appendix 5 of the Solid Waste Operations Plan for Graham County.

Sincerely,

A handwritten signature in blue ink, appearing to read "Gregory Cable".

Gregory Cable
County Manager

APPENDIX 3

Waste Screening Inspection Form

GRAHAM COUNTY TRANSFER STATION (US 129)
COUNTY MANAGER AND BOARD OF COMMISSIONERS
12 NORTH MAIN STREET
ROBBINSVILLE, NC 28771
828/479-7960

RECORD OF WASTE INSPECTION

Date: _____ Time Crossed Scales: _____
Truck Owner: _____ Driver's Name: _____
Truck Type: _____
Vehicle ID# or Tag #: _____
Gross Weight: _____ Tare Weight: _____ Net Weight: _____ Tons: _____
Waste Generating Company/Source: _____

Reason Load Inspected: _____ random inspection _____ staff initials
_____ detained by scale house _____ staff initials
_____ detained by T.S. operating staff _____ staff initials

Description of wasteload:

Disposition: Load Accepted (signature): _____ Date: _____
Load Not Accepted (signature): _____ Date: _____

** Reason Load Not Accepted: (completed this section only if waste NOT ACCEPTED)
Description of Suspicious Contents:

_____ color _____ Haz. Waste markings _____
_____ texture _____ smell _____
_____ drums present _____

Approximate cu. yds. in load _____
Approximate tons present in load _____

Graham County Emergency Management Contacted: _____ Yes _____ No
Hazardous or dangerous materials present: _____
Hauler notified (if waste accepted): _____
Phone #: _____ Time person contacted: _____
Other observations: _____

Final Disposition: _____
Signed by: _____ Date: _____
(Waste Screening Inspector or Supervisor)

cc: County Manager

APPENDIX 4

Warranty Deed Transfer Station

Doc ID: 000802970005 Type: CRP
Kind: DEED
Recorded: 11/18/2014 at 01:39:25 PM
Fee Amt: \$926.00 Page 1 of 5
Revenue Tax: \$900.00
Graham County, North Carolina
Carolyn Stewart Register of Deeds
BK **339** PG **653-657**

NO. 11-18-14
Jaguana Ledwell

NORTH CAROLINA GENERAL WARRANTY DEED

Excise Tax \$900.00 Recording Time, Book and Page
Parcel Identification No.: 566011120040 (portion of)
Mail after recording to: Tallant Law Office, PA
PO Box 1549
Robbinsville, NC 28771

This Instrument was prepared by Mack D. Tallant, Attorney at Law.

Based upon information furnished by the Grantor(s) or their agents, the accuracy of which is not guaranteed by the preparing attorney, the mailing address of the Grantor(s) is as stated herein, and the property described in this deed includes does not include, the primary residence of a Grantor.

Brief description for the index:

4.74 acres +/-
Snowbird Road

THIS DEED made this 18 day of November 2014, by and between:

GRANTOR	GRANTEE
Dirk Cody (unmarried); Donna Cody (unmarried); David Cody and wife, Crystal Cody AND Dana Cody Adams and husband, Jack Adams PO Box 1117 Robbinsville, NC 28771	Graham County, a body politic and political subdivision of the State of North Carolina 12 N. Main Street Robbinsville, NC 28771

The designation Grantor or Grantee as used herein shall include said parties, their heirs, successors and assigns, and shall include singular, plural, masculine, feminine or neuter as required by context.

WITNESSETH, that the Grantor, for a valuable consideration paid by the Grantee, the receipt of which is hereby acknowledged, has and by these presents does grant, bargain, sell and convey unto the Grantee in fee simple, all the certain lot or parcel of land situated in the Town of N/A, Cheoah Township, Graham County, North Carolina, and more particularly described as follows:

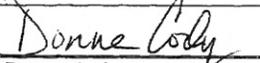
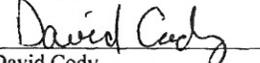
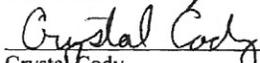
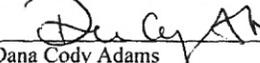
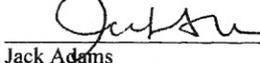
SEE ATTACHED SCHEDULE "A" FOR A MORE COMPLETE AND ACCURATE DESCRIPTION OF SAID PROPERTY, WHICH IS INCORPORATED HEREIN AS IF FULLY SET FORTH.

**TITLE TO WITHIN DESCRIBED LANDS NOT CERTIFIED BY THIS
OFFICE UNLESS WRITTEN TITLE OPINION RENDERED**
Tallant Law Office, PA, Mack D. Tallant, Attorney at Law
PO Box 1549, 40 Court Street, Robbinsville, NC 28771

TO HAVE AND TO HOLD the aforesaid lot or parcel of land and all privileges and appurtenances thereto belonging to the Grantee in fee simple.

Grantor covenants with the Grantee that Grantor is seized of the premises in fee simple, has the right to convey the same in fee simple, that title is marketable and free and clear of all encumbrances, and that Grantor will warrant and defend the title against the lawful claims of all persons whomsoever excluding the exceptions hereinafter stated.

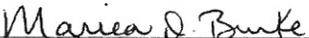
IN WITNESS WHEREOF, the Grantor has hereunto set their hand and seal, the day and year first above written.

 (SEAL) Dirk Cody	 (SEAL) Donna Cody
 (SEAL) David Cody	 (SEAL) Crystal Cody
 (SEAL) Dana Cody Adams	 (SEAL) Jack Adams

STATE OF NC
 COUNTY OF Graham

I certify that the following person(s) appeared before me this day, each acknowledging to me that he/she voluntarily signed the foregoing document for the purpose stated therein and in the capacity indicated: Dirk Cody

Date: 11-18-14


 (Official Signature of Notary)

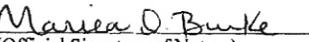
Mariea D. Burke Notary Public
 (Notary's printed or typed name)
 My Commission Expires: 7-4-19



STATE OF NC
 COUNTY OF Graham

I certify that the following person(s) appeared before me this day, each acknowledging to me that he/she voluntarily signed the foregoing document for the purpose stated therein and in the capacity indicated: Donna Cody

Date: 11-18-14


 (Official Signature of Notary)

Mariea D. Burke, Notary Public
 (Notary's printed or typed name)
 My Commission Expires: 7-4-19



STATE OF NC
COUNTY OF Graham

I certify that the following person(s) appeared before me this day, each acknowledging to me that he/she voluntarily signed the foregoing document for the purpose stated therein and in the capacity indicated:
David Cody and Crystal Cody



Date: 11-18-14

Marica D. Burke
(Official Signature of Notary)

Marica D. Burke, Notary Public
(Notary's printed or typed name)

My Commission Expires: 7-4-19

STATE OF NC
COUNTY OF Graham

I certify that the following person(s) appeared before me this day, each acknowledging to me that he/she voluntarily signed the foregoing document for the purpose stated therein and in the capacity indicated:
Dana Cody Adams and Jack Adams



Date: 11-18-14

Marica D. Burke
(Official Signature of Notary)

Marica D. Burke, Notary Public
(Notary's printed or typed name)

My Commission Expires: 7-4-19

Carolyn C. Stewart Register of Deeds of Graham County
By: Kimberly D. McGuire Deputy/Assistant-Register of Deeds

SCHEDULE "A" / EXHIBIT "A"

Property Description

BEING LOCATED in Cheoah Township, Graham County, North Carolina, as per the plat of survey entitled "Survey for Graham County Recycling Center, Being a Portion of the Property of Herve Cody", dated October, 2003, Drawing Number 1036, prepared by Alan C., Carver, PLS L-2969, said plat of survey being incorporated herein by reference and being more particularly described by metes and bounds as follows:

BEGINNING AT an existing iron pipe on the West margin of the right of way for Snowbird Road, Business 143, said point of beginning being a corner common to the lands now or formerly owned by Stanley Furniture described in the deed recorded in Deed Book 113, at Page 805, in the Office of the Register of Deeds for Graham County, North Carolina, and said point of Beginning being located North 82 degrees, 16 minutes, 04 seconds West, 9.06 feet from an existing iron pipe and said point of Beginning also being located South 35 degrees, 02 minutes, 10 seconds West, 438.38 feet from a NCGS Horizontal Control Monument "Stanley AZ MK", Northing = 184354.958 meters, Easting = 172125.659 meters, Scale factor = 0.9998732, NAD 83; runs thence from said point of Beginning along and with the West margin of the right of way for Snowbird Road, Business 143, the following eleven courses and distances: South 19 degrees, 56 minutes, 47 seconds West, 28.02 feet to a point; thence South 17 degrees, 06 minutes, 44 seconds East, 28.55 feet to a point; thence South 12 degrees, 36 minutes, 36 sections West, 37.74 feet to a point; thence South 07 degrees, 38 minutes, 05 seconds West, 37.80 feet to a point; thence South 03 degrees, 39 minutes, 56 seconds West, 49.62 feet to a point; thence South 00 degrees, 12 minutes, 01 seconds West, 31.44 feet to a point; thence South 03 degrees, 16 minutes, 02 seconds East 50.69 feet to a point; thence South 05 degrees, 45 minutes, 24 seconds East, 58.99 feet to a point; thence South 08 degrees, 00 minutes, 33 minutes East, 64.03 feet to a point thence South 08 degrees, 27 minutes 16 seconds East, 73.57 feet to a point; thence South 07 degrees, 17 minutes 51 seconds East, 38.49 feet to a set rebar, thence leaving the West margin of the right of way for Snowbird Road, Business 143, and running with two divisional lines through the property of Herve Cody, et ux, described in deed recorded in Book 143, at Page 392, in the Office of the Register of Deeds for Graham County, North Carolina, runs South 87 degrees, 48 minutes, 47 seconds, West, 407.14 feet to a rebar set; thence North 00 degrees, 43 minutes, 48 seconds West, 564.46 feet to a rebar set in a line common to the lands now or formerly owned by Stanley Furniture described in the deed recorded in Deed Book 113, at Page 805, in the Office of the Register of Deeds for Graham County, North Carolina; runs thence with the lie of the lands now or formerly owned by Stanley Furniture, South 82 degrees, 16 minutes, 04 seconds East, 418.91 feet to the point of BEGINNING. Containing 4.74 acres, +/-.

BEING A portion of the lands described and conveyed in the deed recorded at Deed Book 335, Page 273, Graham County Registry.

SUBJECT TO the road right of way easement for the public roadway, NCSR 1127, and the easement for all existing utilities, including electrical, water and sewer lines.

THE GRANTOR hereby reserves a perpetual, appurtenant and non-exclusive road right of way easement over and across the lands herein conveyed, said easement being located along and contiguous to the northern boundary of the herein conveyed lands, measuring thirty (30) feet in

width from the said northern boundary, and being for the purpose of ingress and egress to and from the Grantors remaining lands and the public roadway. Included in this easement is the right to construct, maintain, repair and improve the roadway.

THE GRANTOR hereby reserves a perpetual, appurtenant and non-exclusive road right of way easement over and across the lands herein conveyed, said easement being located along the existing gravel roadway along and over the southeast corner of the lands herein conveyed, for the purpose of ingress and egress to and from the Grantors remaining lands and the public roadway. Included in this easement is the right to maintain, repair and improve the roadway.

THE GRANTOR hereby reserves and also conveys to the Grantee, a perpetual and appurtenant easement for the upkeep, maintenance and repair of any building, fence or other improvement existing as of this date of this deed, in the event any such building, fence or other improvement is located on or so near a boundary line of the herein conveyed real property that it is necessary to enter the remaining lands of the Grantor or the lands herein conveyed to maintain and repair the same.

TOGETHER WITH a perpetual, appurtenant and non-exclusive road right of way easement over and across the existing gravel roadway that leaves the herein conveyed lands at the southeast corner of the same and then travels south of said lands and enters the herein conveyed lands along the southern border, for purposes of ingress and egress to and from the herein conveyed lands and the public roadway. Included in this easement is the right to maintain, repair and improve the roadway.

THIS CONVEYANCE is made subject to the following restrictions and provisions:

1. There exists on the herein conveyed real property a septic dumping station. The Grantee shall maintain and keep said septic dumping station in a condition to prevent and minimize any odor. The Grantee shall use all reasonable industry standards necessary to accomplish this.
2. The Grantor has agreed to donate to the Grantee additional acreage adjacent to the real property herein conveyed. The Grantee shall construct, within six (6) months of the conveyance of the donated property from the Grantor to the Grantee, and the Grantee shall thereafter keep and maintain, a fence along the western boundary line of the donated property, said fence to be of a height of not less than 12 feet. Said fence may contain a gate for the existing gravel roadway. One of the purposes of said fence is to prevent trash and other debris from blowing from the herein conveyed real property and the donated property to the Grantor's remaining and adjoining lands.
3. The Grantee shall maintain and keep the real property herein conveyed in such a condition that trash and other debris will not blow onto or otherwise be transported to the Grantor's remaining and adjoining lands. In the event such trash or other debris does blow onto or is otherwise transported to the Grantor's remaining and adjoining lands from the lands herein conveyed, the Grantee will remove the same within ten (10) days notice of the same. In the event said trash or debris is not so removed, then and in that event the Grantor may remove the same and bill the Grantee for the reasonable cost thereof, which the Grantee shall pay.

APPENDIX 5

Map of Site

